



ARCELORMITTAL FRANCE MARDYCK
ROUTE DE SPYCKER
BP 129 F-59760 GRANDE SYNTHE

INSPECTION CERTIFICATE EN 10204-3.1

N° 0081502534 Page 1
A02 A09/A03

Mill's identification
MK
A04

Hot rolled pickled coil
B03

Sizes		
Length	Width	Thickness
B09	B10 1500,00	B11 10,000

CDC: According to specifications
BL : As rolled
D : Stress relieving
R : Annealed

Inspection organism
METALLURGIE QUALITE
A05

Customer and/or consignee
Oy AluSteel Ab
Hepokarintie 9
23500 UUSIKAUPUNKI Finland
A06

Customer's Order Nbr
42003/6
A07

Mill's Order Nbr
GH22ALL004 000006
A08

Grade and technical specifications
Quality : AMSTRONG355MC / S355MC EN10149 2013
Coating Mass Chemical treatment Spangle
Standard : MULTIPLE
Face 1 without treatme
Face 2 without treatme
Article reference : 2463380
Appearance A
Protection STD PROTECTION
B01/B02

Delivery condition
CDC
B04
Treatment of test samples
CDC
B05

Minimum																							
Maximum																							

Product identification	Heat number	P (1)	Net Weight Kg	Longitudinal tensile test			Transverse tensile test			n (5)	Roughness (3)		Coating (4)									
				YS	Ts	EL%	YS	TS	EL%		Ra	Peaks	Edge				Aver.					
				MPA	MPA	2 (2)	MPA	MPA	2 (2)		µm			Edge	Center	Edge	Aver.	Edge	Center	Edge	Aver.	
B07 28502500	C00 8642071500	F	21940	C11 395	C12 498	C13 30	C11 395	C12 498	C13 30	0,160												
28401400	8642070249	F	19080	392	494	30				0,160												

Heat number	Chemical analysis in % (* : product analysis)															
	C	Mn	P	S	Si	Al	N	Ti	Nb	V	Ni	Cr	Cu	Mo		
C00	C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84		
8642071500	0,0675	1,1460	0,0176	0,0044	0,0140	0,0264	0,0047	0,0098	0,0246	0,0006	0,0132	0,0253	0,0112	0,0014		
8642070249	0,0696	1,1616	0,0166	0,0049	0,0145	0,0274	0,0062	0,0059	0,0245	0,0008	0,0122	0,0241	0,0170	0,0008		

(1) Location D : Head M : Middle F : Tail C01	(2) 1: LO = 80mm 2: LO = 5,65VSO 3: JIS 25x50 C10	(3)	(4)	(5) n : Longitudinal
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We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract.
Inspection of markings, surface, sizes : satisfactory.

Date 04/07/22
Receiving Agent
S.MATEOS
185 Z02/Z03

