



ARCELOMITTAL FRANCE MARDYCK  
ROUTE DE SPYCKER  
BP 129 F-59760 GRANDE SYNTHÉ

**INSPECTION CERTIFICATE EN 10204-3.1**

N° 0081392756 Page 1  
A09/A03

Mill's identification  
**MK**  
A04

Hot rolled pickled coil

Sizes		
Length	Width	Thickness
B09	B10 1500,00	B11 8,000

CDC: According to specifications  
BL : As rolled  
D : Stress relieving  
R : Annealed

Inspection organism  
METALLURGIE QUALITE  
A05

Customer and/or consignee  
HTM YHTIÖT OY  
TILITEHTAANTIE 23  
12310 RYTTYLAE  
Finland  
A06

Customer's Order Nbr  
15231/001  
A07

Mill's Order Nbr  
GH21HHT005 000001  
A08

Grade and technical specifications  
**Quality** : AMSTRONG355MC / S355MC EN10149 2013  
**Coating** **Mass** **Chemical treatment** **Spangle** **Standard** : MULTIPLE  
**Face 1** without treatme  
**Face 2** without treatme  
**Article reference** : AMSTRONG355MC\_PICKLED  
**Appearance** A  
**Protection** STD PROTECTION  
B01/B02

Delivery condition  
CDC  
B04  
Treatment of test samples  
CDC  
B05

Product identification		Heat number	P	Net Weight	Longitudinal tensile test			Transverse tensile test			Roughness (3)		Coating (4)													
B07	27812841	C00	M	Kg	Ys	Ts	EL%	YS	TS	EL%	Ra	Peaks	Aver.				Aver.									
					MPA	MPA	(2)	(2)	(2)	µm	µm	Edge	Center	Edge	Aver.	Edge	Center	Edge	Aver.							
	27812841	8641058867	M	14400	C11	C12	C13	C11	C12	C13																
	27812840	8641058867	M	13740	401	493	31																			
	27674040	8641058872	M	13860	404	496	31																			
	27674041	8641058872	M	14000	404	496	31																			

Heat number	Chemical analysis in % ( * : product analysis )															
	C	Mn	P	S	Si	Al	N	Ti	Nb	V	Ni	Cr	Cu	Mo		
C00	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84		
	Minimum															
8641058867	0,0666	1,1437	0,0174	0,0033	0,0089	0,0273	0,0065	0,0099	0,0247	0,0006	0,0139	0,0276	0,0082	0,0017		
8641058872	0,0690	1,1339	0,0144	0,0029	0,0111	0,0330	0,0056	0,0101	0,0255	0,0004	0,0144	0,0279	0,0081	0,0015		

(1) Location D : Head M : Middle F : Tail C01	(2) 1: LO = 80mm 2: LO = 5.65VSO 3: JIS 25x50 C10	(3)	(4)	(5) n : Longitudinal
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We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract.  
Inspection of markings, surface, sizes : satisfactory.

Date 05/02/22  
Receiving Agent  
S.MATEOS  
036 Z02/Z03

