

Tilaja Purchaser KONTINO OY AB PL 27 01301 VANTAA FINLAND Tilaus nro Order No. 1110903	Tilauksen vahvistus Order Confirmation 78141U Tilaus nro Order No. 1110903	Vastaanottaja Consignee OY KONTINO AB HAKINTIE 6 01380 VANTAA FINLAND Asiakkaan merkki Shipping mark 1110903	Päivämäärä Date 25.08.2017 Valmistajan merkki Mark of the Manufacturer
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Todistus Certificate 31	Laivaus Shipping 78141U	Laatu-merkintä Quality Marking DOMEX 355MCD	Tarkastajan leima Stamp of Inspector Vastaanottajan leima Stamp of Surveyor Muut leimaukset Other Stamps
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Toimitustyyppi Delivery type REST DELIVERY	Sulatus nro levy nro Cast No. Plate No. X X X X X X X X X X X X X X X X X X	Tekniset vaatimukset josta viralliset määräykset Technical terms of Delivery and/or Official Regulations Toleranssit Tolerances DOMEX, EN 10051
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Tuote Product CUT LENGTHS Laji Grade SSAB DOMEX 355MC D Laatuselelyys Quality Specifications HSF FINE GRAIN STEEL MEETS REQ.OF EN10149-2 S355MC	Kpl Pcs 84 12 *** 96	Pakko kg Weight kg 23740 4250 27990	Sulatus levy nro Cast plate No. 79377 77704	SP nro Sp. No. 011 051	UT UT MT MT
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Posiio Item H.R. STEEL IN BUNDLES CUT LENGTHS MILL EDGES PICKLED SI MAX 0.03%, IMPACT TEST AT -20 DEG.C MIN 40J 010 8.00 X 1500 X 3000 XD355088P SI MAX 0.03%, IMPACT TEST AT -20 DEG.C MIN 40J 020 10.00 X 1500 X 3000 XD355108P	Merkki Mark H.R. STEEL IN BUNDLES CUT LENGTHS MILL EDGES PICKLED SI MAX 0.03%, IMPACT TEST AT -20 DEG.C MIN 40J 010 8.00 X 1500 X 3000 XD355088P SI MAX 0.03%, IMPACT TEST AT -20 DEG.C MIN 40J 020 10.00 X 1500 X 3000 XD355108P
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Raahe Steel Works

Testaus ja tarkastus Testing and Inspection

Minna Valkama

Minna Valkama
Valtuutettu tarkastaja Authorized inspection representative
Yhtiön nimi Company Name SSAB Europe Oy
Kotipaikka Registered Office: HAMEENLINNAOsoite Address: PL 93, P.O. Box 93
FIN-32101 RAAHE, FINLANDPuhelin Telephone: 020 5911
+358 20 5811Telekopio Telefax: 020 592 2736
+358 20 592 2736

Y-tunnus Business ID: 2389445-7

118314



Kontino Oy Ab

Täten todistamme, että toimitus on tilausvahvistukseen mukainen.
We hereby certify that the material described above has been tested and complies with the terms of the order confirmation.

EN 10 204-3.1 (2004)

Tilaaja Purchaser KONTINO OY AB PL 27 01301 VANTAA FINLAND Tilaus nro Order No. 1110903	Vastaanottaja Consignee OY KONTINO AB HAKINTIE 6 01380 VANTAA FINLAND Asiakkaan merkki Shipping mark 1110903	Päiväys Date 25.08.2017 Valmistajan merkki Mark of the Manufacturer
Tilausvahvistus Order Confirmation 781410	Lisävaatimukset Additional requirements	Jatkuvavalehtuun hienopintaa Oxygen steel, continuous casting Fully killed, Fine grain practiced

Läji Grade
SSAB DOMEX 355MC D

Laatuselitys Quality Specifications

HSF FINE GRAIN STEEL, MEETS REQ.OF EN10148-2 S355MC

Pos. Item	Suatus k era nro Cast test No	T-tila Cond	Vetäjäse Tensile test										Taivutuskoee Bend test						Huom Nb	Peästö Tempering °C			
			K2	°C	RP02 MPa	RT05 MPa	REL MPa	REH MPa	1	RM MPa	2	3	A %	50	80	200	REH / RM	RM * A5			1	2	3
010	79377	011	TM	32					386	462	33											32	0.5
020	77704	051	TM	32					415	492	30											32	0.5

K2: 32-CENTRE, LONGITUDINAL

K5: 32=120 MM WIDE BEND TEST

TM=THERMOMECH. TREATED

Pos. Item	Suatus kera nro Cast. test No	Isukokee Impact test	Sitkeamurtuma Ductile fracture					Erikoiskokeet Special tests					Huom Nb	Päästö Tempering °C				
			K3	°C	1	2	3	Keskiaivo Average	W	1	2	3			Keskiaivo Average	K4	°C	1
010	79377	011	133	-020	105	99	104	103										
020	77704	051	135	-020	191	192	197	193										

K3: 133=CH-VISO-V(J),5X10;CENTRE, LONGIT. KV600 135=CH-VISO-V(J), 7.5X10;CENTRE, LONGIT. KV600

K3: 133=CH-VISO-V(J),5X10,CENTRE, LONGIT, KV600 135=CH-VISO-V(J),7.5X10,CENTRE, LONGIT, KV600

Raabe Steel Works

Testaus ja tarkastus Testing and inspection



MINNA VALKAMA

Väläytetty tarkastaja Authorized inspection representative

Yrityksen nimi Company Name: SSAB Europe Oy

Kotipaikka Registered Office: HÄMEENLINNA

Osoite Address: PL 93, P.O. Box 93

FIN-02101 RAAHE, FINLAND

Puhelin Telephone: 020 5911

+358 20 5911

Telekopio Telefax: 020 592 2736

+358 20 592 2736

Y-tunnus Business ID: 2389445-7

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ANALYYSITODISTUS ANALYSIS CERTIFICATE
ANALYSEBESCHEINIGUNG COMPOSITIO CHIMIQUE CERTIFICAT
СЕРТИФИКАТ АНАЛИЗА

3/3

781410-002

24.08.2017

Analyst's Date Datum Date Date
25.08.2017

(-ppm)

AMT

Sulatus nro Cast No Schmelzen Nr No de coulée No finaliser	Koe nro Test No Pruf Nr Essai No No finaliser	Positio Item Pos. Poste Poste	Analyst's % Chemical composition % Chemisch Zusammensetzung % Composition Chimique %									
			C	SI	MN	P	S	AL	NE	V	TI	
79377	010	19	0.57	0.1	0.70	0.09	0.03	0.31	0.26	0.06	0.01	
77704	020	19	0.60	0.2	0.70	0.10	0.04	0.42	0.29	0.06	0.01	

CEQ=C+MN/6+(CR+MO+V)/5*(NI+CU)/15

Raah Steel Works

Testaus ja tarkastus
Puhdistus ja kontrolli
Essais et Contrôle

Steel manufactured and supplied by Raah Steel Works is free from radiation
Поставляемая и поставляемая «Raah Steel Works» и поставляемая
заказчику сталь не содержит радиоактивных веществ

MINNA VALKAMA

Valtuutettu laakastaja
Sachverständiger
Yhtiön nimi Company Name
Käsitteily Registered Office

Authorized inspection representative
Inspector autonas

SSAB Europe Oy
HAMEENLINNA

Yrityksen nimi Company Name
Yrityksen osoite Address

PL 93, P.O. Box 93
FIN-32101 RAAHE, FINLAND

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020 5911
+358 20 5911

Telekopio Telefax
020 592 2736
+358 20 592 2736

Y-tunnus Business ID
2389445-7

DISPATCH LIST/PACKING LIST

Number 78141002 Date 29.08.2017 Loading order number 28741
Customer's order 1110903

Buyer KONTINO OY AB

HAKINTIE 6

PL 27

01380 VANTAA FINLAND 01301 VANTAA FINLAND

Country of origin FINLAND
Country of destination FINLAND

Terms of delivery DAP (INCOTERMS 2010)
VANTAA

Mode of delivery TRUCK
Final destination VANTAA

Marka and numbers 1110903

Number and description of goods 96 HOT ROLLED STEEL PLATES IN BUNDLES, PICKLED Weight 27990 KG

REST DELIVERY

Item Quality specification Charge Packages Pcs Weight kg

010	8.00	1500	3000	79377	011	11	P001	8	2260
				79377	011	12	P002	8	2260
				79377	011	13	P003	8	2255
				79377	011	14	P004	8	2255
				79377	011	15	P005	8	2260
				79377	011	16	P006	8	2260
				79377	011	17	P007	8	2265
				79377	011	18	P008	8	2265
				79377	011	19	P009	8	2265
				79377	011	20	P010	7	1980
				79377	011	21	P011	5	1415
						*		84	23740
						*			
						*			
020	10.00	1500	3000	77704	051	11	P012	6	2125
				77704	051	12	P013	6	2125
						*		12	4250
						*			
						*			
CONSIGNMENT TOTAL									
						***		13	27990
								96	

SSAB Europe Oy

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Fax. +358 20 592 2491
www.ssab.com

Business ID 2389445-7
VAT No. FI 23894457
Registered Office Hämeenlinna

SSAB Europe Oy

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Fax: +358 20 592 2491
www.ssab.com

Business ID 23894457
VAT No. FI 23894457
Registered Office Hämeenlinna

CN
72085299

ITEMS
010 020

Item	Quality specification	Charge	Packages	Pcs	Weight kg
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1110903

DISPATCH LIST/PACKING LIST
Number Date Loading order number
78191002 29.08.2017 28741
Customer's order