

A01 Tata Steel IJmuiden BV Wanckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Telephone: 0251-492110 Company Trade Register 34040331 E-mail: info_testing@tatasteeleurope.com	A03 Doc nr. 2021129785 00	A04 TATA STEEL	
	A02 Inspection certificate 3.1, EN10204		
A05 Customer/Consignee SERVICE CENTRE MAASTRICHT B.V. B. U. FRIEDEN POSTBUS 10.000 1970 CA IJMUUDEN NOORDHOLLAND	A07, A09 Reference 4500047211 NAAANTALI 11009970	A08 Order nr. 56587 H	
	B01, B02, B03, B04, B15 Hot rolled pickled, Coil, 9650MC, YMPRESS WG 9-01-2010. 1.00 G/M2/side oiled. Mill edges. Suitable for: Cutting into sheet. Tolerance EN 10051 : 2010 (Z) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.18/-0.18 mm) PRODUCE AND TESTS ACCORDING TO EN 10149-2 Country of Melt and Pour : Netherlands		C70 STEEL MAKING PROCESS: BO
		B09, B10, B11 Dimensions 1500 mm X 5 mm	
		B13 Total Mass KG 31860	B08 Total NR. 1
		A10 Dispatch Note 85690	A10 Transport DEVIANT

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'

C50

PROD-IDENT: 611980 MASS KG: 31860 NR: 1 CAST NR: W6521 B07, B08, B13

TENSILE TEST

C10-29

C01	C01/C02	C10	C03	C11	C12	C13	C16
Bottom Middle	Surface Longitudinal	Prismatical	Temp (°C)	Rp0.2 (MPa)	Rm (MPa)	A (%)	Rp0.2/Rm (%)
			+20	694	796	21.0	87

CHEMICAL COMPOSITION in %

B07 CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
W6521	0.062	1.893	0.012	0.002	0.049	0.036	0.011	0.018	0.021	0.005	0.071
CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Sn	C87 Al_ZO	C88 C-eql				
W6521	0.007	.0047	.0000	0.117	0.002	0.034	.386				

C-eql: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15



Purchase Order:
4500060469
Vendor Batch:
611980

130158290001756907



Purchase Order:
4500060469
Vendor Batch:
611980

130158290001756908



Purchase Order:
4500060469
Vendor Batch:
611980

130158290001756909



Purchase Order:
4500060469
Vendor Batch:
611980

130158290001756910



Purchase Order:
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Vendor Batch:
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130158290001756911



Purchase Order:
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Vendor Batch:
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130158290001756912



Purchase Order:
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611980

130158290001756913



Purchase Order:
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Vendor Batch:
611980

130158290001756914



Purchase Order:
4500060469
Vendor Batch:
611980

130158290001756915

We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.

Tata Steel IJmuiden BV

Jeffrey Fleming
General Manager

IJmuiden, 25 November 2021

Jeffrey Fleming



Purchase Order:
4500060469
Vendor Batch:
611980

130158290001756905



Purchase Order:
4500060469
Vendor Batch:
611980

130158290001756906