

Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)




A02 INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004 INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013 MATERIAL TEST REPORT (MTR)		A10 Advice of dispatch No./ Date of dispatch 784503-20.07.22	A08/ Manufacturer's order/ A03 Certificate No. Sheet 480328-007 1/...
A05 Established Inspecting body DH	A06 Purchaser BE GROUP OY AB, LAHTI A07.1 No. P097951 Final receiver BE GROUP OY AB, TURKU A07.2 No.	B01 Product HEAVY PLATES	
B02/ Steel design. DILLIDUR400 B03 Any suppl. requirements DILLING-E04:16			

B01-B99 Description of the product

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
MM									
04	1	20,00	x 2450	x 6000	2352	Q	516948	24214-01	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24214-02	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24215-02	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24215-03	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24215-04	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24216-02	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24216-03	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24216-04	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24220-01	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24220-02	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24220-03	2100183200
04	1	20,00	x 2450	x 6000	2352	Q	516948	24227-03	2100183200
**	12								28224
***	12								28224

B06 Marking of the product

ITEM NO. : 04
 STEEL DESIGNATION **DILLIDUR400**
 HEAT NO. / TRADEMARK / ROLLED PLATE NO.-TEST NO. / INSPECTOR'S STAMP

A04  Manufacturer's mark	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	 B. BALDAUF Test House Manager	 Inspector's stamp	AG der Dillinger Hüttenwerke A01 Postfach 1580, D-66748 Dillingen/Saar Inspection department Date 20.07.22 BM 1
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A05 Established inspecting body DH	A06 Purchaser BE GROUP OY AB, LAHTI A07.1 No. P097951 Final receiver BE GROUP OY AB, TURKU A07.2 No.	B01 Product HEAVY PLATES
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B02/ Steel design. DILLIDUR400	
B03 Any suppl. requirements	DILLING-E04:16

C30-C39 Hardness test on the product

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	C01	C02/C01	C03 Temp. GR.C	C30 Method of test	C35	C31 Individual values	C32 Mean value
04	516948	24216	F7			RT HBW 10/3000	HB 388	388 388	388
04	516948	24227	F7			RT HBW 10/3000	HB 375	375 375	375

C70-C99 Chemical composition % - Heat analysis

B07.2 Heat	C70	C	SI	MN	P	S	CU	MO	NI	CR	V	NB	TI	B	AL-T
516948	Y	0,146	0,334	1,428	0,015	0,0006	0,043	0,033	0,042	0,229	0,001	0,002	0,020	0,0019	0,031

D01 Marking and identification, surface appearance, shape and dimensional properties

ITEM NO. : 04
 EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.
 SURFACE AS PER EN-10163-2 CLASS B SUBCLASS 3
 THICKNESS AS PER EN-10029:10-A
 LENGTH AND WIDTH AS PER EN-10029:10
 FLATNESS AS PER EN-10029:10-T5H

A04  Manufacturer's mark	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	 B. BALDAUF Test House Manager	 Inspector's stamp	AG der Dillinger Hüttenwerke A01 Postfach 1580, D-66748 Dillingen/Saar Inspection department Date 20.07.22 BM 1
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