A01
Tata Steel IJmuiden BV
Wenckebachstraat 1
1951 JZ Velsen Noord
Postbus 10000
1970 CA IJmuiden The Netherlands
Telephone: 0251-492110

Company Trade Register 34040551
E-mail: info.testing3tatasteeleurope.com

A07.A09 Reference
5500000113 GRIMME LANDMASCHINENFABRIK GMBH
11004609 5500000113

A02
Inspection certificate 3.1, EN10204.

B01.B02.B03.B04.B15

TATA STEEL

A05 Doc. nr
2020049844 00

Hot rolled pickled, Coil, S355MC, YMPRESS WG S:01-2010.
1.00 G/M2/Side oiled.
Mill edges.
Impact test.
Suitable for: Part galvanising, Cutting into sheet.

Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.18/-0.18 mm).
PRODUCE AND TEST ACCORDING TO EN 10149-2

Z04

A06 Customer/Consignee
SERVICE CENTER MAASTRICHT B.V.
B.U. FEIJEN
POSTBUS 10.000

1970 CA IJMUIDEN

NOORDHOLLAND

A08 Order nr.
57697 A

A11 Dispatch note
87402

A10 Transport
CONFIANT

B09.B10.B11 Dimensions
1500 mm X 8.00 mm

C10-C29 TENSILE TEST

HARD-NESS

C40.C60.C65 IMPACT TEST AND OTHER TESTS

B07 PROD.-IDENT	B15 MASS kg	B08 NR	B07 CAST NR.		C01	C01/C02	C10	B05	C03 Temp °C	C11 R_{eH} MPa	C11 R_{eL} MPa	C11 $R_{p0,2}$ MPa	C12 R_m MPa	C15 A %	C15 A %	C16 R_{eH}/R_m %	C17 r-value	C18 n-value	C52	C01/C02	C10	B05	C41 mm	C40.C60.C65	C03 Temp °C	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean	C95 ASTM E-112
604850	31860	1	P7510		32	1L	P		+ 20	399			492	29.0		81				1L	P	0	5.1	ISO-V	- 20	2	102	105	107	105	
604851	31820	1	"		32	1L	P		+ 20	409			500	30.0		82				1L	P	0	5.1	ISO-V	- 20	2	110	107	114	110	
604849	31740	1	"		32	1L	P		+ 20	396			501	25.0		79				1L	P	0	5.0	ISO-V	- 20	2	119	113	115	116	
TOTAL	95420	3																												

C71-C92 CHEMICAL COMPOSITION in %

B07 CAST NR.	B07 PROD.-IDENT	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb	C82 V	C83 N	C84 B	C85 C-eq	C86 Al-ZO	C87 Sn	C88 Ti	C89 C-eq1
P7510		.085	0.984	.013	.005	0.010	0.029	.026	0.032	0.028	.004	.024	.003	.0038	.0000		0.028	.003	.001	.260

C44 1: J/cm² 2: J 3: Later. exp. (mm) 4: Contraction (Z) 5: Shear area (Z)

C01 1:1=Top 2=Middle 3=Bottom 2:1=Edge 2=Middle

C01 C02 L=Longitudinal 1=Surface 2=Centre T=Transverse Z=in Thickn dir S=¼ Surface D=in Diagonal dir

C10 P=prismatical C=cylindrical

C-eq1: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15

C70 STEELMAKING PROCESS: BO

C50 Buigproef/Bend test/Biegeversuch/Test de flexion : good/good/gut/concluant

Z05 Stamp of the expert :

Z02
Tata Steel IJmuiden BV

ANDRE GILLEBAART
GM PRODUCTANALYSIS

IJMUIDEN, 28 MEI 2020

Z05 | B06 | A04

Z01 We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions