

QM-System: Certification as per ISO 9001



Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004
 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013
 MATERIAL TEST REPORT (MTR)
 A10 Advice of dispatch No./ Date of dispatch: 735750-12.04.21
 A08/ Manufacturer's order/ A03 Certificate No.: 466322-001
 Sheet: 1/....

A05 Established Inspecting body: A06 Purchaser: BE GROUP OY AB, LAHTI A07.1 No. P088129
 DH Final receiver: BE GROUP OY AB, TURKU A07.2 No.

B02/ Steel design: **DILLIDUR400**
 B03 Any suppl. requirements: DILLING-E04:16


B01-B99 Description of the product


B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
03	1	15,00	x 2450	x 6000	1764	Q	489974	87167-01	2100182495
03	1	15,00	x 2450	x 6000	1764	Q	489974	87167-02	2100182495
03	1	15,00	x 2450	x 6000	1764	Q	489974	87167-03	2100182495
03	1	15,00	x 2450	x 6000	1764	Q	489974	87178-01	2100182495
03	1	15,00	x 2450	x 6000	1764	Q	489974	87178-02	2100182495
03	1	15,00	x 2450	x 6000	1764	Q	489974	87178-03	2100182495
**	6				10584				
04	1	16,00	x 2450	x 6000	1882	Q	489977	87330-01	2100182814
04	1	16,00	x 2450	x 6000	1882	Q	489977	87330-02	2100182814
04	1	16,00	x 2450	x 6000	1882	Q	489977	87330-03	2100182814
04	1	16,00	x 2450	x 6000	1882	Q	489977	87331-01	2100182814
04	1	16,00	x 2450	x 6000	1882	Q	489977	87331-02	2100182814
04	1	16,00	x 2450	x 6000	1882	Q	489977	87331-03	2100182814
**	6				11292				
***	12				21876				


B06 Marking of the product

ITEM NO. : 03-04
 STEEL DESIGNATION: **DILLIDUR400**
 HEAT NO. / TRADEMARK / ROLLED PLATE NO.-TEST NO. / INSPECTOR'S STAMP

A04 Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.

 Manufacturer's mark

 B. BALDAUF
 Test House Manager

 Inspection department

AG der Dillinger Hüttenwerke
 Postfach 1580, D-66748 Dillingen/Saar

Inspector's stamp Date 12.04.21 MM 1

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A02	INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004	A10	Advice of dispatch No./ Date of dispatch	A08/ Manufacturer's order/ A03 Certificate No.	Sheet
	INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013		735750-12.04.21	466322-001	2
	MATERIAL TEST REPORT (MTR)				
A05	Established Inspecting body DH	A06 Purchaser	BE GROUP OY AB, LAHTI	B01 Product	
		Final receiver	BE GROUP OY AB, TURKU	HEAVY PLATES	
B02/	Steel design. DILLIDUR400				
B03	Any suppl. requirements DILLING-E04:16				

C30-C39 Hardness test on the product

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	C01	C02/C01	C03 Temp. GR.C	C30 Method of test	C35 Individual values	C31	C32 Mean value
03	489974	87167	F7		RT	HBW 10/3000	HB 385 388 388		387
04	489977	87330	F7		RT	HBW 10/3000	HB 394 394 388		392

C70-C99 Chemical composition % - Heat analysis

B07.2 Heat	C70	C	SI	MN	P	S	CU	MO	NI	CR	V	NB	TI	B	AL-T
489974	Y	0,153	0,341	1,451	0,014	0,0007	0,041	0,017	0,045	0,238	0,001	0,001	0,021	0,0020	0,037
489977	Y	0,148	0,340	1,436	0,013	0,0005	0,017	0,014	0,030	0,231	0,002	0,001	0,020	0,0020	0,035

D01 Marking and identification, surface appearance, shape and dimensional properties

ITEM NO. : 03-04
 EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.
 SURFACE AS PER EN-10163-2 CLASS B SUBCLASS 3
 THICKNESS AS PER EN-10029:10-A
 LENGTH AND WIDTH AS PER EN-10029:10
 FLATNESS AS PER EN-10029:10-T5H

A04	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.				
			AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	Inspector's stamp	Date
	Manufacturer's mark	B. BALDAUF Test House Manager	AHB		12.04.21
					MM 1