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A02
CERTIFICATE

A03	Page: 01 / 02
20230069708-00	

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
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Telefon 0421/6482813

A09 DISPATCH NOTE
DATE

0000383271
23.09.2023

A08.1 MANUFACTURER'S ORDER NR
DATE
AGENCY'S ORDER NR.

2342613
17.05.2023
GH33FEH001024

A07 CUSTOMER'S ORDER NUMBER
47516

A10 PART NUMBER
2463340

A06.1 CUSTOMER
FEON OY

**Teollisuuskatu 33
00510 Helsinki
Finland**

A06.2 CONSIGNEE
Feon OY

**Hepokarintie 9
23500 UUSIKAUPUNKI
Finland**

PRODUCT: **hot rolled pickled coil** QUALITY: **AMSTRONG@355MC** STANDARD: **AM FCE**
TERMS OF DELIVERY: **EN 10051 (2010)** **S355MC** **EN 10149-2 (00-09-2013)**

JITZ 1.82

ArcelorMittal Bremen GmbH, Postfach 210220, 28222 BREMEN

FEON OY

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00510 Helsinki
Finland



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JITZ 1.82

A08.2 ITEM	B09 THICKNESS mm	B10 WIDTH mm
24	6.00	1500.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	CHEMICAL ANALYSIS																
					C71	C73	C72	C74	C75	C81	C77	C76	C83	C84	C78	C82	C79	C80	C85	As	Sn
					C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %	As %	Sn %
24	946257	500	32400	060912	.0686	.0085	.5300	.0095	.0036	.0125	.0365	.0045	.0000	.0025	.0007	.0219	.0229	.0275	.0027	.0009	.0014
		1	32400	060912	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
TOTAL		1	32400																		

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B07.2 HEAT	TENSILE TEST						BEND TEST	SHOCK TEST						
					C02	C04	C03	C11	C12	C13	C50	C44	C02	C03	C42	C42	C42	C43
					PR	MAZ	Temp	yield	p. strength	Re	Rm	A60mm	Fa	S0	PR	Temp	KV2VP_1	KV2VP_2
24	946257	500	32400	060912	0	F	20	399	483	34	1	.8	0	-20	186	188	204	192
		1	32400	060912	90	F	20	405	478	32.5								
TOTAL		1	32400															

We certify hereby that the delivery complies with the above mentioned specification.


 BREMEN 23.09.2023

QUALITY DEPARTMENT
 SITE EXPERT FOR INSPECTION
 Merrath

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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