

A01	A03 Doc nr. 2023088577 00		A04 TATA STEEL	
Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Company Trade Register 34040331 E-mail: info.testing@tatasteeleurope.com	A02 Inspection certificate 3.1, EN10204.			
	A07, A09 Reference 4500093213 NAANTALI 11014190 00010	A08 Order nr. 51079 A		
A06 Customer/Consignee SERVICE CENTRE MAASTRICHT B.V. B.U. FEIJEN POSTBUS 10.000 1970 CA IJMUIDEN NOORDHOLLAND	B01,B02,B03,B04,B15 Hot rolled pickled, Coil, S355MC, YMPRESS WG S:01-2010. 1.00 G/M2/Side oiled. Mill edges. Impact test. Suitable for: Part galvanising, Cutting into sheet. Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.18/-0.18 mm). PRODUCE AND TEST ACCORDING TO EN 10149-2		C70 STEEL MAKING PROCESS: BO	
			B09,B10,B11 Dimensions 1500 mm X 8.00 mm	
			B13 Total Mass KG 27340	B08 Total NR. 1
			A11 Dispatch Note 17720	A10 Transport SLE 04/10 UIT.

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'	C50
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PROD-IDENT: 601298	MASS KG: 27340	NR: 1	CAST NR: K8470	B07,B08,B13
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TENSILE TEST	C10-29
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C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	420	507	28.0	83

IMPACT TEST AND OTHER TESTS											C40,C60,C65
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	O	5.0	ISO-V	J	92	97	92	94

CHEMICAL COMPOSITION in %											
B07 CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
K8470	0.084	0.975	0.008	0.002	0.022	0.033	0.023	0.033	0.027	0.006	0.026
CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Sn	C87 Al_ZO	C88 C-eq1	B99 Country of Melt and Pour			
K8470	0.002	.0032	.0000	0.002	0.006	0.032	.258	Netherlands			

C-eq1: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15
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We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.	
Tata Steel IJmuiden BV	
Jeffrey Flemming General Manager IJmuiden, 4 October 2023	
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