

A01 Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Telephone: 0251-492110 Company Trade Register 34040331 E-mail: info.testing@tatasteeleurope.com	A03 Doc nr. 2022042422 00	A04 TATA STEEL
	A02 Inspection certificate 3.1, EN10204.	
A06 Customer/Consignee SERVICE CENTRE MAASTRICHT B.V. B.O. FEIJEN POSTBUS 10.000 1970 CA IJMUIDEN NOORDHOLLAND	A07, A09 Reference 5500001401 NAANTALI 11014190 5500001080/00010	A08 Order nr. 57737 A
	B01, B02, B03, B04, B15 Hot rolled pickled, Coil, 8355MC, XMPRESS WG S:01-2010. 1.00 G/M2/side oiled. Mill edges. Impact test. Suitable for: Post galvanising, Cutting into sheet. Tolerance EN 10051 : 2010 (R) (Width tolerance +20/-0 cm) Dev.Tol. (Thickness tolerance +0.18/-0.18 mm). PRODUCE AND TEST ACCORDING TO EN 10149-2 Country of Melt and Pour : Netherlands	
		C70 STEEL MAKING PROCESS: BO
		B09, B10, B11 Dimensions 1500 mm X 8.00 mm
		B13 Total Mass KG 57440
		B08 Total NR. 2
		A11 Dispatch Note 47000
		A10 Transport PROVOCATIO

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'

C50

PROD-IDENT: 614093 MASS KG: 25540 NR: 1 CAST NR: Z3806 B07, B08, B13

TENSILE TEST

C10-29

C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Re (MPa)	C13 A (%)	C16 RaB/Ra (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	422	496	30.0	85

IMPACT TEST AND OTHER TESTS

C40, C60, C65

C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40, C60, C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	0	5.0	ISO-V	J	103	103	108	105

PROD-IDENT: 614092 MASS KG: 31900 NR: 1 CAST NR: Z3586 B07, B08, B13

TENSILE TEST

C10-29

C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Re (MPa)	C13 A (%)	C16 RaB/Ra (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	417	494	30.0	84

IMPACT TEST AND OTHER TESTS

C40, C60, C65

C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40, C60, C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	0	5.0	ISO-V	J	95	100	97	97

CHEMICAL COMPOSITION in %

B07 CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
23806	0.074	1.057	0.011	0.006	0.009	0.036	0.009	0.018	0.018	0.003	0.024
23586	0.066	0.963	0.012	0.004	0.015	0.039	0.019	0.027	0.026	0.005	0.026
CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Sn	C87 Al_ZO	C88 C-eql				
23806	0.002	.0030	.0000	0.001	0.002	0.035	.257				
23586	0.002	.0036	.0000	0.001	0.005	0.037	.236				

C-eql: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15

We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.

Tata Steel IJmuiden BV

Jeffrey Flemming
General Manager
IJmuiden, 26 April 2022

Jeffrey Flemming



Purchase Order:
4500061051
Vendor Batch:
614093



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4500061051
Vendor Batch:
614093

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