


<b>A01</b>  <b>ArcelorMittal</b>  <b>ArcelorMittal Belgium NV</b> <b>ArcelorMittal Gent</b>  John Kennedylaan, 51 9042 Gent (België)  Tel.: +32 9.347.31.11 Fax: +32 9.347.49.07	<b>A02</b> CERTIFICATE INSPECTION CERTIFICATE ACCORDING EN10204-3.1 OR EQUIVALENT.	<b>A03</b> 171988523 P. 01/01	<b>A09</b> DISPATCH NOTE 1605026 DATE 14-11-2017	<b>A06.1</b> CUSTOMER HTM YHTIOT OY TIILITEHTAANTIE 23 FIN-12310 RYTTYLAE FINLAND 0501838	
	<b>A05</b> AUTHOR OF THE DOCUMENT AM GENT/ QUALITY DEPARTMENT	<b>A08</b> ORDER NUMBER 45634 DATE	<b>A07</b> YOUR ORDER NO 10706 DATE 13-09-2017	<b>A06.2</b> DESTINATION HTM YHTIOT OY TIILITEHTAANTIE 23 FIN-12310 RYTTYLAE FINLAND 050183	
		CONTRACT NO FH74HTH006	<b>BO6</b> MARKING INKSTAMP		
		YOUR REFERENCES			
		OUR REFERENCES OBC-IN/DLIN			


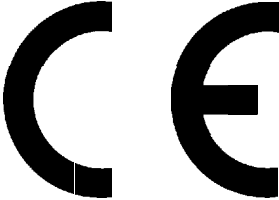
BO1-BO4 MATERIAL - HOT ROLLED STEEL COILS ,PICKLED, STANDARD = ORDER ITEM O2 - AM FCE ORDER ITEM 12  
 - EN 10025-2 (00-00-2004)  
 QUALITY ORDER ITEM O2 - AMSTRONG355MC ORDER ITEM 12 - S235JR+AR

BO9 ITEM	B10 WIDTH MM	B11 THICKNESS MM	REF. CUSTOMER
O2	1.250	3,00	AMSTRONG355MC_PI
12	1.000	4,00	O1 S235JR+AR_PI


BO9 ITEM	PACK NR	B13 GROSS WEIGHT KG	B07 COIL NO	B08 CAST N.	CHEMICAL ANALYSIS C70 STEELMAKING PROCESS: LD															MECHANICAL PROPERTIES TENSILE TEST				
					C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84	C85	CO4	CO2	C11 YIELD Rp0.2 MPa	C12 STRENGTH Rm MPa	C13 A %
					C	Mn	Si	P	S	N	Al_t	Ti	Cr	Ni	Cu	Nb	B	V	Mo					
O2	864316253	11950	7505201	24601	66	35	16	6	3	59	33	2	29	30	35	28	1	2	3	F	L	383	482	34
	864316267	11770	7505218	24601	66	35	16	6	3	59	33	2	29	30	35	28	1	2	3	F	L	383	482	34
		2	23720																					
12	864318310	12710	7556276	24633	79	35	8	6	10	46	33	1	30	38	40	0	1	1	4	F	D	265	385	39
	864318575	8040	7557017	24629	79	35	10	8	8	40	30	1	20	32	36	0	1	2	2	F	D	261	385	43
	864318588	7880	7557024	24629	79	35	10	8	8	40	30	1	20	32	36	0	1	2	2	F	D	261	385	43
		3	28630																					
		5	52350																					

REMARKS  
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 TENSILE TEST SPECIMEN LC/LO/BO 120/ 5.65 SQR(SO)/ 20 MM.  
 REFERENCES  
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 ORDER ITEM O2 - AMSTRONG355MC\_P ORDER ITEM 12 - S235JR+AR\_PI  
 GENT 14-11-2017

R. SLOCK  
 QUALITY DEPARTMENT  
  
 Z01

 <b>ArcelorMittal</b>  <b>ArcelorMittal Belgium NV</b> <b>ArcelorMittal Gent</b>  John Kennedylaan, 51 9042 Gent (België)  Tel.: +32 9.347.31.11 Fax: +32 9.347.49.07	CE label    0036	DISPATCH NOTE 1605026	CUSTOMER HTM YHTIOT OY TIILITEHTAANTIE 23 FIN-12310 RYTTYLAE
		DATE 14-11-2017	
		ORDER NUMBER 45634	DESTINATION HTM YHTIOT OY TIILITEHTAANTIE 23 FIN-12310 RYTTYLAE FINLAND 050183
		DATE	
		YOUR ORDER NO 10706	MARKING
		DATE 13-09-2017	
CONTRACT NO FH74HTH006			
YOUR REFERENCES			
OUR REFERENCES OBC-IN/DLIN			

NUMMER DOP HRO0006_CPR2013-07-01_FC_V007 NUMBER DOP <a href="http://dop.arcelormittal.net/pdf/HRO0006_CPR2013-07-01_FC_V007_FI_FI.pdf">http://dop.arcelormittal.net/pdf/HRO0006_CPR2013-07-01_FC_V007_FI_FI.pdf</a>		JAAR YEAR 13	TECHNISCHE SPECIFICATIE TECHNICAL SPECIFICATION S235JR EN10025
EN 10025-1		EN 10025-1	
PAKNUMMER COILNUMBER	POST ITEM	WARMGEWALST CONSTRUCTIE STAAL VOORZIEN OM TE GEBRUIKEN IN GELASTE, GEBOUTE OF MET KLINKNAGELS VERBONDEN CONSTRUCTIES	HOT ROLLED STRUCTURAL STEEL PRODUCTS INTENDED TO BE USED IN WELDED, BOLTED AND RIVETED STRUCTURES
864318310 864318575 864318588	12 12 12	TOLERANTIES OP DIMENSIES EN VORM: VOLGENS EN 10051  VERLENGING TREKSTERKTE VLOEIGRENS KERFSLAGWAARDE LASBAARHEID DUURZAAMHEID  STAAL  UITGEDRUKT ZOALS VERMELD IN DE DOP	TOLERANCES ON DIMENSIONS AND SHAPE: CONFORM TO EN 10051  ELONGATION TENSILE STRENGTH YIELD STRENGTH IMPACT STRENGTH WELDABILITY DURABILITY  STEEL  EXPRESSED AS INDICATED IN THE DOP


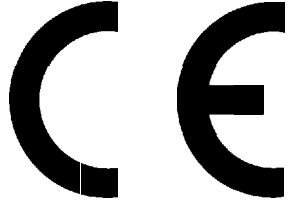
<b>A01</b>  <b>ArcelorMittal</b>  <b>ArcelorMittal Belgium NV</b> <b>ArcelorMittal Gent</b>  John Kennedylaan, 51 9042 Gent (België)  Tel.: +32 9.347.31.11 Fax: +32 9.347.49.07	<b>A02</b> CERTIFICATE INSPECTION CERTIFICATE ACCORDING EN10204-3.1 OR EQUIVALENT.	<b>A03</b> 171988523 P. 01/01	<b>A09</b> DISPATCH NOTE 1605026 DATE 14-11-2017	<b>A06.1</b> CUSTOMER HTM YHTIOT OY TIILITEHTAANTIE 23 FIN-12310 RYTTYLAE FINLAND 0501838
	<b>A05</b> AUTHOR OF THE DOCUMENT AM GENT/ QUALITY DEPARTMENT	<b>A08</b> ORDER NUMBER 45634 DATE	<b>A07</b> YOUR ORDER NO 10706 DATE 13-09-2017	<b>A06.2</b> DESTINATION HTM YHTIOT OY TIILITEHTAANTIE 23 FIN-12310 RYTTYLAE FINLAND 050183
		CONTRACT NO FH74HTH006	<b>BO6</b> MARKING INKSTAMP	
		YOUR REFERENCES		
		OUR REFERENCES OBC-IN/DLIN		

BO1-BO4 MATERIAL - HOT ROLLED STEEL COILS ,PICKLED, STANDARD = ORDER ITEM O2 - EN 10149-2  
 (OO-09-2013) ORDER ITEM 12 - EN 10025-2 (OO-00-2004)  
 QUALITY ORDER ITEM O2 - S355MC ORDER ITEM 12 - S235JR+AR

BO9 ITEM	B10 WIDTH MM	B11 THICKNESS MM	REF. CUSTOMER
O2	1.250	3,00	AMSTRONG355MC_PI
12	1.000	4,00	O1 S235JR+AR_PI

BO9 ITEM	PACK NR	B13 GROSS WEIGHT KG	B07 COIL NO	B08 CAST N.	CHEMICAL ANALYSIS C70 STEELMAKING PROCESS: LD															MECHANICAL PROPERTIES TENSILE TEST				
					C71	C72	C73	C74	C75	C76	C77	C78	C79	C80	C81	C82	C83	C84	C85	CO4	CO2	C11 YIELD Rp0.2 MPa	C12 STRENGTH Rm MPa	C13 A %
					C	Mn	Si	P	S	N	Al_t	Ti	Cr	Ni	Cu	Nb	B	V	Mo					
O2	864316253	11950	7505201	24601	66	35	16	6	3	59	33	2	29	30	35	28	1	2	3	F	L	383	482	34
	864316267	11770	7505218	24601	66	35	16	6	3	59	33	2	29	30	35	28	1	2	3	F	L	383	482	34
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	864318575	8040	7557017	24629	79	35	10	8	8	40	30	1	20	32	36	0	1	2	2	F	D	261	385	43
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	3	28630																						
	5	52350																						

REMARKS  
 TENSILE TEST SPECIMEN LC/LO/BO 120/ 5.65 SQR(SO)/ 20 MM.  
 REFERENCES  
 ORDER ITEM O2 - AMSTRONG355MC\_P ORDER ITEM 12 - S235JR+AR\_PI  
 GENT 14-11-2017  
 R. SLOCK  
 QUALITY DEPARTMENT  
 CO4 CONDITION OF THE SPECIMEN V: AGED F: NON-AGED N: NORMALISED  
 CO2 DIRECTION SPECIMEN L: OGR S: 45GR D: 9OGR  
 Z01

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		DATE 14-11-2017	
		ORDER NUMBER 45634	DESTINATION HTM YHTIOT OY TIILITEHTAANTIE 23 FIN-12310 RYTTYLAE FINLAND 050183
		DATE	
		YOUR ORDER NO 10706	MARKING
		DATE 13-09-2017	
CONTRACT NO FH74HTH006			
YOUR REFERENCES			
OUR REFERENCES OBC-IN/DLIN			

NUMMER DOP HRO0006_CPR2013-07-01_FC_V007 NUMBER DOP <a href="http://dop.arcelormittal.net/pdf/HRO0006_CPR2013-07-01_FC_V007_FI_FI.pdf">http://dop.arcelormittal.net/pdf/HRO0006_CPR2013-07-01_FC_V007_FI_FI.pdf</a>	JAAR YEAR 13	TECHNISCHE SPECIFICATIE TECHNICAL SPECIFICATION S235JR EN10025
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PAKNUMMER COILNUMBER	POST ITEM	WARMGEWALST CONSTRUCTIE STAAL VOORZIEN OM TE GEBRUIKEN IN GELASTE, GEBOUTE OF MET KLINKNAGELS VERBONDEN CONSTRUCTIES <small>EN 10025-1</small>	HOT ROLLED STRUCTURAL STEEL PRODUCTS INTENDED TO BE USED IN WELDED, BOLTED AND RIVETED STRUCTURES <small>EN 10025-1</small>
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864318310 864318575 864318588	12 12 12	TOLERANTIES OP DIMENSIES EN VORM: VOLGENS EN 10051  VERLENGING TREKSTERKTE VLOEIGRENS KERFSLAGWAARDE LASBAARHEID DUURZAAMHEID  STAAL UITGEDRUKT ZOALS VERMELD IN DE DOP	TOLERANCES ON DIMENSIONS AND SHAPE: CONFORM TO EN 10051  ELONGATION TENSILE STRENGTH YIELD STRENGTH IMPACT STRENGTH WELDABILITY DURABILITY  STEEL EXPRESSED AS INDICATED IN THE DOP
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