

				SSAB EMEA AB, SE-781 84 BORLÄNGE, Sweden A01							
Inspection certificate EN 10 204 - 3.1	A02	Issuing department Quality inspection	A05	Purchaser order no P097080	A07	Our order no 300119-1	A08	Invoice no 3318535	A19	Certificate no and date 20355378 2022-04-12	A03

Purchaser A11 81205 BE GROUP OY AB PL 54 FI-15101 LAHTI FINLAND	Product B01 Hot rolled pickled sheets		Marking B06 Manufacturer, MATERIAL ID				Customer marks B15	
	Quantity B08 51	Dimensions [mm] B09-B11 T 12 W 1500 L 3000		Weight [kg] B12 21840		Deliv. Cond. B04	Internal code B16	
	Consignee A06 BE GROUP OY AB PL 54 FI-15101 LAHTI FINLAND				Standard/rules B02 SSAB Steel grade SSAB Domex 355MC D			

MATERIAL ID B07
 53-3942-661708-02 , 53-3942-661708-03 , 53-3942-661708-04 , 53-3942-661708-05 , 53-3942-661708-06 , 53-3942-661708-07 , 53-3942-661708-08 , 53-3942-661708-09 , 53-3942-661708-10

Chemical composition													C71-C92		Carbon equivalent etc		C93-C99	
Heat no 53-3942	C .058	Si .01	Mn .58	P .010	S .003	Cr .03	Ni .03	Mo .00	V .01	Ti .00	Cu .01	Al .044	Nb .033	B .0000	N .002	CEV .16	CEV = C + Mn/6 + (Ni + Cu)/15 + (Cr + Mo + V)/5	

Testtype	C04	Millcode	C00	Specimen position	C01	Direction	C02	Treatment	B05	Specimen type	C10	Temp [degr C]	C03	Test results					
Tensile test		HJP834		Top end		Longitudinal		Delivery condition		Rectangular 380x40				C11 *ReH [MPa] 394	C12 Rm [MPa] 497	C13 A5 [%] 33.0			
Impact test		HJP835		Top end		Longitudinal		Delivery condition		Charpy-V 10x10		-20		C42 E [J] 327	C42 E [J] 300	C42 E [J] 339	C43 Ave [J] 320		
Bend test		HJP836		Top end		Transverse		Delivery condition						C50 The_test_is satisfactory					

No yield point extension Ae detected. Measured value for *ReH/ReL replaced by *Rp02
 Production time: 2022-04-09

Customer article no: 2101751100

This certificate is produced with EDP and valid without signature Material Testing/ H Leu / M Modig Eriksson / V Esbelani / M Stolpe	Z02	It is hereby certified that the material described above complies with the requirements of the order.	Z01	A22	A04
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