

INSPECTION CERTIFICATE EN 10204-3.1

N° 0081538913

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A09/A03



ARCELORMITTAL FRANCE MARDYCK
ROUTE DE SPYCKER
BP 129 F-59780 GRANDESYNTHE

MK

Hot rolled pickled coil

CDC: According to specifications
B : As rolled
D : Stress relieving
R : Annealed

Inspection organism		Customer and/or consignee		Customer's Order Nbr		Mill's Order Nbr		Grade and technical specifications		Standard : MULTIPLE		Protection		Delivery condition			
A05 METALLURGIE QUALITE		A04 Oy, AhSteel Ab Hepokantie 9 23500 UUSIKAUPUNKI Finland		A06 42966		A07 GH23FEO001 000009		A08 Face 1 Face 2 Article reference : 2463380		A09 Quality : AMSTRONGS55MC / S355MC EN10149 2013 Coating Chemical treatment without treatme without treatme		B01/B02 Appearance A A STD PROTECTION STD PROTECTION		B04 B05 CDC CDC Treatment of test samples CDC			
Minimum		Maximum		Minimum		Maximum		Minimum		Maximum		Minimum		Maximum			
Product identification	Heat number	P	Net Weight Kg	Longitudinal tensile test		Transverse tensile test		Roughness (3)	Coating (4)				Edge	Center	Edge	Aver.	
				Ys MPA	Ts MPA	YS MPA	TS MPA		Edge	Center	Edge	Aver.					
B07 28512500	C00 8642071657	C01 F	22020	C11 397 500	C12 500 30	C13 30	C11 30	C12 30									
28512600	8642071657	F	22120	401 504	29		0.160										
28579700	8642072740	F	21940	397 500	30		0.160										
28579400	8642072740	F	21900	398 501	29		0.160										
28512700	8642071657	F	22000	401 505	29		0.160										

Chemical analysis in % (* : product analysis)

Heat number	C	Mn	P	S	Si	Al	Ni	V	Nb	Ti	Cr	Cu	Mo	
	C71	C72	C73	C74	C75	C76	C77	C80	C79	C78	C81	C82	C83	C84
C00	Minimum													
	Maximum													
8642071657	0,0693	1,1206	0,0162	0,0027	0,0154	0,0301	0,0053	0,0005	0,0253	0,0108	0,0140	0,0282	0,0114	0,0019
8642072740	0,0700	1,1487	0,0139	0,0045	0,0111	0,0311	0,0056	0,0006	0,0246	0,0114	0,0147	0,0228	0,0128	0,0013
8642071657	0,0693	1,1206	0,0162	0,0027	0,0154	0,0301	0,0053	0,0005	0,0253	0,0108	0,0140	0,0282	0,0114	0,0019

(1) Location D : Head M : Middle F : Tail C01	(2) 1: LO = 80mm 2: LO = 5,65(SO) 3: JIS 25x50 C10	(3)	(4)	(5) n : Longitudinal	Date 30/08/22	Receiving Agent S.MATEOS
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We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract.

Inspection of markings, surface, sizes : satisfactory.

Signature