

Tilaja Purchaser KONTINO OY AB PL 27 01301 VANTAA FINLAND Tilaus nro Order No. 111147	Vastaanottaja Consignee OY KONTINO AB HAKINTIE 6 01380 VANTAA FINLAND Asiakkaan merkki Shipping mark 111147	Päivämäärä Date 25.10.2017	Valmistajan merkki Mark of the Manufacturer
Todistus Certificate 31	Laatu Laitos Shipping S355MC	Tarkastajan laima Stamp of Inspector Mxx	

Toimitustyyppi Delivery type PART DELIVERY	Sulatus nro levy nro Cast No. Plate No. X X X X X X X X X X	Tarkastajan laima Stamp of Inspector Mxx	
Tuote Product HEAVY PLATES	Toleranssit Tolerances EN 10029:2010 CLASS A	Vastaanottajan laima Stamp of Surveyor	
Leiji Grade S355MC EN 10149-2:2013		Muut laimaukset Other Stampings	

Laatuvaatimukset ja/tai viralliset määräykset Technical terms of Delivery and/or Official Regulations

Position Item	Mitat mm Dimensions mm	Merkki Mark	Kpl Pcs	Paino kg Weight kg	Sulatus levy nro Cast plate No	SP nro SP No	UT UT	MT MT
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HOT ROLLED STEEL PLATES								
EN 10149-1 OPTION 5								
SURFACE CONDITION EN 10 163-2:2005 CLASS A3								
040	16.00 X 3000	X	6000	6912	83135	023	023	
EN 10149-1 OPTION 5								
SURFACE CONDITION EN 10 163-2:2005 CLASS A3								
050	20.00 X 3000	X	6000	8640	83130	042	042	
050	20.00 X 3000	X	6000	8640	83134	012	012	

119288



Kontino Oy Ab

Tietoa todistamme, että toimitus on tilausvahvistuksen mukainen.  
We hereby certify that the material described above has been tested and complies with the terms of the order confirmation.

**Raabe Steel Works**  
Testing and Inspection

*Minna Valkama*

**MINNA VALKAMA**  
Valtuutettu tarkastaja Authorized inspection representative

Yhtiön nimi Company Name SSAB Europe Oy  
Yhteystietojen osoite Address PL 93, P.O. Box 93  
FIN-00001 RAABE FINL 0001

Osoite Address: PL 93, P.O. Box 93  
FIN-00001 RAABE FINL 0001

Puhelin Telephone: 020 5911  
Fax 020 5914

Y-tunnus Business ID: 2389445-7


Tilaaja Purchaser: **KONTINO OY AB**  
 PL 27  
 01301 VANTAA FINLAND  
 Tilaus nro Order No.: **1111147**

Vastaanottaja Consignee: **OY KONTINO AB**  
 HAKINTIE 6  
 01380 VANTAA FINLAND  
 Asiakkasen merkki Shipping mark: **1111147**


Tilauksen vahvistus Order Confirmation: **22384**


Toimitus Certificate: **31**


Perämerkki Date: **25.10.2017**

Valmistajan merkki Mark of the Manufacturer: 

Laatuvaraus Shipping: **Laatuvaraus Quality Marking: S355K2 N**

Tarkastajan leima Stamp of Inspector: 

Valmistajan leima Stamp of Manufacturer: 

Muut leimaukset Other Stamps: 

Toimitustyyppi Delivery type: **PART DELIVERY**

Tuote Product: **HEAVY PLATES**

Leiji Grade: **S355K2+N EN 10025-2:2004**

Laatuvaraus Quality Specifications: **STEEL FOR GENERAL STRUCTURAL PURPOSES**

Technical terms of Delivery and/or Official Regulations: **EN 10029:2010 CLASS A**

Tekniset vaatimukset jartai väkiseet määräykset: **EN 10029:2010 CLASS A**

Positio / Item	Mitat / Dimensions mm	Merkki / Marke	Kpl / PCS	Paino kg / Weight kg	Sulatus levy nro / Cast plate No	SP nro / SP No	UT / UT	MT / MT
<b>HOT ROLLED STEEL PLATES</b>								
<b>SI 0.15 - 0.25%, CEV MAX. 0,43%</b>								
<b>SURFACE CONDITION EN 10 163-2:2005 CLASS A3</b>								
010	8.00 X 2000	X	6000	C087				
010	8.00 X 2000	X	6000					
			2	1536	81759	045	045	
			4	3072	82560	042	042	
			6	4608				
		**	15	28800				
		***	15	28800				

Täten todistamme, että toimitus on tilausvahvistuksen mukainen.  
 We hereby certify that the material described above has been tested and complies with the terms of the order confirmation.

**Raabe Steel Works**  
 Testaus ja tarkastus Testing and inspection

  
**MINNA VALKAMA**  
 Vakuutettu tarkastaja Authorized inspection representative

Yhtiön nimi Company Name: **SSAB Europe Oy**  
 Yhtiön osoite Registered Office: **HAMEENLINNA**  
 Osoite Address: **PL 93, P.O. Box 93**  
 Puhelin Telephone: **020 5911**  
 Y-tunnus Business ID: **2389445-7**

Tilaja Purchaser  
KONTINO OY AB  
PL 27  
01300 VANTAA FINLAND  
Tilaus nro Order No.  
1111147

Vastaanottaja Consignee  
OY KONTINO AB  
HAKINTIE 6  
01380 VANTAA FINLAND  
Asiakkaan merkki Shipping mark  
1111147

Päivämäärä Date  
25.10.2017

Valmistajan merkki  
Mark of the Manufacturer



Tilauksen vahvistus Order Confirmation  
22384

Lisävaatimukset Additional requirements  
Jatkuvavalehtia happiterästä  
Oxygen steel, continuous casting  
Fully killed, Fine grain practiced

### Laatuvaatimukset Quality Specifications HIGH YIELD STRENGTH FORMABLE FINE-GRAIN STEEL

Pos. Item	Sulatus Kera nro Cast. test No	T-sija Cond	Veikkoo Tensile test			REH MPa	REH MPa	RT05 MPa	RP02 MPa	K2 °C	K3 °C	Iskukoe Impact test			K5	D = X1	Huom Nb	Paasto Tempering °C
			REH MPa	REH MPa	REH MPa							K1	K2	K3				
040	83135	023	TM	12	418	479	33	33	33	33	33	11	0.5					
050	83130	042	TM	12	403	473	33	33	33	33	33	11	0.5					
050	83134	012	TM	12	393	472	33	33	33	33	33	11	0.5					

TM=THERMOMECH. TREATED

Pos. Item	Sulatus Kera nro Cast. test No	K3 °C	Silkeämurtuma Ductile fracture			K4 °C	Erikoiskokeet Special tests		Huom Nb	Paasto Tempering °C
			W	1	2		3	1		
040	83135	023	111	-020	252	291	298	280		
050	83130	042	111	-020	308	308	288	301		
050	83134	012	111	-020	328	316	318	321		

K2: 12=TOP, LONGITUDINAL  
K3: 111=CH-VIISO-V(J), 10X10, TOP, LONGIT, KV600

### Raabe Steel Works

Testaus ja tarkastus Testing and inspection

*Minna Valkama*

MINNA VALKAMA

Valtuutettu tarkastaja Authorized inspection representative

Yhtiön nimi Company Name: SSAB Europe Oy  
Hännettyä nimeä: HÄMPEENI MINNA

Osoite Address: PL 93, P.O. Box 93  
01300 VANTAA FINLAND

Puhelin Telephone: 020 5911  
3449 0011

Y-lunnus Business ID: 2389445-7

Täten todistamme, että toimittus on tilausvahvistuksen mukainen.  
We hereby certify that the material described above has been tested and complies with the terms of the order confirmation.

EN 10 204-3.1 (2004)

Tilauksen  
Kontingentin  
PL 27  
01301 VANTAA FINLAND  
Tilauksen  
1111147

Vastaanottaja  
OY KONTINGO AB  
HAKINTIE 6  
01380 VANTAA FINLAND  
Asiakkaiden  
1111147

Päivämäärä  
25.10.2017  
AMT



Tilauksen  
22384

Värimerkki  
Mark of the Manufacturer

Laatu  
S355K2+N

Lisävaatimukset

Jatkuvavälteä  
Oxygen steel, continuous casting  
Fully killed, Fine grain practiced

### STEEL FOR GENERAL STRUCTURAL PURPOSES

Pos. item	Sulatus kera nro Cast. test No	Täiä Cond	Vetokoe Tensile test			REH MPa	REH MPa	RT05 MPa	BEL MPa	RM MPa	A %	RAZ %			Keskiläro Average	Huom Nb	Paasto Tempering °C
			K2	BP02 MPa	°C							1	2	3			
010	81759	045	NR	11		488	585		25								
010	82660	042	NR	11		483	590		27								

### NR-NORMALIZING ROLLING

Pos. item	Sulatus kera nro Cast. test No	Isukoke Impact test	Salkkaamurtuma Ductile fracture			Enkoistokeat Special tests			Huom Nb	Paasto Tempering °C							
			K3	°C	1	2	3	K4			°C	1	2	Keskiläro Average			
010	81759	045	113	-020	75	72	71	73									
010	82660	042	113	-020	66	79	79	75									

K3: 113=CH+V/ISO-V(J),5X10, TOP, LONGIT, KV600

### Raabe Steel Works

Testaus ja tarkastus Testing and Inspection

*Minna Valkama*

MINNA VALKAMA

Valluuttu tarkastaja Authorized inspection representative

Yhtiön nimi Company Name: SSAB Europe Oy

Välillinen edustustalon nimi: JAMMEKAS FINLAND

Osasto Address: PL 93, P.O. Box 93

Osasto Address: FINLAND

Puhelin Telephone: 020 5911

Y-tunnus Business ID: 2389445-7

Tämän todistuksen eita toimitus on tilauksessa kuvattujen mukainen  
We hereby certify that the material described above has been tested and complies with the terms of the order confirmation.



## ANALYSITODISTUS ANALYSIS CERTIFICATE ANALYSEBESCHEINIGUNG COMPOSITIO CHIMIQUE CERTIFICAT СЕРТИФИКАТ АНАЛИЗА

5/6  
A 22384 -004  
24.10.2017

Swedish No Cast No Schmelzen Nr No de coulée № Прована	Koe no Test No Prüf Nr Essai No № Пробны	Positio Item Pos. Poste № Пробны	Cekiv Ceq Ceq Ceq Cekiv	Analyssi % Chemical composition % Chemisch Zusammensetzung % Composition Chimique % Анализ химии % (*-ppm)														Päivämäärä Date Datum Date Date 25.10.2017	AMT
C	SI	MN	P	S	AL	NB	V	TI	CU	CR	NI	MO	N	B					
83135	040	.32	.083	.02	1.34	.009	.003	.037	.025	.006	.001	.011	0.05	0.03	.005	.004	.0000		
83130	050	.33	.085	.03	1.35	.014	.004	.041	.022	.007	.001	.011	0.05	0.03	.004	.005	.0001		
83134	050	.33	.083	.02	1.36	.009	.002	.033	.023	.007	.001	.012	0.06	0.03	.008	.004	.0000		

CEQ=C+MN/6\*(CR+MO+V)/5+(NI+CU)/15

### Raabe Steel Works

Testaus ja tarkastus  
Prüfung und Kontrolle

Испытание и контроль качества

Steel manufactured and supplied by Raabe Steel Works is free from radiation.  
Производимая на металлургическом комбинате «Раабе Стeel Works» и поставленная заказчику сталь не излучает радиацию.

*Minna*

### MINNA VALKAMA

Vaiuutettu tarkastaja  
Sachverständiger  
Yhtiön nimi Company Name: SSAB Europe Oy  
Yhtymästä Dominantseinen Yhtiö: HÄRFFER MINNA

Uupumääräinen edustaja

Osake Address: PL 93, P.O Box 93  
FIN-01511 RAABE FINLAND

Puhelin Telephone: 020 5911  
020 5911 RAABE

Y-tunnus Business ID: 2389445-7

## ANALYYSITODISTUS ANALYSIS CERTIFICATE ANALYSEBESCHEINIGUNG COMPOSITIO CHIMIQUE CERTIFICAT СЕРТИФИКАТ АНАЛИЗА

6/6  
A 22384 -004  
24.10.2017  
AMT

Paivämäärä Date Datum Date Date  
25.10.2017

Analysäsi % Chemical composition % Chemisch Zusammensetzung % Composition Chimique % Avareka ruuani % (°-ppm)

Swastus no Cast No Schmelzen Nr. No de coulen № Плавки	Kge nro Test No Pruf Nr. Essai No № Проб	Positio Item Pos. Poste Поз.	Cakv Ceq Cacq Ceq Cakv
--	--	--	------------------------------------

	C	SI	MN	P	S	AL	NB	V	TI	CU	CR	NI	MO	N	B
81759	.155	.20	1.36	.009	.007	.034	.036	.007	.002	.019	0.07	0.04	.008	.003	.0001
82660	.164	.23	1.41	.011	.002	.036	.030	.025	.002	.014	0.05	0.04	.006	.004	.0001

CEQ=C+MN/6+(CR+MO+V)/5+(NI+CU)/15

### Raabe Steel Works

Testaus ja tarkastus  
Prüfung und Kontrolle

Испытание и контроль качества

Steel manufactured and supplied by Raabe Steel Works is free from radiation.  
Прокатываемая на металлургическом комбинате «Raabe Steel Works» и поставляемая заказчику сталь не излучает радиацию.

*Minna Valkama*

MINNA VALKAMA

Valtuutettu tarkastaja  
Sachverständiger

Authorized inspection representative  
Inspektor autorisat

Уполномоченный инспектор

Yhtiön nimi Company Name  
Yhteisön nimi Partnerin nimi

Osasto Address: PL 93, P.O Box 93  
С/чл. адрес ДАЛЮС

Puhelin Telephone: 020 5911  
телефон ДАЛЮС

Y-tunnus Business ID: 2389445-7

**Declaration of performance**  
(according to EU No 305/2011 and 574/2014)

DoP id. P011\_01

Hot rolled Plate product S355K2 / 1.0596  
according to  
EN 10025-2:2004  
for bolted, welded and riveted structures.

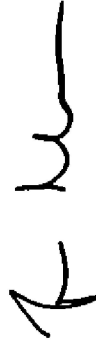
SSAB  
P.O Box 70  
101 20 Stockholm  
SWEDEN  
T: +46 8 45 45 700  
Email: info@ssab.com  
Website: ssab.com

TÜV NORD Systems GmbH & Co. KG  
Grosse Bahnstrasse 31  
D-22525 Hamburg  
Germany  
T: +49 40 8557 2368

Assessment system and verification for constancy  
of performance  
**System 2+**

The performance of the product identified in this document is  
in conformity with the set of declared performance. This declaration of performance  
is issued in accordance with Regulations (EU) No 305/2011 and 574/2014,  
under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:



Jarkko Makkala  
Vice President, hot rolled plate and strip products,  
SSAB Europe Oy, Raahе Steelworks  
Raahе 2015-06-09

# CE

05

0045-CPR-0573  
EN 10025-1:2004

Dop Id: P011_01	Performance	Harmonized technical specification																											
S355K2	Tolerances on the nominal thickness (acc. EN 10029 Class A unless otherwise stated)	EN 10025-1:2004																											
Tolerances on dimensions and shapes.																													
Thickness	<table border="1"> <thead> <tr> <th>Nominal thickness (mm)</th> <th>Lower</th> <th>Upper</th> </tr> </thead> <tbody> <tr> <td>3 ≤ t &lt; 5</td> <td>-0,3</td> <td>+0,7</td> </tr> <tr> <td>5 ≤ t &lt; 8</td> <td>-0,4</td> <td>+0,8</td> </tr> <tr> <td>8 ≤ t &lt; 15</td> <td>-0,5</td> <td>+0,9</td> </tr> <tr> <td>15 ≤ t &lt; 25</td> <td>-0,6</td> <td>+1,0</td> </tr> <tr> <td>25 ≤ t &lt; 40</td> <td>-0,7</td> <td>+1,3</td> </tr> <tr> <td>40 ≤ t &lt; 80</td> <td>-0,9</td> <td>+1,7</td> </tr> <tr> <td>80 ≤ t &lt; 150</td> <td>-1,1</td> <td>+2,1</td> </tr> <tr> <td>150 ≤ t &lt; 250</td> <td>-1,2</td> <td>+2,4</td> </tr> </tbody> </table>	Nominal thickness (mm)	Lower	Upper	3 ≤ t < 5	-0,3	+0,7	5 ≤ t < 8	-0,4	+0,8	8 ≤ t < 15	-0,5	+0,9	15 ≤ t < 25	-0,6	+1,0	25 ≤ t < 40	-0,7	+1,3	40 ≤ t < 80	-0,9	+1,7	80 ≤ t < 150	-1,1	+2,1	150 ≤ t < 250	-1,2	+2,4	
Nominal thickness (mm)	Lower	Upper																											
3 ≤ t < 5	-0,3	+0,7																											
5 ≤ t < 8	-0,4	+0,8																											
8 ≤ t < 15	-0,5	+0,9																											
15 ≤ t < 25	-0,6	+1,0																											
25 ≤ t < 40	-0,7	+1,3																											
40 ≤ t < 80	-0,9	+1,7																											
80 ≤ t < 150	-1,1	+2,1																											
150 ≤ t < 250	-1,2	+2,4																											
Width	<table border="1"> <thead> <tr> <th>Nominal thickness</th> <th colspan="2">Tolerances</th> </tr> <tr> <td></td> <th>Lower</th> <th>Upper</th> </tr> </thead> <tbody> <tr> <td>t &lt; 40</td> <td>0</td> <td>+20</td> </tr> <tr> <td>40 ≤ t &lt; 150</td> <td>0</td> <td>+25</td> </tr> <tr> <td>150 ≤ t &lt; 400</td> <td>0</td> <td>+30</td> </tr> </tbody> </table> <p>Tolerances on width for plates with untrimmed edges (NK) shall be the subject of agreement between the manufacturer and purchaser at the time of enquiry and order</p>	Nominal thickness	Tolerances			Lower	Upper	t < 40	0	+20	40 ≤ t < 150	0	+25	150 ≤ t < 400	0	+30													
Nominal thickness	Tolerances																												
	Lower	Upper																											
t < 40	0	+20																											
40 ≤ t < 150	0	+25																											
150 ≤ t < 400	0	+30																											
Length	<table border="1"> <thead> <tr> <th>Nominal length</th> <th colspan="2">Tolerances</th> </tr> <tr> <td></td> <th>Lower</th> <th>Upper</th> </tr> </thead> <tbody> <tr> <td>l &lt; 4000</td> <td>0</td> <td>+20</td> </tr> <tr> <td>4000 ≤ l &lt; 6000</td> <td>0</td> <td>+30</td> </tr> <tr> <td>6000 ≤ l &lt; 8000</td> <td>0</td> <td>+40</td> </tr> <tr> <td>8000 ≤ l &lt; 10 000</td> <td>0</td> <td>+50</td> </tr> <tr> <td>10 000 ≤ l &lt; 15 000</td> <td>0</td> <td>+75</td> </tr> <tr> <td>15 000 ≤ l &lt; 20 000</td> <td>0</td> <td>+100</td> </tr> </tbody> </table> <p>Tolerances on plates with nominal length l &gt; 20 000 mm shall be agreed at the time of enquiry and order.</p>	Nominal length	Tolerances			Lower	Upper	l < 4000	0	+20	4000 ≤ l < 6000	0	+30	6000 ≤ l < 8000	0	+40	8000 ≤ l < 10 000	0	+50	10 000 ≤ l < 15 000	0	+75	15 000 ≤ l < 20 000	0	+100				
Nominal length	Tolerances																												
	Lower	Upper																											
l < 4000	0	+20																											
4000 ≤ l < 6000	0	+30																											
6000 ≤ l < 8000	0	+40																											
8000 ≤ l < 10 000	0	+50																											
10 000 ≤ l < 15 000	0	+75																											
15 000 ≤ l < 20 000	0	+100																											
Flatness	<table border="1"> <thead> <tr> <th>Nominal thickness t</th> <th colspan="2">Measuring length</th> </tr> <tr> <td></td> <th>1000</th> <th>2000</th> </tr> </thead> <tbody> <tr> <td>3 ≤ t &lt; 5</td> <td>9</td> <td>14</td> </tr> <tr> <td>5 ≤ t &lt; 8</td> <td>8</td> <td>12</td> </tr> <tr> <td>8 ≤ t &lt; 15</td> <td>7</td> <td>11</td> </tr> <tr> <td>15 ≤ t &lt; 25</td> <td>7</td> <td>10</td> </tr> <tr> <td>25 ≤ t &lt; 40</td> <td>6</td> <td>9</td> </tr> <tr> <td>40 ≤ t &lt; 250</td> <td>5</td> <td>8</td> </tr> </tbody> </table>	Nominal thickness t	Measuring length			1000	2000	3 ≤ t < 5	9	14	5 ≤ t < 8	8	12	8 ≤ t < 15	7	11	15 ≤ t < 25	7	10	25 ≤ t < 40	6	9	40 ≤ t < 250	5	8				
Nominal thickness t	Measuring length																												
	1000	2000																											
3 ≤ t < 5	9	14																											
5 ≤ t < 8	8	12																											
8 ≤ t < 15	7	11																											
15 ≤ t < 25	7	10																											
25 ≤ t < 40	6	9																											
40 ≤ t < 250	5	8																											

Yield strength	thickness mm	min (Mpa)
	≤ 16	355
	> 16 ≤ 40	345
	> 40 ≤ 63	335
	> 63 ≤ 80	325
	> 80 ≤ 100	315
	> 100 ≤ 150	295
	> 150 ≤ 200	285
	> 200 ≤ 250	275

Tensile strength	thickness mm	min (Mpa)	max (Mpa)
	< 3	510	680
	≥ 3 ≤ 100	470	630
	> 100 ≤ 150	450	600
	> 150 ≤ 250	450	600

Elongation	thickness mm	min %
	≥ 3 ≤ 40	20
	> 40 ≤ 63	19
	> 63 ≤ 100	18
	> 100 ≤ 150	18
	> 150 ≤ 250	17

Impact strength	thickness mm	temperature, °C	min. energy, J
	≤ 150	-20	40
	> 150 ≤ 250	-20	33

Weldability CEV	thickness mm	CEV max %
	≤ 30	0,45
	> 30 ≤ 40	0,47
	> 40 ≤ 150	0,47
	> 150 ≤ 250	0,49

Durability (chemical composition)	element	Max
	C	≤ 30
		0,20
	Si	0,55
	Mn	1,60
	P	0,025
	S	0,025
	N	
	Cu	0,55

**DISPATCH LIST/PACKING LIST**

Number 22384 04 Date 24.10.2017 Loading order number 37967  
 Customer's order 1111147

Consignee  
**OY KONTINO AB**  
  
**HAKINTIE 6**  
  
**01380 VANTAA FINLAND**

Buyer  
**KONTINO OY AB**  
  
**PL 27**  
  
**01301 VANTAA FINLAND**

Country of origin **FINLAND** Country of destination **FINLAND**

Terms of delivery  
**DAP (INCOTERMS 2010)**  
**VANTAA**

Mode of delivery  
**TRUCK**

Final destination  
**VANTAA**

Marks and numbers  
**1111147**

Number and description of goods **15 HOT ROLLED STEEL PLATES** Weight **28800 KG**

**PART DELIVERY**

Invoicing weight  
**THEORETICAL**

Item	Quality specification	Charge	Packages	Pcs	Weight kg
	<b>HOT ROLLED STEEL PLATES</b>				
	<b>S355K2+N EN 10025-2:2004</b>				
	<b>C087</b>				
<b>010</b>	<b>8.00 2000</b>	<b>6000 81759 045</b>		<b>2</b>	<b>1536</b>
		<b>82660 042</b>		<b>4</b>	<b>3072</b>
			<b>*</b>	<b>6</b>	<b>4608</b>
	<b>S355MC EN 10149-2:2013</b>				
	<b>XR3551636</b>				
<b>040</b>	<b>16.00 3000</b>	<b>6000 83135 023</b>		<b>3</b>	<b>6912</b>
			<b>*</b>	<b>3</b>	<b>6912</b>
	<b>XR3552036</b>				
<b>050</b>	<b>20.00 3000</b>	<b>6000 83130 042</b>		<b>3</b>	<b>8640</b>
		<b>83134 012</b>		<b>3</b>	<b>8640</b>
			<b>*</b>	<b>6</b>	<b>17280</b>
	<b>CONSIGNMENT TOTAL</b>		<b>***</b>	<b>15</b>	<b>28800</b>

**DISPATCH LIST/PACKING LIST**

Number                      Date                      Loading order number  
22384 04                      24.10.2017                      37967  
Customer's order

1111147

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Item	Quality specification	Charge	Packages	Pcs	Weight kg
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CN

72085299

72085120

ITEMS

010

040 050