



ArcelorMittal Bremen GmbH
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A02 CERTIFICATE
A03 Page: 01 / 02
20230070001-00

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
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Telefon 0421/6482813

A09 DISPATCH NOTE
DATE
0000383456
25.09.2023

A08.1 MANUFACTURER'S ORDER NR
DATE
AGENCY'S ORDER NR.
2342613
17.05.2023
GH33FEH001023

A07 CUSTOMER'S ORDER NUMBER
47516

A10 PART NUMBER
2463300

A06.1 CUSTOMER
FEON OY

Teollisuuskatu 33
00510 Helsinki
Finland

A06.2 CONSIGNEE
Feon OY

Hepokarintie 9
23500 UUSIKAUPUNKI
Finland

PRODUCT: **hot rolled pickled coil**
TERMS OF DELIVERY: **EN 10051 (2010)**

QUALITY: **AMSTRONG@355MC**
S355MC

STANDARD: **AM FCE**
EN 10149-2 (00-09-2013)

JITZ 1.82

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

FEON OY

Teollisuuskatu 33
00510 Helsinki
Finland



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JITZ 1.82

A08.2 ITEM	B09 THICKNESS mm	B10 WIDTH mm
23	5.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71	C73	C72	C74	C75	C81	C77	C76	C83	C84	C78	C82	C79	C80	C85	As	Sn
					C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %
23	260554	500	33040	062403	.0685	.0120	.5510	.0113	.0062	.0110	.0395	.0049	.0000	.0044	.0011	.0234	.0268	.0293	.0015	.0014	.0010
		1	33040	062403	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
TOTAL		1	33040																		

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST						BEND TEST	SHOCK TEST						
					C02	C04	C03	C11	C12	C13	C50	C44	C02	C03	C42	C42	C42	C43
					PR	MAZ	Temp	yield	p. strength	Rm	Fa	S0	PR	Temp	KV2VP_1	KV2VP_2	KV2VP_3	KV2VP_m
23	260554	500	33040	062403	0	F	20	409	490	34	1	.8	0	-20	172	190	174	178
		1	33040	062403	90	F	20	416	486	32.5								
TOTAL		1	33040															

We certify hereby that the delivery complies with the above mentioned specification.


 BREMEN 25.09.2023

QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Merrath

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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