



ArcelorMittal Bremen GmbH
Postfach 210220
28222 BREMEN
Carl-Benz-Strasse 30
28237 BREMEN
Telefon 0421/6480
Telefax 0421/6482251

A02
CERTIFICATE
A03 Page: 01 / 04
20150002886-00
Inspection certificate 3.1 EN 10204
A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Abnahme/Zeugnisschreibung
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A09 DISPATCH NOTE
DATE 0000194322
SHIP 13.01.2015
JONGLEUR
A08.1 MANUFACTURER'S ORDER NR **1432927**
DATE 15.10.2014
AGENCY'S ORDER NR. FH4LLEP001009

A07 CUSTOMER'S ORDER NUMBER
TL - 801 / 15

A06.1 CUSTOMER
OY Leppinen Steel LTD
Terästie 2
61400 Ylistaro
Finnland
A06.2 CONSIGNEE
OY Leppinen Steel LTD
Terästie 2
61400 Ylistaro
Finnland

PRODUCT: hot rolled unpickled sheet

QUALITY: **S355MC**

STANDARD: **EN 10149-2 (00-09-1995)**

TERMS OF DELIVERY: **EN 10051 (2010)**

AMSTRONG355MC

AM FCE

JITZ 1.70

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OY Leppinen Steel LTD

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JITZ 1.70

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
9	10.00	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																
						C71 C	C73 Si	C72 Mn	C74 P	C75 S	Cu	C77 Al	C76 N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn
9	338379	99901	2500	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235728																				
	338379	99902	2500	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235729																				
	338379	99903	2500	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235730																				
	338379	99904	2500	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235731																				
	338379	99905	2505	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235732																				
	338379	99906	2500	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235733																				
	338379	99907	2505	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235734																				
	338379	99908	2510	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235735																				
	338379	99909	2505	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235736																				
	338379	99910	2510	7	056489	.0668	.0162	.6987	.0084	.0048	.0373	.0403	.0070	.0001	.0001	.0014	.0418	.0394	.0363	.0069	.0018	.0025
		4235737																				
		10																				
TOTAL		10																				

C02 test direction relating to rolling direction C04 specimen condition V:aged F:fresh N:normalised C50 bend test 1:good C43 result in J relating to 8 x 10 mm specimen



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JITZ 1.70

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
9	10.00	1500.00	3000.00

A08.2 ITEM	B07.1 COIL NO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BEND TEST	SHOCK TEST					
						C02 PR	C03 Temp °C	C11 yield Re MPa	C12 streng Rm MPa	C13 A100 %	C50 Fa	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
9	338379	99901	2500	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235728															
	338379	99902	2500	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235729															
	338379	99903	2500	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235730															
	338379	99904	2500	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235731															
	338379	99905	2505	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235732															
	338379	99906	2500	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235733															
	338379	99907	2505	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235734															
	338379	99908	2510	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235735															
	338379	99909	2505	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235736															
	338379	99910	2510	7	056489	0	20	396	481	31.4	1	0	-20	254	239	231	241
		4235737															
		10															
TOTAL		10															

We certify hereby that the delivery complies with the above mentioned specification.

C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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JITZ 1.70

A08.2	B11	B12	B13
ITEM	THICKNES	WIDTH	LENGTH
	mm	mm	mm
9	10.00	1500.00	3000.00



BREMEN 14.01.2015

QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Hesener

C02 test direction relating to rolling direction	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J relating to 8 x 10 mm specimen
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