

QM-System: Certification as per ISO 9001



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A02	INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004	A10	Advice of dispatch No./ Date of dispatch	A08/ Manufacturer's order/ A03 Certificate No.	Sheet
	INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013		3316977-25.02.22	474716-002	1/....
	MATERIAL TEST REPORT (MTR)				
A05	Established Inspecting body DF	A06 Purchaser	BE GROUP OY AB, LAHTI	A07.1 No.	P093657
		Final receiver	BE GROUP OY AB, TURKU	A07.2 No.	

B02/ Steel design.	DILLIDUR450				
B03 Any suppl. requirements	DILLING-E04:16				

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate Test No.	A09 Purchaser article number
01	1	10,00	x 2450	x 6000	1176 Q		497893	588062-03	2100236005
01	1	10,00	x 2450	x 6000	1176 Q		497893	588062-04	2100236005
01	1	10,00	x 2450	x 6000	1176 Q		497895	588061-03	2100236005
01	1	10,00	x 2450	x 6000	1176 Q		497895	588061-04	2100236005
**	4				4704				
***	4				4704				

B06 Marking of the product

ITEM NO.:	01
STEEL DESIGNATION	DILLIDUR450
HEAT NO. / TRADEMARK / ROLLED PLATE NO. - TEST NO.	

C30-C39 Hardness test

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate Test No.	B05 Reference (heat) treatment	C01	C02/C01	C03 Temp. G.R.C	C30 Method of test	C35 Individual values	C32 Mean value
01	497893	588062	F7 Q0	F7 Q0		RT	HBW 5/750	HB 451 453 452	452
01	497895	588061	F7 Q0	F7 Q0		RT	HBW 5/750	HB 451 447 446	448

C70-C99 Chemical composition % - Heat analysis

B07.2 Heat	C70	C	SI	MN	P	S	CU	MO	NI	CR	V	NB	TI	B	AL-T
497893	Y	0,220	0,340	0,942	0,011	0,0006	0,029	0,006	0,165	0,226	0,001	0,019	0,022	0,0018	0,036
497895	Y	0,210	0,330	0,933	0,013	0,0008	0,036	0,003	0,164	0,223	0,001	0,017	0,020	0,0015	0,032

A04	 Manufacturer's mark	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	 POISSONNET Test House Manager	Dillinger France Port 3032 3032 rue du Comte Jean - CS 56317 F-59379 Dunkerque Cedex 1 - FRANCE Service Qualité-Essais	Date 25.02.22	NL 1
A01						

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<p>A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)</p>	<p>A10 Advice of dispatch No./ Date of dispatch 3316977-25.02.22</p>	<p>A08/ Manufacturer's order/ A03 Certificate No. 474716-002</p>	<p>Sheet 2</p>
<p>A05 Established Inspecting body DF</p>	<p>A06 Purchaser BE GROUP OY AB, LAHTI A07.1 No. P093657 Final receiver BE GROUP OY AB, TURKU A07.2 No.</p>		

<p>B02/ Steel design. DILLIDUR450 B03 Any suppl. DILLING-E04:16 requirements</p>	<p>B01 Product HEAVY PLATES</p>
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D01 Marking and identification, surface appearance, shape and dimensional properties

ITEM NO. : 01

EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.
SURFACE AS PER EN-10163-2 CLASS B SUBCLASS 3
THICKNESS AS PER EN-10029:10-A
LENGTH AND WIDTH AS PER EN-10029:10
FLATNESS AS PER EN-10029:10-T5H

A04



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POISSONNET
Test House Manager

A01

Dillinger France
Port 3032
3032 rue du Comte Jean - CS 56317
F-59379 Dunkerque Cedex 1 - FRANCE
Service Qualité-Essais
Date 25.02.22 NL 1