

A01 Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Company Trade Register 34040331 E-mail: info.testing@tatasteeleurope.com	A03 Doc nr. 2024000759 00		A04 TATA STEEL	
	A02 Inspection certificate 3.1, EN10204.			
	A07, A09 Reference 4500101873 11019045 00030	A08 Order nr. 56000 C		
A06 Customer/Consignee NAANTALI STEEL SERVICE CENTRE OY RAUTAKATU 5 21110 NAANTALI FINLAND	B01,B02,B03,B04,B15 Hot rolled pickled, Coil, S355MC, YMPRESS WG S:01-2010. 1.00 G/M2/Side oiled. Mill edges. Impact test. Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.16/-0.16 mm) .		C70 STEEL MAKING PROCESS: BO	
			B09,B10,B11 Dimensions 1500 mm X 6.00 mm	
			B13 Total Mass KG 26967	B08 Total NR. 2
			A11 Dispatch Note 36637	A10 Transport JOLYN

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'	C50
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PROD-IDENT: 856713A	MASS KG: 11680	NR: 1	CAST NR: L1427	B07,B08,B13
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TENSILE TEST								C10-29
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C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	403	496	29.0	81

IMPACT TEST AND OTHER TESTS												C40,C60,C65
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C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	O	5.0	ISO-V	J	98	107	105	103

PROD-IDENT: 856712	MASS KG: 15287	NR: 1	CAST NR: L1427	B07,B08,B13
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TENSILE TEST								C10-29
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C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	403	496	29.0	81

IMPACT TEST AND OTHER TESTS												C40,C60,C65
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C01	C01/C02	C10	C03 Temp °C	B05	C41 mm	C40,C60,C65	C44	C42 ind.	C42 ind.	C42 ind.	C43 mean
Bottom Middle	Surface Longitudinal	Prismatical	-20	O	5.0	ISO-V	J	98	107	105	103

CHEMICAL COMPOSITION in %											
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B07 CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
L1427	0.072	0.989	0.010	0.007	0.008	0.031	0.008	0.018	0.016	0.003	0.025
CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Sn	C87 Al_ZO	C88 C-eq1	B99 Country of Melt and Pour			
L1427	0.002	.0027	.0000	0.001	0.002	0.030	.243	Netherlands			

C-eq1: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15
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We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.
Tata Steel IJmuiden BV
Jeffrey Flemming General Manager
IJmuiden, 5 January 2024
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Z01,Z02