



ARCELORMITTAL FRANCE MARDYCK
ROUTE DE SPYCKER
BP 129 F-59760 GRANDE SYNTHE
A01

INSPECTION CERTIFICATE EN 10204-3.1 N° 0081360119 Page 1
A09/A03

Mill's identification MK	Hot rolled pickled coil	Sizes			CDC: According to specifications BL : As rolled D : Stress relieving R : Annealed
		Length	Width	Thickness	
		B09	B10 1500,00	B11 10,000	

Inspection organism METALLURGIE QUALITE A05	Customer and/or consignee Oy AluSteel Ab Hepokarintie 9 23500 UUSIKAUPUNKI Finland A06	Customer's Order Nbr 1115074/20 A07	Mill's Order Nbr GH14FEO002 000020 A08	Grade and technical specifications Quality : AMSTRONG355MC / S355MC EN10149 2013 Coating Mass Chemical treatment Spangle Face 1 without treatme Face 2 without treatme Article reference : XR355108P Standard : MULTIPLE Appearance A Protection STD PROTECTION B01/B02	Delivery condition CDC B04 Treatment of test samples CDC B05
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Minimum		Maximum		Product identification		Heat number	P	Net Weight	Longitudinal tensile test			Transverse tensile test			Roughness (3)		Coating (4)							
Ys	Ts	EL%	YS	TS	EL%	n (5)	Ra	Peaks	Edge	Center	Edge	Aver.	Edge	Center	Edge	Aver.	Aver.							
MPA	MPA	(2)	MPA	MPA	(2)		µm																	
C11	C12	C13	C11	C12	C13	0,160																		
396	500	29																						

Heat number		Chemical analysis in % (* : product analysis)														
		C	Mn	P	S	Si	Al	N	Ti	Nb	V	Ni	Cr	Cu	Mo	
C00	Minimum	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84	
8641059326	Maximum	0,0717	1,1336	0,0135	0,0027	0,0171	0,0407	0,0056	0,0113	0,0259	0,0011	0,0148	0,0231	0,0123	0,0011	

(1) Location D : Head M : Middle F : Tail C01	(2) 1: LO = 80mm 2: LO = 5.65VSO 3: JIS 25x50 C10	(3)	(4)	(5) n : Longitudinal	We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract. Inspection of markings, surface, sizes : satisfactory.	Date 14/12/21 Receiving Agent S.MATEOS	 349 Z02/Z03
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