


A01  ArcelorMittal ArcelorMittal Belgium NV ArcelorMittal Gent John Kennedylaan, 51 9042 Gent (België) Tel.: +32 9.347.31.11 Fax: +32 9.347.49.07	A02 CERTIFICATE INSPECTION CERTIFICATE ACCORDING EN10204-3.1 OR EQUIVALENT.	A03 192217453 P. 01/02	A09 DISPATCH NOTE 2863270 DATE 29-11-2019	A06.1 CUSTOMER OY ALUSTEEL AB TELAKKATIE 4 FIN-23500 UUSIKAUPUNKI FINLAND 0740911
	A05 AUTHOR OF THE DOCUMENT AM GENT/ QUALITY DEPARTMENT	A08 ORDER NUMBER 55556 DATE	A07 YOUR ORDER NO 48734 DATE 27-09-2019	A06.2 DESTINATION OY ALUSTEEL AB HEPOKARINTIE 9 FIN-23500 UUSIKAUPUNKI FINLAND 074098
		CONTRACT NO FH94ALU008	YOUR REFERENCES	
		OUR REFERENCES OBC-AU/DHAH		

B01-B04 MATERIAL - HOT ROLLED STEEL COILS ,PICKLED, STANDARD = AM FCE
 QUALITY AMSTRONG355MC

B09 ITEM	B10 WIDTH MM	B11 THICKNESS MM
02	1.500	8.00
05	1.300	8.00


CHEMICAL ANALYSIS
 C70 STEELMAKING PROCESS: LD

B09 ITEM	PACK NR	B13 GROSS WEIGHT KG	B07 COIL NO	B08 CAST N.	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84	C85
					C	Mn	Si	P	S	N	Al _t	Ti	Cr	Ni	Cu	Nb	B	V	Mo
02	865681831	27590	31251640	59113	61	52	10	15	6	38	29	1	19	13	19	23	1	0	2
	865681838	27490	31251657	59115	67	54	9	14	6	43	31	1	25	13	20	25	1	0	2
	865681871	21090	31251664	59112	65	53	12	20	6	32	35	1	24	12	15	25	1	1	1
	865681966	26560	31251671	59115	70	54	9	14	5	44	32	1	29	14	21	26	1	0	2
	865695696	27070	31525400	59113	63	53	10	17	6	35	31	1	21	13	17	24	1	0	2
	865695732	27200	31525417	59113	61	52	10	15	6	38	29	1	19	13	19	23	1	0	2
	865703688	25960	31704544	60229	71	53	8	15	7	40	42	1	20	9	10	26	1	0	1
	7	182960																	
05	865681639	24390	31251497	59113	62	53	10	16	6	36	30	1	20	13	18	24	1	0	2
	1	24390																	
	8	207350																	

MECHANICAL PROPERTIES
 TENSILE TEST C40 IMPACT (CHARPY V)

B09 ITEM	PACK NR	C04	C02	C11	C12	C13	C02	C44	C41	C42	C42	C42	C43
				YIELD	STRENGTH	A		TKC	THICKNESS	KCV1	KCV2	KCV3	KCV
02	865681831	F	L	360	461	34	L	-40	8,00	200	201	204	202
	865681838	F	L	371	459	33	L	-40	8,00	199	191	186	192
	865681871	F	L	355	469	33	L	-40	8,00	195	196	200	197
	865681966	F	L	365	475	33	L	-40	8,00	199	200	214	204
	865695696	F	L	360	462	34	L	-40	8,00	199	200	211	203
	865695732	F	L	360	460	34	L	-40	8,00	200	201	212	204
	865703688	F	L	364	474	33	L	-40	8,00	199	200	198	199

C04 CONDITION OF THE SPECIMEN V: AGED F: NON-AGED N: NORMALISED
 C02 DIRECTION SPECIMEN L: OGR S: 45GR D: 9OGR

AO1  ArcelorMittal ArcelorMittal Belgium NV ArcelorMittal Gent John Kennedylaan, 51 9042 Gent (België) Tel.: +32 9.347.31.11 Fax: +32 9.347.49.07	AO2 CERTIFICATE INSPECTION CERTIFICATE ACCORDING EN10204-3.1 OR EQUIVALENT.	AO3 192217453 P. 02/02	AO9 DISPATCH NOTE 2863270 DATE 29-11-2019	AO6.1 CUSTOMER OY ALUSTEEL AB TELAKKATIE 4 FIN-23500 UUSIKAUPUNKI FINLAND 0740911
	AO5 AUTHOR OF THE DOCUMENT AM GENT/ QUALITY DEPARTMENT	AO8 ORDER NUMBER 55556 DATE	AO7 YOUR ORDER NO 48734 DATE 27-09-2019	AO6.2 DESTINATION OY ALUSTEEL AB HEPOKARINTIE 9 FIN-23500 UUSIKAUPUNKI FINLAND 074098
		CONTRACT NO FH94ALU008	YOUR REFERENCES	
		OUR REFERENCES OBC-AU/DHAH		

BO1-BO4 MATERIAL - HOT ROLLED STEEL COILS ,PICKLED, STANDARD = AM FCE
 QUALITY AMSTRONG355MC

		MECHANICAL PROPERTIES											
		TENSILE TEST						C40 IMPACT (CHARPY V)					
BO9 ITEM	PACK NR	CO4	CO2	C11 YIELD Rp0.2 MPa	C12 STRENGTH Rm MPa	C13 A %	CO2	C44 TKC C	C41 THICKNESS DiK mm	C42 KCV1 J	C42 KCV2 J	C42 KCV3 J	C43 KCV J
02	7												
05	865681639 1	F	L	364	465	33	L	-40	8,00	200	201	198	200

REMARKS

TENSILE TEST SPECIMEN LC/LO/BO 120/ 5.65 SQR(SO)/ 20 MM.


GENT 29-11-2019

R. SLOCK
 QUALITY DEPARTMENT



CO4 CONDITION OF THE SPECIMEN V: AGED F: NON-AGED N: NORMALISED	CO2 DIRECTION SPECIMEN L: OGR S: 45GR D: 9OGR
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Z01

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		CONTRACT NO FH94ALU008	YOUR REFERENCES	
		OUR REFERENCES OBC-AU/DHAH		

BO1-BO4 SEE BELOW

BO9 ITEM	B10 WIDTH	B11 THICKNESS
	MM	MM
02	1.500	8.00
05	1.300	8.00


CHEMICAL ANALYSIS
 C70 STEELMAKING PROCESS: LD

BO9 ITEM	PACK NR	B13 GROSS WEIGHT	BO7 COIL NO	BO8 CAST N.	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84	C85
		KG			C	Mn	Si	P	S	N	Al _t	Ti	Cr	Ni	Cu	Nb	B	V	Mo
					10 ⁻³ %	10 ⁻² %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻⁴ %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻⁴ %	10 ⁻³ %	10 ⁻³ %
02	865681831	27590	31251640	59113	61	52	10	15	6	38	29	1	19	13	19	23	1	0	2
	865681838	27490	31251657	59115	67	54	9	14	6	43	31	1	25	13	20	25	1	0	2
	865681871	21090	31251664	59112	65	53	12	20	6	32	35	1	24	12	15	25	1	1	1
	865681966	26560	31251671	59115	70	54	9	14	5	44	32	1	29	14	21	26	1	0	2
	865695696	27070	31525400	59113	63	53	10	17	6	35	31	1	21	13	17	24	1	0	2
	865695732	27200	31525417	59113	61	52	10	15	6	38	29	1	19	13	19	23	1	0	2
	865703688	25960	31704544	60229	71	53	8	15	7	40	42	1	20	9	10	26	1	0	1
	7	182960																	
05	865681639	24390	31251497	59113	62	53	10	16	6	36	30	1	20	13	18	24	1	0	2
	1	24390																	
	8	207350																	

MECHANICAL PROPERTIES

BO9 ITEM	PACK NR	TENSILE TEST						C40 IMPACT (CHARPY V)					
		CO4	CO2	C11	C12	C13	CO2	C44	C41	C42	C42	C42	C43
				YIELD	STRENGTH	A	TKC	THICKNESS	KCV1	KCV2	KCV3	KCV	
		MPa	Rm	MPa	%	C	mm	J	J	J	J		
02	865681831	F	L	360	461	34	L	-40	8,00	200	201	204	202
	865681838	F	L	371	459	33	L	-40	8,00	199	191	186	192
	865681871	F	L	355	469	33	L	-40	8,00	195	196	200	197
	865681966	F	L	365	475	33	L	-40	8,00	199	200	214	204
	865695696	F	L	360	462	34	L	-40	8,00	199	200	211	203
	865695732	F	L	360	460	34	L	-40	8,00	200	201	212	204
	865703688	F	L	364	474	33	L	-40	8,00	199	200	198	199

CO4 CONDITION OF THE SPECIMEN
 V: AGED F: NON-AGED N: NORMALISED
 CO2 DIRECTION SPECIMEN
 L: OGR S: 45GR D: 9OGR

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		A07 YOUR ORDER NO 48734 DATE 27-09-2019		
		CONTRACT NO FH94ALU008	YOUR REFERENCES	
		OUR REFERENCES OBC-AU/DHAH		

BO1-BO4 SEE BELOW

		MECHANICAL PROPERTIES											
		TENSILE TEST						C40 IMPACT (CHARPY V)					
BO9 ITEM	PACK NR	CO4	CO2	C11 YIELD Rp0.2 MPa	C12 STRENGTH Rm MPa	C13 A %	CO2	C44 TKC C	C41 THICKNESS DiK mm	C42 KCV1 J	C42 KCV2 J	C42 KCV3 J	C43 KCV J
02	7												
05	865681639 1	F	L	364	465	33	L	-40	8,00	200	201	198	200

BO1-BO4

- MATERIAL - HOT ROLLED STEEL COILS ,PICKLED,
 (00-09-2013) ORDER ITEM 05 - AM FCE
 QUALITY ORDER ITEM 02 - S355MC ORDER ITEM 05 - AMSTRONG355MC
 - STAND: EN 10051 (2010) (FRAC: 1/2 TOLERANCE TO RESPECT (-))

STANDARD = ORDER ITEM 02 - EN 10149-2

REMARKS


TENSILE TEST SPECIMEN LC/LO/BO 120/ 5.65 SQR(SO)/ 20 MM.

GENT 29-11-2019

R. SLOCK
 QUALITY DEPARTMENT



Z01

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		CONTRACT NO FH94ALU008	YOUR REFERENCES	
		OUR REFERENCES OBC-AU/DHAH		

BO1-BO4 SEE BELOW

BO9 ITEM	B10 WIDTH	B11 THICKNESS
	MM	MM
02	1.500	8.00
05	1.300	8.00


CHEMICAL ANALYSIS
 C70 STEELMAKING PROCESS: LD

BO9 ITEM	PACK NR	B13 GROSS WEIGHT	BO7 COIL NO	BO8 CAST N.	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84	C85
		KG			C	Mn	Si	P	S	N	Al _t	Ti	Cr	Ni	Cu	Nb	B	V	Mo
					10 ⁻³ %	10 ⁻² %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻⁴ %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻³ %	10 ⁻⁴ %	10 ⁻³ %	10 ⁻³ %
02	865681831	27590	31251640	59113	61	52	10	15	6	38	29	1	19	13	19	23	1	0	2
	865681838	27490	31251657	59115	67	54	9	14	6	43	31	1	25	13	20	25	1	0	2
	865681871	21090	31251664	59112	65	53	12	20	6	32	35	1	24	12	15	25	1	1	1
	865681966	26560	31251671	59115	70	54	9	14	5	44	32	1	29	14	21	26	1	0	2
	865695696	27070	31525400	59113	63	53	10	17	6	35	31	1	21	13	17	24	1	0	2
	865695732	27200	31525417	59113	61	52	10	15	6	38	29	1	19	13	19	23	1	0	2
	865703688	25960	31704544	60229	71	53	8	15	7	40	42	1	20	9	10	26	1	0	1
	7	182960																	
05	865681639	24390	31251497	59113	62	53	10	16	6	36	30	1	20	13	18	24	1	0	2
	1	24390																	
	8	207350																	

MECHANICAL PROPERTIES

BO9 ITEM	PACK NR	TENSILE TEST						C40 IMPACT (CHARPY V)					
		CO4	CO2	C11	C12	C13	CO2	C44	C41	C42	C42	C42	C43
				YIELD	STRENGTH	A	TKC	THICKNESS	KCV1	KCV2	KCV3	KCV	
				Rp0.2	Rm	%	C	DiKc	KCV1	KCV2	KCV3	KCV	
				MPa	MPa			mm	J	J	J	J	
02	865681831	F	L	360	461	34	L	-40	8,00	200	201	204	202
	865681838	F	L	371	459	33	L	-40	8,00	199	191	186	192
	865681871	F	L	355	469	33	L	-40	8,00	195	196	200	197
	865681966	F	L	365	475	33	L	-40	8,00	199	200	214	204
	865695696	F	L	360	462	34	L	-40	8,00	199	200	211	203
	865695732	F	L	360	460	34	L	-40	8,00	200	201	212	204
	865703688	F	L	364	474	33	L	-40	8,00	199	200	198	199

CO4 CONDITION OF THE SPECIMEN
 V: AGED F: NON-AGED N: NORMALISED
 CO2 DIRECTION SPECIMEN
 L: OGR S: 45GR D: 9OGR

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		A07 YOUR ORDER NO 48734 DATE 27-09-2019		
		CONTRACT NO FH94ALU008	YOUR REFERENCES	
		OUR REFERENCES OBC-AU/DHAH		

BO1-BO4 SEE BELOW

		MECHANICAL PROPERTIES											
		TENSILE TEST						C40 IMPACT (CHARPY V)					
BO9 ITEM	PACK NR	CO4	CO2	C11 YIELD Rp0.2 MPa	C12 STRENGTH Rm MPa	C13 A %	CO2	C44 TKC C	C41 THICKNESS DICK mm	C42 KCV1 J	C42 KCV2 J	C42 KCV3 J	C43 KCV J
02	7												
05	865681639 1	F	L	364	465	33	L	-40	8,00	200	201	198	200

BO1-BO4

- MATERIAL - HOT ROLLED STEEL COILS ,PICKLED,
 - EN 10149-2 (00-09-2013)
 QUALITY ORDER ITEM 02 - AMSTRONG355MC ORDER ITEM 05 - S355MC
 - STAND: EN 10051 (2010) (FRAC: 1/2 TOLERANCE TO RESPECT (-))

STANDARD = ORDER ITEM 02 - AM FCE ORDER ITEM 05

REMARKS

TENSILE TEST SPECIMEN LC/LO/BO 120/ 5.65 SQR(SO)/ 20 MM.


GENT 29-11-2019

R. SLOCK
 QUALITY DEPARTMENT



CO4 CONDITION OF THE SPECIMEN V: AGED F: NON-AGED N: NORMALISED	CO2 DIRECTION SPECIMEN L: OGR S: 45GR D: 9OGR
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Z01

AO1  ArcelorMittal ArcelorMittal Belgium NV ArcelorMittal Gent John Kennedylaan, 51 9042 Gent (België) Tel.: +32 9.347.31.11 Fax: +32 9.347.49.07	A02 CERTIFICATE INSPECTION CERTIFICATE ACCORDING EN10204-3.1 OR EQUIVALENT.	A03 192217453 P. 01/02	A09 DISPATCH NOTE 2863270 DATE 29-11-2019	A06.1 CUSTOMER OY ALUSTEEL AB TELAKKATIE 4 FIN-23500 UUSIKAUPUNKI FINLAND 0740911
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		CONTRACT NO FH94ALU008	YOUR REFERENCES	
		OUR REFERENCES OBC-AU/DHAH		

B01-B04 MATERIAL - HOT ROLLED STEEL COILS ,PICKLED, STANDARD = EN 10149-2 (00-09-2013)
 QUALITY S355MC

B09 ITEM	B10 WIDTH MM	B11 THICKNESS MM
02	1.500	8.00
05	1.300	8.00


CHEMICAL ANALYSIS
 C70 STEELMAKING PROCESS: LD

B09 ITEM	PACK NR	B13 GROSS WEIGHT KG	B07 COIL NO	B08 CAST N.	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84	C85
					C	Mn	Si	P	S	N	Al _t	Ti	Cr	Ni	Cu	Nb	B	V	Mo
02	865681831	27590	31251640	59113	61	52	10	15	6	38	29	1	19	13	19	23	1	0	2
	865681838	27490	31251657	59115	67	54	9	14	6	43	31	1	25	13	20	25	1	0	2
	865681871	21090	31251664	59112	65	53	12	20	6	32	35	1	24	12	15	25	1	1	1
	865681966	26560	31251671	59115	70	54	9	14	5	44	32	1	29	14	21	26	1	0	2
	865695696	27070	31525400	59113	63	53	10	17	6	35	31	1	21	13	17	24	1	0	2
	865695732	27200	31525417	59113	61	52	10	15	6	38	29	1	19	13	19	23	1	0	2
	865703688	25960	31704544	60229	71	53	8	15	7	40	42	1	20	9	10	26	1	0	1
	7	182960																	
05	865681639	24390	31251497	59113	62	53	10	16	6	36	30	1	20	13	18	24	1	0	2
	1	24390																	
	8	207350																	

MECHANICAL PROPERTIES
 TENSILE TEST C40 IMPACT (CHARPY V)

B09 ITEM	PACK NR	C04	C02	C11	C12	C13	C02	C44	C41	C42	C42	C42	C43
				YIELD	STRENGTH	A		TKC	THICKNESS	KCV1	KCV2	KCV3	KCV
02	865681831	F	L	360	461	34	L	-40	8,00	200	201	204	202
	865681838	F	L	371	459	33	L	-40	8,00	199	191	186	192
	865681871	F	L	355	469	33	L	-40	8,00	195	196	200	197
	865681966	F	L	365	475	33	L	-40	8,00	199	200	214	204
	865695696	F	L	360	462	34	L	-40	8,00	199	200	211	203
	865695732	F	L	360	460	34	L	-40	8,00	200	201	212	204
	865703688	F	L	364	474	33	L	-40	8,00	199	200	198	199

C04 CONDITION OF THE SPECIMEN V: AGED F: NON-AGED N: NORMALISED
 C02 DIRECTION SPECIMEN L: OGR S: 45GR D: 9OGR

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		OUR REFERENCES OBC-AU/DHAH		

BO1-BO4 MATERIAL - HOT ROLLED STEEL COILS ,PICKLED, STANDARD = EN 10149-2 (00-09-2013)
 QUALITY S355MC

		MECHANICAL PROPERTIES												
		TENSILE TEST						C40 IMPACT (CHARPY V)						
BO9 ITEM	PACK NR	CO4	CO2	C11 YIELD Rp0.2 MPa	C12 STRENGTH Rm MPa	C13 A %	CO2	C44 TKC C	C41 THICKNESS DiK mm	C42 KCV1 J	C42 KCV2 J	C42 KCV3 J	C43 KCV J	
02	7													
05	865681639 1	F	L	364	465	33	L	-40	8,00	200	201	198	200	

REMARKS

TENSILE TEST SPECIMEN LC/LO/BO 120/ 5.65 SQR(SO)/ 20 MM.

GENT 29-11-2019

R. SLOCK
 QUALITY DEPARTMENT



Z01

CO4 CONDITION OF THE SPECIMEN V: AGED F: NON-AGED N: NORMALISED	CO2 DIRECTION SPECIMEN L: OGR S: 45GR D: 9OGR
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