ArcelorMittal

BOITE POSTALE 129
1, ROUTE DE SPYCKER
59760 GRANDE SYNTHE
TEL 28 29 52 00 TELEX 820087
A01

TEST REPORT 2.2 -EN 10204/DIN 50049.ISO 404

A02

N°261/0062235 Page 1
A09/A03

Mill's identification: SY (A04)

BOBINE GALVANISEE (B03)

Sizes		
Length	Width	Thickness
B13	B12	B11
	1000	0,5

Inspection organism: METALLURGIE QUALITE (A05)

Customer and/or consignee: OY KONTINO AB, HAKINTIE, 6, SF-01380 VANTAA, FINLANDE (A06)

Customer's Order Nbr: 1109820 (A07)

Mill's Order Nbr: FD6KKOH001 000004 (A08)

Grade and technical specifications: DX51D+Z EN10346/2009, ZR0510 (B01/B02)

Delivery condition: CDC (B04)

Treatment of test samples (B05)

Product identification	Heat number	P (1)		Longitudinal tensile test Ys	Ts	EL% (2)	Transverse tensile test YS	TS	EL% 1 (2)	HRB	Roughness Ra µm	Peaks (3)	C	Mn	P	S	Si	Al	Ti	Coating (4) FACE INFERIEURE Edge	Center	Edge	Aver.	FACE SUPERIEURE Edge	Center	Edge	Aver.	Aver.
							270	18												94	94	94		94	94	94		275
							500						0,1800	1,2000	0,1200	0,0450	0,5000		0,3000									
B07	B08	B09		C11	C12	C13	C11	C12	C13				C71	C72	C73	C74	C75	C76										
77287201	864608819930	F	9600				188	322	41				0,0016	0,0990	0,0091	0,0067	0,0060	0,0552	0,0490	140	147	142	143	148	147	142	147	290
77287202	864608819930	F	9280				188	322	41				0,0016	0,0990	0,0091	0,0067	0,0060	0,0552	0,0490	140	147	142	143	148	147	142	147	290

112723

Kontino Oy Ab

(1) Location
D : Head
M : Middle
F : Tail
B09

(2)

(3) C13

(4) G/M2

(5)

We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract.

Inspection of markings, surface, sizes : satisfactory. D01

Date 02/11/16
Receiving Ager
E. HOOGSTOEL
Z01

307