

Test report 2.2, EN 10204.
 B01.B02.B05.B15

ADP Reference
 4500028920
 11000668
 00020

ADP Doc. nr.
 K 202006698500

Cold rolled, Coil, DC01 A, EN 10130:12-2006.
 Roughness Normal. 0.50 G/M2/Side oiled.
 Trimmed edges.
 Suitable for: Part galvanising.

Tolerance EN 10131 (Thickness tolerance +0.11/-0.11 mm, Width tolerance +5/-0 mm).

ADP Order nr.
 41605 B

ADP Dispatch note
 23833

ADP Transport
 OSTBORG

PRODUCT-IDENT	MASS kg	1500 mm X 2.00 mm	TRIPLE SPOT	ZN	FE/ZN	ROUGHNESS	HARDNESS	PICK. RATE	TENSILE TEST										DIVERS.
									013	011	012	013	016	017	018	019	020	021	
773845A	13778	1	R1335				22		TP + 23	176	292	47.0	60	2.00	0.21				
773845B	13748	1	"				22		TP + 23	176	292	47.0	60	2.00	0.21				
773847A	13898	1	"				22		TP + 23	174	289	47.0	60	1.90	0.21				
773847B	13748	1	"				22		TP + 23	174	289	47.0	60	1.90	0.21				
TOTAL	55172	4																	

CHEMICAL COMPOSITION in %

CAST NR.	C	Mn	P	S	Si	Al	Cu	Cr	Ni	Mo	Nb	V	N	B	Ti	Al-ZO	Sn
R1335	.022	0.170	.010	.008	0.001	0.049	.007	.022	.017	.002	.000	.000	.0044	.0000	.000	0.048	.005

Stamp of the expert :

Tata Steel IJmuiden BV

ANDRE GILLEBAART
 GM PRODUCTANALYSIS

IJMUIDEN, 31 JULI 2020

ADP Customer/Complaine
 NAANTALI STEEL SERVICE CENTRE OY
 RAUTAKATU 5

21110 NAANTALI
 FINLAND

ADP We hereby confirm that we comply to the terms of our order
 acknowledgement and any agreed concessions