



ArcelorMittal Bremen GmbH
Postfach 210220
28222 BREMEN
Carl-Benz-Strasse 30
28237 BREMEN
Telefon 0421/6480
Telefax 0421/6482251

A02
CERTIFICATE
A03 Page: 01 / 03
20150002889-00
Inspection certificate 3.1 EN 10204
A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A09 DISPATCH NOTE
DATE 0000194322
SHIP 13.01.2015
JONGLEUR
A08.1 MANUFACTURER'S ORDER NR **1432927**
DATE 15.10.2014
AGENCY'S ORDER NR. FH4LLEP001012

A07 CUSTOMER'S ORDER NUMBER
TL - 801 / 15

A06.1 CUSTOMER
OY Leppinen Steel LTD
Terästie 2
61400 Ylistaro
Finnland
A06.2 CONSIGNEE
OY Leppinen Steel LTD
Terästie 2
61400 Ylistaro
Finnland

PRODUCT: hot rolled unpickled sheet

QUALITY: **AMSTRONG355MC**
S355MC

STANDARD: **AM FCE**
EN 10149-2 (00-09-1995)

TERMS OF DELIVERY: **EN 10051 (2010)**

JITZ 1.70

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

OY Leppinen Steel LTD

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61400 Ylistaro
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JITZ 1.70

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
12	12.00	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																			
						C71 C	C73 Si	C72 Mn	C74 P	C75 S	Cu	C77 Al	C76 N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn			
12	338416	99901	2575	6	056487	.0668	.0281	.7037	.0140	.0020	.0402	.0455	.0058	.0002	.0006	.0016	.0445	.0754	.0591	.0052	.0022	.0026	4235840		
	338416	99902	2570	6	056487	.0668	.0281	.7037	.0140	.0020	.0402	.0455	.0058	.0002	.0006	.0016	.0445	.0754	.0591	.0052	.0022	.0026	4235841		
	338416	99903	2570	6	056487	.0668	.0281	.7037	.0140	.0020	.0402	.0455	.0058	.0002	.0006	.0016	.0445	.0754	.0591	.0052	.0022	.0026	4235842		
	338416	99904	2575	6	056487	.0668	.0281	.7037	.0140	.0020	.0402	.0455	.0058	.0002	.0006	.0016	.0445	.0754	.0591	.0052	.0022	.0026	4235843		
	338416	99905	2575	6	056487	.0668	.0281	.7037	.0140	.0020	.0402	.0455	.0058	.0002	.0006	.0016	.0445	.0754	.0591	.0052	.0022	.0026	4235844		
	338416	99906	2575	6	056487	.0668	.0281	.7037	.0140	.0020	.0402	.0455	.0058	.0002	.0006	.0016	.0445	.0754	.0591	.0052	.0022	.0026	4235845		
	338416	99907	2575	6	056487	.0668	.0281	.7037	.0140	.0020	.0402	.0455	.0058	.0002	.0006	.0016	.0445	.0754	.0591	.0052	.0022	.0026	4235846		
	338416	99908	2575	6	056487	.0668	.0281	.7037	.0140	.0020	.0402	.0455	.0058	.0002	.0006	.0016	.0445	.0754	.0591	.0052	.0022	.0026	4235847		
	338416	99909	2575	6	056487	.0668	.0281	.7037	.0140	.0020	.0402	.0455	.0058	.0002	.0006	.0016	.0445	.0754	.0591	.0052	.0022	.0026	4235848		
		9	23165																						
TOTAL		9	23165																						

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST			
						C02 PR	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A105 %	C50 Fa	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J
C02 test direction relating to rolling direction		C04 specimen condition V:aged F:fresh N:normalised			C50 bend test 1:good			C43 result in J relating to 8 x 10 mm specimen							



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A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
12	12.00	1500.00	3000.00

A08.2 ITEM	B07.1 COIL NO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BEND TEST	SHOCK TEST					
						C02 PR °	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A105 %	C50 Fa	C02 PR °	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
12	338416	99901	2575	6	056487	0	20	395	485	30.6	1	0	-20	276	304	302	294
		4235840															
	338416	99902	2570	6	056487	0	20	395	485	30.6	1	0	-20	276	304	302	294
		4235841															
	338416	99903	2570	6	056487	0	20	395	485	30.6	1	0	-20	276	304	302	294
		4235842															
	338416	99904	2575	6	056487	0	20	395	485	30.6	1	0	-20	276	304	302	294
		4235843															
	338416	99905	2575	6	056487	0	20	395	485	30.6	1	0	-20	276	304	302	294
		4235844															
	338416	99906	2575	6	056487	0	20	395	485	30.6	1	0	-20	276	304	302	294
		4235845															
	338416	99907	2575	6	056487	0	20	395	485	30.6	1	0	-20	276	304	302	294
		4235846															
	338416	99908	2575	6	056487	0	20	395	485	30.6	1	0	-20	276	304	302	294
		4235847															
	338416	99909	2575	6	056487	0	20	395	485	30.6	1	0	-20	276	304	302	294
		4235848															
		9															
TOTAL		9															

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 14.01.2015



QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Hesener

C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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