

Tilaaja Purchaser KONTINO OY AB PL 27 01301 VANTAA FINLAND Tilaus nro Order No. 1109333	Tilauksen vahvistus Order Confirmation 76259U	Vastaanottaja Consignee OY KONTINO AB HAKINTIE 6 01380 VANTAA FINLAND Asiakkaan merkki Shipping mark	Päivämäärä Date 31.03.2016 Valmistajan merkki Mark of the Manufacturer
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Laji Grade: SSAB DOMEX 355MC D
Laatuselitys Quality Specifications: HSF FINE GRAIN STEEL, MEETS REQ.OF EN10149-2 S355MC
Lisävaatimukset Additional requirements: Jatkuvavaltetta happipitoisuus Oxygen steel, continuous casting
Fully killed, Fine grain practiced

Pos. Item	Sulatus Kera nro Cast. test No		Tila Cond	Vetokoe Tensile test		REH MPa	REL MPa	RT05 MPa	RP02 MPa	°C	RM MPa		A %	REH /RM	RM* A5	RAZ %		Keskiarvo Average	Taivutuskoe Bend test		Huom. Nb	Päästö Tempering °C
	K2	K3		K2	K3						1	2				1	2		K5	D = X t		
020 48827 031 TM 32											481		32						32	0.5		
030 48827 011 TM 32											483		30						32	0.5		

TM=THERMOMECH. TREATED

Pos. Item	Sulatus kera nro Cast. test No	Iskukoe Impact test		Sitkeämurtuma Ductile fracture			Erikoiskokeet Special tests		Huom. No	Päästö Tempering °C			
		K3	°C	1	2	3	Keskiarvo Average	K4			°C	1	2
020	48827 031	137	-020	160	169	189	173						
030	48827 011	137	-020	228	238	238	235						

K3: 137=CH-VIISO-V(U),TX10 CENTRE LONGIT KV6000

K3: 137=CH-VISO-V(0),TX10 CENTRE, LONGIT. KV800

Raabe Steel Works

Testaus ja tarkastus Testing and inspection

Minna Valkama

Valtuutettu tarkastaja Authorized inspection representative Yhtiön nimi Company Name: SSAB Europe Oy Kotipaikka Registered Office: HAMEENLINNA	Osoite Address: PL 93, P.O. Box 93 FIN-92101 RAAHE, FINLAND	Puhelin Telephone: 020 5911 +358 20 5911	Telekopio Telefax: 020 592 2736 +358 20 592 2736	Y-luennus Business ID: 2389445-7
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ANALYYSITODISTUS ANALYSIS CERTIFICATE
ANALYSEBESCHEINIGUNG COMPOSITIO CHIMIQUE CERTIFICAT
СЕРТИФИКАТ АНАЛИЗА

3/3
762590-001
28.03.2016

Sulatus nro Test No Compositio Nr № Прокат	Koe nro Test No Probi No Essai No № Проб	Positi- on Poste Poz.	Celvi Cali Cali Cali Cali	Analysi % Chemical composition % Chimisch Zusammensetzung % Composition Chimique % Анализ состав %	(*-ppm)							Päivämäärä Date Datum Date Дата	TPE	
					C	SI	MN	P	S	AL	NB	V	TI	

48827	020	.21	.060	.01	0.81	.008	.004	.031	.028	.006	.001			
48827	030	.21	.060	.01	0.81	.008	.004	.031	.028	.006	.001			

CEQ=C+MN/6+(CR+MO+V)/5+(NI+CU)/15

Raabe Steel Works

Testaus ja tarkastus
Prüfung und Kontrolle
Essais et Contrôle
Испытание и контроль качества

Minna Valkama

MINNA VALKAMA
Valtuutettu tarkastaja
Sachverständiger
Yhtälynnin Company Name:
Koupaika Registered Office:

Authorized inspection representative
Inspector autorisé
Osasto Address:
FIN-92101 RAAHE, FINLAND

Puhelin Telephone:
020 5911
+358 20 5911

Telekopio Telefax:
020 592 2736
+358 20 592 2736

Y-tunnus Business ID: 2389445-7

Steel manufactured and supplied by Raabe Steel Works is free from radiation.
Продукция не содержит радиоактивных веществ.
Заказчик ставит не радиационный паспорт.

DISPATCH LIST/PACKING LIST

Number	Date	Loading order number
76259U01	28.03.2016	52113
Customer's order		
1109333		

Consignee

OY KONTINO AB

HAKINTIE 6

01380 VANTAA FINLAND

Buyer

KONTINO OY AB

PL 27

01301 VANTAA FINLAND

Country of origin

FINLAND

Country of destination

FINLAND

Terms of delivery

DAP (INCOTERMS 2010)
HAKKILA

Mode of delivery

TRUCK

Final destination

HAKKILA

Marks and numbers

Number and description of goods

156	HOT ROLLED STEEL PLATES IN BUNDLES, PICKLED	Weight	38985 KG
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Weight

PART DELIVERY

Invoicing weight
ACTUAL

Item	Quality specification			Charge		Packages		Pcs	Weight kg
	H.R. STEEL IN BUNDLES CUT LENGTHS MILL EDGES PICKLED								
	SSAB DOMEX 355MC D .								
	XD355068P								
020	6.00	1500	3000	48827 031	15	P001	11	2330	
				48827 031	16	P002	11	2330	
				48827 031	17	P003	11	2330	
				48827 031	18	P004	11	2330	
				48827 031	19	P005	10	2120	
				48827 031	20	P006	10	2120	
				48827 031	21	P007	7	1480	
					*		71	15040	
	XD355088P								
030	8.00	1500	3000	48827 011	11	P008	8	2245	
				48827 011	12	P009	8	2255	
				48827 011	13	P010	8	2255	
				48827 011	14	P011	8	2255	
				48827 011	15	P012	8	2255	
				48827 011	16	P013	8	2255	
				48827 011	17	P014	8	2255	
				48827 011	18	P015	8	2250	

DISPATCH LIST/PACKING LIST

Number	Date	Loading order number
76259U01	28.03.2016	52113

Customer's order

1109333

Item	Quality specification			Charge		Packages	Pcs	Weight kg
	H.R. STEEL IN BUNDLES CUT LENGTHS MILL EDGES PICKLED							
	SSAB DOMEX 355MC D .							
	XD355088P							
030	8.00	1500	3000	48827 011	19	P016	8	2255
				48827 011	20	P017	7	1970
				48827 011	21	P018	6	1695
					*		85	23945
CONSIGNMENT TOTAL				***	18		156	38985
CN	ITEMS							
72085299	020 030							