

A01	A03 Doc nr. 2024096789 00		A04 TATA STEEL
Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Company Trade Register 34040331 E-mail: info.testing@tatasteeleurope.com	A02 Inspection certificate 3.1, EN10204.		
	A07, A09 Reference 5500002250 11019045 5500002250 - 0001	A08 Order nr. 50417 A	
A06 Customer/Consignee NAANTALI STEEL SERVICE CENTRE OY RAUTAKATU 5 21110 NAANTALI FINLAND	B01,B02,B03,B04,B15 Hot rolled pickled, Coil, S355MC, YMPRESS WG S:01-2010. 1.00 G/M2/Side oiled. Mill edges. Impact test. Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.16/-0.16 mm) .		C70 STEEL MAKING PROCESS: BO B09,B10,B11 Dimensions 1500 mm X 6.00 mm
B13 Total Mass KG 38307		B08 Total NR. 3	
A11 Dispatch Note 24452		A10 Transport OSTBORG	

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'

PROD-IDENT: 729567		MASS KG: 10740		NR: 1		CAST NR: M6149		B07,B08,B13			
TENSILE TEST								C10-29			
C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)				
Bottom Middle	Surface Longitudinal	Prismatical	+20	422	505	28.5	84				
IMPACT TEST AND OTHER TESTS								C40,C60,C65			
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	O	5.0	ISO-V	J	82	84	87	84

TENSILE TEST

PROD-IDENT: 729566												MASS KG: 15267		NR: 1		CAST NR: M6149				B07,B08,B13	
TENSILE TEST																		C10-29			
C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)														
Bottom Middle	Surface Longitudinal	Prismatical	+20	422	505	28.5	84														
IMPACT TEST AND OTHER TESTS																		C40,C60,C65			
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean										
Bottom Middle	Surface Longitudinal	Prismatical	-20	0	5.0	ISO-V	J	82	84	87	84										

PROD-IDENT: 729566

NR: 1

B07, B08, B13

TENSILE TEST

C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)				
Bottom Middle	Surface Longitudinal	Prismatical	+20	422	505	28.5	84				
IMPACT TEST AND OTHER TESTS								C40,C60,C65			
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	0	5.0	ISO-V	J	82	84	87	84
PROD-IDENT: 605910		MASS KG: 12300		NR: 1		CAST NR: L8850		B07,B08,B13			
TENSILE TEST								C10-29			

PROD-IDENT: 605910

NR: 1

B07, B08, B13

TENSILE TEST

C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)				
Bottom Middle	Surface Longitudinal	Prismatical	+20	407	497	30.0	82				
IMPACT TEST AND OTHER TESTS								C40,C60,C65			
C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	0	5.0	ISO-V	J	96	96	90	94

C01	C01/C02
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C41

C43

Bottom	Surface
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We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.

Jeffrey Flemming
General Manager

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