

Material Certificate List

Shipping Address		Information	
Ship-to-party	TAMMINIITY OY KETJUTIE 4 27710 KIIYLI FINLAND	Document Number	80476562
		Delivery Date	04.05.2021
		Sales Order Number	152023
		Sales Order Date	30.04.2021
		Purchase Order Number	006539
Buyer		Customer Number	201512
		Mode of Transportation	
Sold to Party	TAMMINIITY OY KETJUTIE 4 27710 KIIYLI FINLAND	Delivery Term	DAP EURA
		Country of Origin	
		Country of Destination	FI
		From/Via	35A1
		Route	R00000
Weight-Volume		Delivery Plant	35A1
Total Gross Weight	9.550,00 KG	Certificate Receiver	myynti@tamminiity.fi
Total Net Weight	9.550,00 KG		
Total Packages	4		

Shipping Details

Item	Material Description	Cust. Prod Code	Ordered Quantity	Delivered Quantity	Weight
10	13002041 HRP,SHEET, 5.00X1500.00X3000.00	4010500	5.000,00	0,00	0,00 KG
Steel Grade	YMPRESS S355 MC				
Batch		Material ID			
20	13002042 Hot Rolled Pickled,Sheet, 6.00X1500.00X3000.00	4010600	2.500,00	2.580,00	2.580,00 KG
Steel Grade	YMPRESS S355 MC				
Batch	0001216530	Material ID	824681		
30	13001619 Hot Rolled Dry,Sheet, 15.00X1500.00X3000.00	4511500	2.500,00	2.120,00	2.120,00 KG
Steel Grade	S355				
Batch	0001175134	Material ID	2957030		
900001	13002041 Hot Rolled Pickled,Sheet, 5.00X1500.00X3000.00	4010500	5.000,00	2.510,00	2.510,00 KG
Steel Grade	YMPRESS S355 MC				
Batch	0001220389	Material ID	828164		
900002	13002041 Hot Rolled Pickled,Sheet,	4010500	5.000,00	2.340,00	2.340,00 KG

Naantali Steel Service Centre Oy

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Reg. No. 2674812-1

Material Certificate List

Information

Document Number 80476562
Delivery Date 04.05.2021

Item	Material Description	Cust. Prod Code	Ordered Quantity	Delivered Quantity	Weight
Steel Grade	5.00X1500.00X3000.00				
Batch	YMPRESS S355 MC				
	0001235381	Material ID	828160		

A01 Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Telephone: 0251-492110 Company Trade Register 34040331 E-mail: info.testing@tatasteel.eu	A03 Doc nr. 2021027663 00	A04 TATA STEEL
	A02 Inspection certificate 3,1, EN10204.	
A06 Customer/Consignee NAANTALI STEEL SERVICE CENTRE OY RAUTAKATU 5 21110 NAANTALI FINLAND	A07, A09 Reference 4500035855 11001477 00040	A08 Order nr. 57614 D
	B01,B02,B03,B04,B15 Hot rolled pickled, Coil, S355MC, YMPRESS WG S:01-2010. 1.00 G/M2/Side oiled. Mill edges. Impact test. Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.16/-0.16 mm). Country of melt and pour: The Netherlands	
		C70 STEEL MAKING PROCESS: BO
		B09,B10,B11 Dimensions 1500 mm X 6 mm
		B13 Total Mass KG 29604
		B08 Total NR. 2
		A11 Dispatch Note 85051
		A10 Transport LINDBORG

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant' C50

PROD-IDENT: 824682 MASS KG: 14667 NR: 1 CAST NR: S2007 B07,B08,B13

TENSILE TEST C10-29

C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	401	478	29.5	84

IMPACT TEST AND OTHER TESTS C40,C60,C65

C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	0	5.0	ISO-V	J	101	108	112	107

PROD-IDENT: 824681 MASS KG: 14937 NR: 1 CAST NR: S2007 B07,B08,B13

TENSILE TEST C10-29

C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	401	478	29.5	84

IMPACT TEST AND OTHER TESTS C40,C60,C65

C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	0	5.0	ISO-V	J	101	108	112	107

CHEMICAL COMPOSITION in %

B07 CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
S2007	0.069	0.999	0.014	0.006	0.007	0.033	0.007	0.021	0.017	0.002	0.023
CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Sn	C87 Al_ZO	C88 C-eql				
S2007	0.002	0.0021	0.0000	0.001	0.001	0.032	0.242				

C-eql: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15

We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.

Tata Steel IJmuiden BV

Jeffrey Flemming
Manager Mechanical Testing
IJmuiden, 6 March 2021



A01 Tata Steel IJmuiden BV Wenkebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Telephone: 0251-492110 Company Trade Register 34040331 E-mail: info.testing@tatasteel.eu	A03 Doc nr. 2021036609 00	A04 TATA STEEL
	A02 Inspection certificate 3.1, EN10204.	
A06 Customer/Consignee NAANTALI STEEL SERVICE CENTRE OY RAUTAKATU 5 21110 NAANTALI FINLAND	A07, A09 Reference 4500039343 11001475 00010	A08 Order nr. 50382 A
	B01,B02,B03,B04,B15 Hot rolled pickled, Coil, S355MC, YMPRESS WG S:01-2010. 1.00 G/M2/Side oiled, Mill edges. Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.15/-0.15 mm). Country of Melt and Pour : Netherlands	
C70 STEEL MAKING PROCESS: BO		B09,B10,B11 Dimensions 1500 mm X 5 mm
B13 Total Mass KG 30563		B08 Total NR. 3
A11 Dispatch Note 12604		A10 Transport EMMA

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant' C50

PROD-IDENT: 830435	MASS KG: 10281	NR: 1	CAST NR: S3438	B07,B08,B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03	C11	C12	C13	C16
Bottom Middle	Surface Longitudinal	Prismatical	Temp (°C) +20	ReH (MPa) 389	Rm (MPa) 475	A (%) 34.0	ReH/Rm (%) 82

PROD-IDENT: 830434	MASS KG: 10291	NR: 1	CAST NR: S3438	B07,B08,B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03	C11	C12	C13	C16
Bottom Middle	Surface Longitudinal	Prismatical	Temp (°C) +20	ReH (MPa) 389	Rm (MPa) 475	A (%) 34.0	ReH/Rm (%) 82

PROD-IDENT: 828164	MASS KG: 9991	NR: 1	CAST NR: S2659	B07,B08,B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03	C11	C12	C13	C16
Bottom Middle	Surface Longitudinal	Prismatical	Temp (°C) +20	ReH (MPa) 396	Rm (MPa) 476	A (%) 34.5	ReH/Rm (%) 83

CHEMICAL COMPOSITION in %												
B07	CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
	S3438	0.068	0.500	0.020	0.004	0.011	0.037	0.005	0.024	0.020	0.002	0.025
	S2659	0.069	0.490	0.010	0.006	0.007	0.033	0.005	0.017	0.017	0.001	0.027
	CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Sn	C87 Al_ZO	C88 C-eql				
	S3438	0.003	0.0015	0.0000	0.001	0.001	0.035	0.159				
	S2659	0.002	0.0028	0.0000	0.001	0.000	0.032	0.156				

C-eql: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15

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Tata Steel IJmuiden BV

Jeffrey Flemming
Manager Mechanical Testing

Jeffrey Flemming

IJmuiden, 27 March 2021

A01 Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Telephone: 0251-492110 Company Trade Register 34040331 E-mail: info.testing@tatasteeleurope.com	A03 Doc nr. 2021027660 00	A04 TATA STEEL
	A02 Inspection certificate 3.1, EN10204.	
A06 Customer/Consignee NAANTALI STEEL SERVICE CENTRE OY RAUTAKATU 5 21110 NAANTALI FINLAND	A07, A09 Reference 4500035855 11001475 00010	A08 Order nr. 57614 A
	B01, B02, B03, B04, B15 Hot rolled pickled, Coil, S355MC, YMPRESS WG S:01-2010, 1.00 g/m ² /Side oiled, Mill edges Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.15/-0.15 mm), Country of melt and pour: The Netherlands	
		C70 STEEL MAKING PROCESS: BO
		B09, B10, B11 Dimensions 1500 mm X 5 mm
		B13 Total Mass KG 108005
		B08 Total NR. 10
		A11 Dispatch Note 85051
		A10 Transport LINDEBORG

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'

C50

PROD-IDENT: 828163	MASS KG: 10301	NR: 1	CAST NR: S2659	B07, B08, B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03	C11	C12	C13	C16
			Temp (°C)	ReH (MPa)	Rm (MPa)	A (%)	ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	396	476	34.5	83

PROD-IDENT: 828162	MASS KG: 10311	NR: 1	CAST NR: S2659	B07, B08, B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03	C11	C12	C13	C16
			Temp (°C)	ReH (MPa)	Rm (MPa)	A (%)	ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	396	476	34.5	83

PROD-IDENT: 828161	MASS KG: 10051	NR: 1	CAST NR: S2659	B07, B08, B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03	C11	C12	C13	C16
			Temp (°C)	ReH (MPa)	Rm (MPa)	A (%)	ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	391	473	34.5	83

PROD-IDENT: 828160	MASS KG: 10291	NR: 1	CAST NR: S2659	B07, B08, B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03	C11	C12	C13	C16
			Temp (°C)	ReH (MPa)	Rm (MPa)	A (%)	ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	391	473	34.5	83

PROD-IDENT: 828159	MASS KG: 10301	NR: 1	CAST NR: S2659	B07, B08, B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03	C11	C12	C13	C16
			Temp (°C)	ReH (MPa)	Rm (MPa)	A (%)	ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	391	473	34.5	83

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Jeffrey Flemming
Manager Mechanical Testing
IJmuiden, 6 March 2021

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