A01
Tata Steel IJmuiden BV
Wenckebachstraat 1
1951 JZ Velsen Noord
Postbus 10000
1970 CA IJmuiden The Netherlands
Telephone: 0251-492110

Company Trade Register 34048551
E-mail: info.testing@tatasteeleurope.com

A07.A09 Reference
4500023596 NAANTALI STEEL SERVICE CENTRE
11008843 00040

A02
Inspection certificate 3.1, EN10204.

TATA STEEL

A05 Doc. nr
2020049854 00

B01.B02.B05.B04.B15
Hot rolled pickled, Coil, S650MC, YMPRESS WG S:01-2010.
1.00 G/M2/Side oiled.
Mill edges.
Impact test.
Suitable for: Cutting into sheet.

Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.2/-0.2 mm).
PRODUCE AND TEST ACCORDING TO EN 10149-2

Z04

A06 Customer/Consignee
SERVICE CENTRE MAASTRICHT B.V.
B.U. FEIJEN
POSTBUS 10.000

1970 CA IJMUIDEN

NOORDHOLLAND

A08 Order nr.
58504 D

A11 Dispatch note
87402

A10 Transport
CONFIANT

B09.B10.B11 Dimensions
1500 mm X 6.00 mm

C10-C29 TENSILE TEST | HARDNESS | C40.C60.C65 IMPACT TEST AND OTHER TESTS

B07 PROD.-IDENT	B13 MASS kg	B08 NR	B07 CAST NR.		C01	C01/C02	C10	B05	C05 Temp °C	C11 R_{eH} MPa	C11 R_{eL} MPa	C11 $R_{p0.2}$ MPa	C12 R_m MPa	C15 A %	C15 A %	C16 R_p/R_m %	C17 r-value	C18 n-value	C52	C01/C02	C10	B05	C41 mm	C40.C60.C65	C05 Temp °C	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean	C95 ASTM E-112
604834	32300	1	P7913		32	1L	P		+ 20			725	848	18.5		85				1L	P	0	5.0	ISO-V	- 20	2	53	51	48	51	
TOTAL	32300	1																												

C71-C92 CHEMICAL COMPOSITION in %

B07 CAST NR.	B07 PROD.-IDENT	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb	C82 V	C83 N	C84 B	C85 C-eq	C86 Al-ZO	C87 Sn	C88 Ti	C89 C-eq1
P7913		.057	1.838	.014	.002	0.050	0.040	.018	0.021	0.020	.006	.068	.008	.0050	.0000		0.039	.003	.113	.373

C44 1: J/cm² 2: J 3: Later. exp. (mm) 4: Contraction (Z) 5: Shear area (Z)

C01 1:1=Top 2:1=Edge 2=Middle 2=Middle 3=Bottom

C01 C02 L=Longitudinal T=Transverse Z=Centre Z=In Thickn dir S=± Surface D=In Diagonal dir

C10 P=prismatical C=cylindrical

C-eq1: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15

C70 STEELMAKING PROCESS: BO

C50 Buigproef/Bend test/Biegeversuch/Test de flexion : goed/good/gut/concluant

Z05

B06

A04

Z01 We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions

Z03 Stamp of the expert :

Purchase Order: 4500023043
Vendor Batch: 604834

13016597000088386O

Z02
Tata Steel IJmuiden BV

ANDRE GILLEBAART
GM PRODUCTANALYSIS

IJMUIDEN, 28 MEI 2020