

**QM-System: Certification as per ISO 9001**



Erläuterungen siehe Rückseite/Explications voir au verso/See reverse for explanations (www.dillinger.de/certificate)

A02	INSPECTION CERTIFICATE 3.1 AS PER EN 10204:2004	A10	Advice of dispatch No./ Date of dispatch	A08/ Manufacturer's order/ A03 Certificate No.	Sheet
	INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013		815102-25.05.23	488935-001	1/....
	MATERIAL TEST REPORT (MTR)				
A05	Established inspecting body DH	A06 Purchaser	BE GROUP OY AB, LAHTI	B01 Product	
		Final receiver	BE GROUP OY AB, TURKU	HEAVY PLATES	

B02/ Steel design.	<b>DILLIDUR400</b>				
B03 Any suppl. requirements	DILLING-E04:16				

**B01-B99 Description of the product**

B14 Item No.	B08 Number of pieces	B09 Thickness	B10 Width	B11 Length	B12 Theoretical mass KG	B04 Product delivery condition	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	A09 Purchaser article number
05	1	16,00	x 2450	x 6000	1882	Q	528226	37052-01	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37052-02	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37052-03	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37066-01	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37066-02	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37066-03	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37066-04	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37070-01	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37070-02	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37070-03	2100182814
05	1	16,00	x 2450	x 6000	1882	Q	528226	37070-04	2100182814
**	11				20702				
07	1	70,00	x 2450	x 8000	10976	Q	528538	46415-01	2100184003
***	12				31678				

**B06 Marking of the product**

**ITEM NO. : 05,07**  
 STEEL DESIGNATION **DILLIDUR400**  
 HEAT NO. / TRADEMARK / ROLLED PLATE NO.-TEST NO. / INSPECTOR'S STAMP

A04	Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.	AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	AG der Dillinger Hüttenwerke Postfach 1580, D-66748 Dillingen/Saar Inspection department	Date	25.05.23	WA	1
				Inspector's stamp			
	Manufacturer's mark	B. BALDAUF Test House Manager					

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	INSPECTION CERTIFICATE 3.1 AS PER ISO 10474:2013		815102-25.05.23	488935-001	2
	MATERIAL TEST REPORT (MTR)				

A05 Established Inspecting body DH	A06 Purchaser BE GROUP OY AB, LAHTI	A07.1 No.	P105667	B01 Product HEAVY PLATES
	Final receiver BE GROUP OY AB, TURKU	A07.2 No.		

B02/ Steel design. B03 Any suppl. requirements	<b>DILLIDUR400</b> DILLING-E04:16
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**C30-C39 Hardness test on the product**

B14 Item No.	B07.2 Heat No.	B07.1 Rol.plate No./ Test No.	C01	C02/C01	C03 Temp. GR.C	C30 Method of test	C35 Individual values	C31	C33 Mean value
05	528226	37070	F7		RT	HBW 10/3000	HB 388	388	388
07	528538	46415	F7		RT	HB EQUOTIP	HB 418	420	421

**C70-C99 Chemical composition % - Heat analysis**

B07.2 Heat	C70	C	SI	MN	P	S	CU	MO	NI	CR	V	NB	TI	B	AL-T
528226	Y	0,158	0,360	1,465	0,015	0,0005	0,033	0,009	0,029	0,235	0,001	0,002	0,023	0,0016	0,036
528538	Y	0,150	0,351	1,259	0,014	0,0006	0,027	0,114	0,483	1,059	0,003	0,002	0,021	0,0017	0,036

**D01 Marking and identification, surface appearance, shape and dimensional properties**

**ITEM NO.: 05**

EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.  
 SURFACE AS PER EN-10163-2 CLASS B SUBCLASS 3  
 THICKNESS AS PER EN-10029:10-A  
 LENGTH AND WIDTH AS PER EN-10029:10  
 FLATNESS AS PER EN-10029:10-T5H

**ITEM NO.: 07**

EXAMINATION OF MARKING, SURFACE, SHAPE AND DIMENSIONS: THE RESULTS MEET THE REQUIREMENTS.  
 SURFACE AS PER EN-10163-2 CLASS B SUBCLASS 3  
 THICKNESS AS PER EN-10029:10-A  
 LENGTH AND WIDTH AS PER EN-10029:10  
 FLATNESS AS PER EN-10029:10-T4H

A04



Manufacturer's mark

Z01/Z02/Z03 We hereby certify, that the above mentioned materials have been delivered in accordance with the terms of order.

*B Baldauf*

B. BALDAUF  
Test House Manager



Inspector's stamp

**AG der Dillinger Hüttenwerke**  
Postfach 1580, D-66748 Dillingen/Saar  
Inspection department

Date 25.05.23

WA 1