


A01  ARCELORMITTAL ATLANTIQUE RUE DU COMTE JEAN-GRANDE SYNTHE.. BP 2508 59381 DUNKERQUE CEDEX 1 FRANCE		A03 <b>N° 2133662</b> Printout date 29/09/2020		A08 Order No 299700/2 Creation date 15/06/2020		A07 Cust. Ref. 1114118 Order's date 15/06/2020 Contract Nr.			
A05 ARCELORMITTAL ESP SSC TWEEL MOLENSTRAAT 8 2440 GEEL 014241510 014285274		OY KONTINO AB HAKINTIE 6-8 PL 27 01380 VANTAA FINLAND		A06.2 Destination		OY KONTINO AB HAKINTIE 6-8 01380 VANTAA FINLAND			
		A06.3 Customer		OY KONTINO AB HAKINTIE 6-8 PL 27 01380 VANTAA FINLAND		A09		Del.Note No 459029 Delivery date 29/09/2020	
<b>Certificate</b>		A02 3.1 / EN10204 + KV							

B01 - B04 MATERIAL SPECIFICATION - Item : 2 SHEET DKP-AMSTRONG355MC-O ARCELORMITTAL

B03.1 Item	2	B12 Lgth (mm)	3000.00	B11 Width (mm)	1500.00	B09 Thick. (mm)	12.000	B14	Z05 Certification
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B03.1 Item	B07 Supplier entity	B07.1 Heat No	B15 N° de coil int.	B16 Product N°	B08 Number of Pieces	B13 Weight (kg)
2	25512700	8640025736	7491582	2931800	5	2132.000
2	25512700	8640025736	7491582	2931801	5	2146.000
2	25512700	8640025736	7491582	2931802	5	2144.000
2	26035400	8640033737	7510797	2923286	2	850.000

#### Chemical Analysis

		C71	C72	C74	C75	C73	C77	C78	C80	C79	C76	C81	C83	C84	C82	C85	C86	C88	C87	C93	C94	C95	C96	C97
B07	B07.1	C	Mn	P	S	Si	Al	Nb	V	Ti	N	B	Cu	Ni	Cr	Mo	Sn	As	Zr	Cev	Ceq	Gal	Res	Dis
Supplier entity	Heat No	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%	%
25512700	8640025736	/0.100 0.0672	/1.400 1.0803	/0.020 0.0204	/0.015 0.0049	/0.030 0.0073	0.015 0.0303	/0.075 0.0294	/0.200 0.0004	/0.150 0.0007	/	/	/	/	/	/	/	/	/	/	/	/	/	/
26035400	8640033737	/0.100 0.0729	/1.400 1.0713	/0.020 0.0122	/0.015 0.0047	/0.030 0.0108	0.015 0.0283	/0.075 0.0285	/0.200 0.0006	/0.150 0.0009	/	/	/	/	/	/	/	/	/	/	/	/	/	/

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Mechanical Values											
Mechanical characteristics With EN ISO 6892-1											
	C04	C03	C02	C11	C12	C13	C14	C15	C16	C17	C18
B07	Condition	Test temp.	Direction	Re	Rm	A%	n	r	BH2	BH0	WH
Supplier entity				MPa	MPa	%			MPa	MPa	MPa
25512700		+20°C	T	355 / ReL 433 Rp0.2 435	430 / 520 525	25 / A5.65 24 A5.65	/	/	/	/	/
26035400		+20°C	T	355 / ReL 401 435	430 / 520 496	25 / A5.65 29 A5.65	0.16 n0 moy	/	/	/	/
C02, C45 - Direction of the test piece in relation to the rolling direction (L = 0° - T = 90° - S = 45°)						C04 - Sample conditions (V = Aged - F = Fresh - N = Normalized - AR = As Rolled)					

Surface characteristics		
B07	B07.2	
Supplier entity	Faces	
7491582		No requirements
7510797		No requirements

Controls carried out:	D01.1 - Visual : O.K.	D01.2 - Measurement control : O.K.	D01.3 - Stamping : O.K.
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Z01 - We certify hereby that the above mentioned products are consistent with the order prescriptions.

Z02 - Values transmitted by :

ARCELORMITTAL ESP SSC  
Hans Vos  
Kwaliteitdienst

Z02 - Values certified by :

ARCELORMITTAL  
ATLANTIQUE  
E. Hoogstoel

Z03 - STAMPING