INSPECTION CERTIFICATE EN 10204-3.1

A02

N° 0081360132 Page 1 A09/A03

ArcelorMittal

ARCELORMITTAL FRANCE MARDYCK
ROUTE DE SPYCKER
BP 129 F-59760 GRANDE SYNTHE
A01

Mill's identification: **MK** A04

Hot rolled pickled coil B03

Sizes	Length	Width	Thickness
	B09	B10	B11
		1500,00	6,000

CDC: According to specifications
BL : As rolled
D : Stress relieving
R : Annealed

Inspection organism	Customer and/or consignee	Customer's Order Nbr	Mill's Order Nbr	Grade and technical specifications	Delivery condition
METALLURGIE QUALITE A05	Oy AluSteel Ab Hepokarintie 9 23500 UUSIKAUPUNKI Finland A06	P093536-2-D A07	GH14BAH001 000004 A08	**Quality :** AMSTRONG355MC / S355MC EN10149 2013 **Standard :** MULTIPLE **Coating** **Mass** **Chemical treatment** **Spangle** **Appearence** **Protection** **Face 1** without treatme A STD PROTECTION **Face 2** without treatme A STD PROTECTION **Article reference :** 2106151000 B01/B02	CDC B04 Treatment of test samples CDC B05

	Product identification	Heat number	P	Net Weight	Longitudinal tensile test			Transverse tensile test			n	Roughness (3)		Coating (4)											
					Ys	Ts	EL%	YS	TS	EL%		Ra	Peaks	Edge	Center	Edge	Aver.	Edge	Center	Edge	Aver.	Aver.			
			(1)	Kg	MPA	MPA	2 (2)			(2)	(5)	µm													
Minimum																									
Maximum																									
B07		C00	C01		C11	C12	C13	C11	C12	C13															
27700100		8641059313	F	28660	429	511	32				0,160														
27700200		8641059313	F	24140	430	511	32				0,160														

Chemical analysis in % (* : product analysis)

Heat number	C	Mn	P	S	Si	Al	N	Ti	Nb	V	Ni	Cr	Cu	Mo
C00	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84
Minimum														
Maximum														
8641059313	0,0695	1,1240	0,0168	0,0045	0,0114	0,0421	0,0046	0,0090	0,0253	0,0009	0,0160	0,0238	0,0113	0,0012

(1) Location
D : Head
M : Middle
F : Tail
C01

(2) 1: LO = 80mm
2: LO = 5.65$\sqrt{SO}$
3: JIS 25x50
C10

(3)

(4)

(5) n : Longitudinal

We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract. Z01

Inspection of markings, surface, sizes : satisfactory. D01

Date 14/12/21
Receiving Agent
S.MATEOS