



ArcelorMittal Bremen GmbH  
Postfach 210220  
28222 BREMEN  
Carl-Benz-Strasse 30  
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Telefon 0421/6480  
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A02  
CERTIFICATE  
A03 Page: 01 / 10  
**20150052864-00**  
Inspection certificate 3.1 EN 10204  
A05 ORIGINATOR OF THE DOCUMENT  
ArcelorMittal Bremen GmbH  
Abnahme/Zeugnisschreibung  
zeugnisse.bremen@arcelormittal.com  
Telefon 0421/6482813

A09 DISPATCH NOTE  
DATE 06.08.2015  
SHIP  
PRIMA BALLERINA  
A08.1 MANUFACTURER'S ORDER NR **1545562**  
DATE 28.04.2015  
AGENCY'S ORDER NR. FH5FLEP005001

A07 CUSTOMER'S ORDER NUMBER  
TL - 829 / 15

A06.1 CUSTOMER  
**OY Leppinen Steel LTD**  
**Terästie 2**  
**61400 Ylistaro**  
**Finnland**  
A06.2 CONSIGNEE  
**OY Leppinen Steel LTD**  
**Terästie 2**  
**61400 Ylistaro**  
**Finnland**

PRODUCT: hot rolled pickled sheet

QUALITY: **AMSTRONG355MC**  
**S355MC**

STANDARD: **AM FCE**  
**EN 10149-2 (00-09-1995)**

TERMS OF DELIVERY: **EN 10051 (2010)**

JITZ 1.71

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

OY Leppinen Steel LTD

Terästie 2  
61400 Ylistaro  
Finnland



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 Terästie 2  
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 Finland  
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 61400 Ylistaro  
 Finland

PRODUCT: hot rolled pickled sheet      QUALITY: **AMSTRONG355MC**      STANDARD: **AM FCE**  
 TERMS OF DELIVERY: **EN 10051 (2010)**      **S355MC**      **EN 10149-2 (00-09-1995)**

JITZ 1.71

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
1	5.00	1500.00	2750.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																	
						C71 C	C73 Si	C72 Mn	C74 P	C75 S	Cu	C77 Al	C76 N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn	
1	220792	99901	2490	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286923																						
	220792	99902	2480	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286924																						
	220792	99903	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286925																						
	220792	99904	2480	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286926																						
	220792	99905	2470	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286927																						
	220792	99906	2470	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286928																						
	220792	99907	2480	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286929																						
	220792	99908	2470	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286930																						
	220792	99909	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286931																						
	220792	99910	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286932																						
	220792	99911	2145	13	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286933																						
	220793	99901	2485	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286936																						
	220793	99902	2485	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009	
	4286937																						

C02 test direction relating to rolling direction (0°= L; 90°= T)      C04 specimen condition V:aged F:fresh N:normalised      C50 bend test 1:good      C43 result in J related to specimensize (C44)



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 TERMS OF DELIVERY: **EN 10051 (2010)**      **S355MC**      **EN 10149-2 (00-09-1995)**

JITZ 1.71

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
1	5.00	1500.00	2750.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																		
						C71 C	C73 Si	C72 Mn	C74 P	C75 S	Cu	C77 Al	C76 N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn		
1	220793	99903	2480	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286938																							
	220793	99904	2485	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286939																							
	220793	99905	2470	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286940																							
	220793	99906	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286941																							
	220793	99907	2480	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286942																							
	220793	99908	2480	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286943																							
	220793	99909	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286944																							
	220793	99910	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286945																							
	220793	99911	2145	13	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286946																							
	220794	99901	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286914																							
	220794	99902	2470	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286915																							
	220794	99903	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286916																							
	220794	99904	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286917																							

C02 test direction relating to rolling direction (0°= L; 90°= T)      C04 specimen condition V:aged F:fresh N:normalised      C50 bend test 1:good      C43 result in J related to specimensize (C44)



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JITZ 1.71

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
1	5.00	1500.00	2750.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																		
						C71 C	C73 Si	C72 Mn	C74 P	C75 S	Cu	C77 Al	C76 N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn		
1	220794	99905	2470	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286918																							
	220794	99906	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286919																							
	220794	99907	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286920																							
	220794	99908	985	6	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286922																							
	220794	99920	2490	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286947																							
	220794	99921	2480	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286948																							
	220794	99922	2480	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286949																							
	220794	99923	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286950																							
	220794	99924	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286951																							
	220794	99925	2480	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286952																							
	220794	99926	2475	15	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286953																							
	220794	99927	825	5	063467	.0712	.0160	.5273	.0107	.0038	.0125	.0370	.0050	.0001	.0019	.0012	.0223	.0276	.0275	.0026	.0011	.0009		
	4286954																							
	220796	99901	2475	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012		
	4286906																							

C02 test direction relating to rolling direction (0°= L; 90°= T)      C04 specimen condition V:aged F:fresh N:normalised      C50 bend test 1:good      C43 result in J related to specimensize (C44)



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JITZ 1.71

A08.2 ITEM	B11 THICKNESS mm	B12 WIDTH mm	B13 LENGTH mm
1	5.00	1500.00	2750.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																	
						C71 C	C73 Si	C72 Mn	C74 P	C75 S	Cu	C77 Al	C76 N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn	
1	220796	99902	2480	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286907																						
	220796	99903	2475	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286908																						
	220796	99904	2475	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286909																						
	220796	99905	2475	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286910																						
	220796	99906	2475	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286911																						
	220796	99907	2480	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286912																						
	220796	99908	1155	7	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286913																						
	220796	99920	2485	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286955																						
	220796	99921	2475	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286956																						
	220796	99922	2485	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286957																						
	220796	99923	2480	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286962																						
	220796	99924	2475	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286963																						
	220796	99925	2480	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286964																						

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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**OY Leppinen Steel LTD**  
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JITZ 1.71

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
1	5.00	1500.00	2750.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																	
						C71 C	C73 Si	C72 Mn	C74 P	C75 S	Cu	C77 Al	C76 N	B	V	Ti	Nb	Cr	Ni	Mo	As	Sn	
1	220796	99926	2475	15	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286965																						
	220796	99927	825	5	063468	.0726	.0134	.5185	.0087	.0035	.0220	.0373	.0048	.0001	.0009	.0012	.0232	.0390	.0391	.0056	.0012	.0012	
	4286966																						
	54		126995																				
TOTAL	54		126995																				

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BEND TEST		SHOCK TEST					
						C02 PR	C03 Temp °C	C11 yield p. Re MPa	C12 strength Rm MPa	C13 A55 %	C50 Fa	C44 S0 cm²	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
1	220792	99901	2490	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286923																	
	220792	99902	2480	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286924																	
	220792	99903	2475	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286925																	
	220792	99904	2480	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286926																	
	220792	99905	2470	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286927																	
	220792	99906	2470	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286928																	
	220792	99907	2480	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286929																	

C02 test direction relating to rolling direction (0°= L; 90°= T)      C04 specimen condition V:aged F:fresh N:normalised      C50 bend test 1:good      C43 result in J related to specimensize (C44)



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A02 CERTIFICATE  
**A03 Page: 07 / 10**  
**20150052864-00**  
 Inspection certificate 3.1 EN 10204  
 A05 ORIGINATOR OF THE DOCUMENT  
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 Abnahme/Zeugnissschreibung  
 zeugnisse.bremen@arcelormittal.com  
 Telefon 0421/6482813

A09 DISPATCH NOTE  
 DATE 06.08.2015  
 SHIP  
 PRIMA BALLERINA  
 A08.1 MANUFACTURER'S ORDER NR **1545562**  
 DATE 28.04.2015  
 AGENCY'S ORDER NR. FH5FLEP005001  
 A07 CUSTOMER'S ORDER NUMBER  
 TL - 829 / 15

A06.1 CUSTOMER  
**OY Leppinen Steel LTD**  
 Terästie 2  
 61400 Ylistaro  
 Finland  
 A06.2 CONSIGNEE  
**OY Leppinen Steel LTD**  
 Terästie 2  
 61400 Ylistaro  
 Finland

PRODUCT: hot rolled pickled sheet      QUALITY: **AMSTRONG355MC**      STANDARD: **AM FCE**  
 TERMS OF DELIVERY: **EN 10051 (2010)**      **S355MC**      **EN 10149-2 (00-09-1995)**

JITZ 1.71

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
1	5.00	1500.00	2750.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST						
						C02 PR °	C03 Temp °C	C11 yield p. Re MPa	C12 strength Rm MPa	C13 A55 %	C50 Fa	C44 S0 cm²	C02 PR °	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
1	220792	99908	2470	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286930																	
	220792	99909	2475	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286931																	
	220792	99910	2475	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286932																	
	220792	99911	2145	13	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286933																	
	220793	99901	2485	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286936																	
	220793	99902	2485	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286937																	
	220793	99903	2480	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286938																	
	220793	99904	2485	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286939																	
	220793	99905	2470	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286940																	
	220793	99906	2475	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286941																	
	220793	99907	2480	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286942																	
	220793	99908	2480	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286943																	
	220793	99909	2475	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286944																	

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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A02 CERTIFICATE  
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 A05 ORIGINATOR OF THE DOCUMENT  
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 zeugnisse.bremen@arcelormittal.com  
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A09 DISPATCH NOTE  
 DATE 06.08.2015  
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 A08.1 MANUFACTURER'S ORDER NR **1545562**  
 DATE 28.04.2015  
 AGENCY'S ORDER NR. FH5FLEP005001  
 A07 CUSTOMER'S ORDER NUMBER  
 TL - 829 / 15

A06.1 CUSTOMER  
**OY Leppinen Steel LTD**  
 Terästie 2  
 61400 Ylistaro  
 Finland  
 A06.2 CONSIGNEE  
**OY Leppinen Steel LTD**  
 Terästie 2  
 61400 Ylistaro  
 Finland

PRODUCT: hot rolled pickled sheet      QUALITY: **AMSTRONG355MC**      STANDARD: **AM FCE**  
 TERMS OF DELIVERY: **EN 10051 (2010)**      **S355MC**      **EN 10149-2 (00-09-1995)**

JITZ 1.71

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
1	5.00	1500.00	2750.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST						
						C02 PR	C03 Temp °C	C11 yield p. Re MPa	C12 strength Rm MPa	C13 A55 %	C50 Fa	C44 S0 cm²	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
1	220793	99910	2475	15	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286945																	
	220793	99911	2145	13	063467	0	20	401	486	34.2	1	.8	0	-20	182	196	198	192
	4286946																	
	220794	99901	2475	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286914																	
	220794	99902	2470	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286915																	
	220794	99903	2475	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286916																	
	220794	99904	2475	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286917																	
	220794	99905	2470	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286918																	
	220794	99906	2475	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286919																	
	220794	99907	2475	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286920																	
	220794	99908	985	6	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286922																	
	220794	99920	2490	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286947																	
	220794	99921	2480	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286948																	
	220794	99922	2480	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286949																	

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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A02 CERTIFICATE  
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A09 DISPATCH NOTE  
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 A08.1 MANUFACTURER'S ORDER NR **1545562**  
 DATE 28.04.2015  
 AGENCY'S ORDER NR. FH5FLEP005001  
 A07 CUSTOMER'S ORDER NUMBER  
 TL - 829 / 15

A06.1 CUSTOMER  
**OY Leppinen Steel LTD**  
 Terästie 2  
 61400 Ylistaro  
 Finland  
 A06.2 CONSIGNEE  
**OY Leppinen Steel LTD**  
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 Finland

PRODUCT: hot rolled pickled sheet      QUALITY: **AMSTRONG355MC**      STANDARD: **AM FCE**  
 TERMS OF DELIVERY: **EN 10051 (2010)**      **S355MC**      **EN 10149-2 (00-09-1995)**

JITZ 1.71

A08.2 ITEM	B11 THICKNES mm	B12 WIDTH mm	B13 LENGTH mm
1	5.00	1500.00	2750.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BENDTEST	SHOCK TEST						
						C02 PR	C03 Temp °C	C11 yield p. Re MPa	C12 strength Rm MPa	C13 A55 %	C50 Fa	C44 S0 cm²	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
1	220794	99923	2475	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286950																	
	220794	99924	2475	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286951																	
	220794	99925	2480	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286952																	
	220794	99926	2475	15	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286953																	
	220794	99927	825	5	063467	0	20	402	487	34.2	1	.8	0	-20	224	222	204	216
	4286954																	
	220796	99901	2475	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286906																	
	220796	99902	2480	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286907																	
	220796	99903	2475	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286908																	
	220796	99904	2475	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286909																	
	220796	99905	2475	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286910																	
	220796	99906	2475	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286911																	
	220796	99907	2480	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286912																	
	220796	99908	1155	7	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286913																	

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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A02 CERTIFICATE  
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A06.1 CUSTOMER  
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 Terästie 2  
 61400 Ylistaro  
 Finland  
 A06.2 CONSIGNEE  
**OY Leppinen Steel LTD**  
 Terästie 2  
 61400 Ylistaro  
 Finland

PRODUCT: hot rolled pickled sheet    QUALITY: **AMSTRONG355MC**    STANDARD: **AM FCE**  
 TERMS OF DELIVERY: **EN 10051 (2010)**    **S355MC**    **EN 10149-2 (00-09-1995)**

JITZ 1.71

A08.2 ITEM	B11 THICKNESS mm	B12 WIDTH mm	B13 LENGTH mm
1	5.00	1500.00	2750.00

A08.2 ITEM	B07.1 COIL NO	B07.1 PART	B14 WEIGHT kg	B10 AMOUNT	B07.2 HEAT	TENSILE TEST					BEND TEST	SHOCK TEST						
						C02 PR	C03 Temp °C	C11 yield p. Re MPa	C12 strength Rm MPa	C13 A55 %	C50 Fa	C44 S0 cm²	C02 PR	C03 Temp °C	C42 KV2_1 J	C42 KV2_2 J	C42 KV2_3 J	C43 KV2_m J
1	220796	99920	2485	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286955																	
	220796	99921	2475	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286956																	
	220796	99922	2485	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286957																	
	220796	99923	2480	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286962																	
	220796	99924	2475	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286963																	
	220796	99925	2480	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286964																	
	220796	99926	2475	15	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286965																	
	220796	99927	825	5	063468	0	20	403	488	34.1	1	.8	0	-20	204	206	218	210
	4286966																	
	54			126995														
TOTAL	54			126995														

We certify hereby that the delivery complies with the above mentioned specification.

BREMEN 07.08.2015



QUALITY DEPARTMENT  
 SITE EXPERT FOR INSPECTION  
 Hesener

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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