

INSPECTION CERTIFICATE 3.1 as per EN 10204 (2004) (E.L.) : Etat de Livraison - (L) Lieferzustand - (S,D) State of Delivery
 Radiation level < 100 Bq/Kg
 QT : Quenched Tempered

17-0333-CPD-138001
 Poligon organizma al / ou service de contrôle
 Stempel des Abnahmebeauftragten
 Stamp of the inspection representative

N° COMMANDE COURTIER/CLIENT - MAKLER/KUNDENBESTELLNUMMER
 BROKER/PURCHASER'S ORDER NUMBER
 0035360

NUANCE ET SPECIFICATIONS TECHNIQUES / PRUF-UND WERKSTOFFGRUNDLAGEN / QUALITY AND SPECIFICATIONS
 QUEND 700 / S690 QL (EN 10025-6+A1/09)

No Référence	No Coulee	Bramme	IDENTIFICATION DU PRODUIT		DIMENSIONS - ABMESSUNGEN - DIMENSIONS			TRACTION - ZUGVERSUCH - TENSILE TEST			RESILIENCE - KERBSCHLAGZÄHIGKEIT - IMPACT TEST				Moy	Ceq
			Erzeugnis	Benennung	Produkt ID	N° Pst	Epaisseur	Largeur	Longueur	Masse Théorique	(E.L.)	Place	Temp	T.S.L		
Referenz. Nr	Schmelze Nr	Bramme	Stückzahl	Dicke	Breite	Länge	Theoretische Masse	(L)	(L)	(S,D)	Temp	T.S.L	Einzelwerte	Mitw		
Reference No	Heat No	Slab	Nbr of pieces	Thickness	Width	Length	Theoretical Mass	(S,D)	(L)	(S,D)	°C	(S)	Individual Values	Avrg		
13570	820337	C2	1	15.00	2450	6000	1731	QT	1	T	-40	VT1	240	258	251	0.379
			1				1731									

ANALYSE COULEE - SCHMELZANALYSE - HEAT ANALYSIS
 (1) (*) Lo = 5,65 VS mm - (†) Lo = 50 mm - (+) Lo = 200 mm

P%	S%	C%	SI%	Al%	Cu%	Nb%	Cr%	V%	Mo%	Ti%	N%
0.010	0.001	0.131	0.291	0.034	0.025	0.013	0.220	0.001	0.001	0.018	0.0019

Produit conforme aux prescriptions de la commande.
 Wir bestätigen hiermit, dass die oben genannten Erzeugnisse den Bestellevorschriften entsprechen.
 We certify hereby that the above mentioned products are consistent with the order prescriptions.

ITTRE le 15/02/17
 V. LEKKAS
 Certificate editor

TO WHOM IT MAY CONCERN

Clabecq, 17/02/15

Declaration of Performance
Construction Product - EC Regulation N° 305/2011

DoP - No. 20170215-00003

1. Unique identification code of the product-type: S690 QL
2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4): AR00353660
3. Intended use or uses of the construction product, in accordance with the applicable harmonized technical specification, as foreseen by the manufacturer: **construction**
4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5): **NLMK Clabecq SA, 101 rue de**

Clabecq 1460 ITTRE (Belgium)

5. Where applicable, name and contact address of the authorized representative whose mandate covers the tasks specified in Article 12(2): Not applicable
6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: System 2+
7. In case of the declaration of performance concerning a construction product covered by a harmonised standard:
AFNOR Certification S.A.S.U. - Identification number 0333 - performed:
(i) initial inspection of the manufacturing plant and of factory production control;
(ii) continuous surveillance, assessment and evaluation of factory production control. under system 2+ and issued the certificate of constancy of performance, certificate of conformity of the factory production control, test/calculation reports according to harmonized European Norm EN 10025
8. Not applicable
9. Declared performance

See attached Material Test Certificate N° : 109860

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed electronically for and on behalf of the manufacturer by:

Mr. Philippe HERNAUT Quality and Metallurgy Manager

NLMK Clabecq est une société du GROUPE NLMK