INSPECTION CERTIFICATE EN 10204-3.1

A02

N° 0081361312 Page 1
A09/A03

ArcelorMittal

ARCELORMITTAL FRANCE MARDYCK
ROUTE DE SPYCKER
BP 129 F-59760 GRANDE SYNTHE
A01

Mill's identification: MK — A04

Hot rolled pickled coil — B03

Sizes		
Length	Width	Thickness
B09	B10	B11
	1500,00	6,000

CDC: According to specifications
BL : As rolled
D : Stress relieving
R : Annealed

Inspection organism	Customer and/or consignee	Customer's Order Nbr	Mill's Order Nbr
METALLURGIE QUALITE	Oy AluSteel Ab Hepokarintie 9 23500 UUSIKAUPUNKI Finland	P093536-2-D	GH14BAH001 000004
A05	A06	A07	A08

Grade and technical specifications

Quality : AMSTRONG355MC / S355MC EN10149 2013 **Standard :** MULTIPLE

	Coating	Mass	Chemical treatment	Spangle	Appearence	Protection
Face 1			without treatme		A	STD PROTECTION
Face 2			without treatme		A	STD PROTECTION

Article reference : 2106151000 — B01/B02

Delivery condition: CDC — B04

Treatment of test samples: CDC — B05

Minimum

Maximum

Product identification	Heat number	P (1)	Net Weight Kg	Longitudinal tensile test Ys MPA	Ts MPA	EL% 2 (2)	Transverse tensile test YS	TS	EL% (2)	n (5)	Roughness (3) Ra µm	Peaks	Coating (4) Edge	Center	Edge	Aver.	Edge	Center	Edge	Aver.	Aver.
B07	C00	C01		C11	C12	C13	C11	C12	C13												
27620400	8641058127	F	28640	425	504	32				0,160											

Chemical analysis in % (* : product analysis)

Heat number		C	Mn	P	S	Si	Al	N	Ti	Nb	V	Ni	Cr	Cu	Mo
C00		C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84
	Minimum														
	Maximum														
8641058127		0,0661	1,1440	0,0142	0,0033	0,0106	0,0385	0,0060	0,0110	0,0264	0,0005	0,0145	0,0256	0,0080	0,0013

(1)	(2)	(3)	(4)	(5)
Location D : Head M : Middle F : Tail C01	1: LO = 80mm 2: LO = 5.65$\sqrt{SO}$ 3: JIS 25x50 C10			n : Longitudinal

We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract. Z01

Inspection of markings, surface, sizes : satisfactory. D01

Date 16/12/21

Receiving Agent
S.MATEOS

350 Z02/Z03