



ArcelorMittal

ARCELORMITTAL FRANCE MARDYCK
ROUTE DE SPYCKER
BP 129 F-59760 GRANDE SYNTHE

INSPECTION CERTIFICATE EN 10204-3.1

N° 0081561847 Page 1
A09/A03

Mill's identification

MK

Hot rolled pickled coil

Sizes

Length

Width

Thickness

B09

B10

B11

1500,00

10,000

CDC: According to specifications
BL : As rolled
D : Stress relieving
R : Annealed

Inspection organism

Customer and/or consignee

Customer's Order Nbr

Mill's Order Nbr

Grade and technical specifications

Delivery condition

METALLURGIE
QUALITE

HTM YHTIÖT OY
TILITEHTAANTIE 23
12310 RYTTYLAE

Finland

15872/002

GH23HTH016 000002

Quality : AMSTRONG355MC / S355MC EN10149 2013

Standard : MULTIPLE

CDC

Coating

Mass

Chemical treatment

Spangle

Appearance

Protection

B04

Face 1

without treatme

A

STD PROTECTION

Face 2

without treatme

A

STD PROTECTION

Treatment of test samples

CDC

Article reference : AMSTRONG355MC_PICKLED

B01/B02

B05

Minimum

Maximum

Product identification	Heat number	P (1)	Net Weight Kg	Longitudinal tensile test			Transverse tensile test			n (5)	Roughness (3)		Coating (4)								Aver.					
				Ys MPA	Ts MPA	EL% (2)	YS	TS	EL% (2)		Ra µm	Peaks	Edge	Center	Edge	Aver.	Edge	Center	Edge	Aver.						
B07 28539640	C00 8642072186	D	13040	C11 380	C12 472	C13 36	C11	C12	C13	0,160																
28539241	8642072186	D	11600	380	472	36				0,160																

Heat number

Chemical analysis in % (* : product analysis)

Heat number		C	Mn	P	S	Si	Al	N	Ti	Nb	V	Ni	Cr	Cu	Mo												
		C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84												
C00	Minimum																										
	Maximum																										
8642072186		0,0686	1,1166	0,0148	0,0040	0,0074	0,0244	0,0056	0,0113	0,0246	0,0005	0,0112	0,0188	0,0091	0,0015												

(1)

Location
D : Head
M : Middle
F : Tail

C01

(2)

1: LO = 80mm
2: LO = 5.65VSO
3: JIS 25x50

C10

(3)

(4)

(5)

n : Longitudinal

We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract.

Inspection of markings, surface, sizes : satisfactory.

Date 04/10/22

Receiving Agent
S.MATEOS