

A01 Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Telephone: 0251-492110 Company Trade Register 34040331 E-mail: info.testing@tatasteel.eu	A03 Doc nr. 2021088407 00	A04 TATA STEEL
	A02 Inspection certificate 3.1, EN10204.	
A06 Customer/Consignee NAANTALI STEEL SERVICE CENTRE OY RAUTAKATU 5 21110 NAANTALI FINLAND	A07, A09 Reference 4500044249 11001475 00010	A08 Order nr. 54147 A
	B01,B02,B03,B04,B15 Hot rolled pickled, Coil, S355MC, YMPRESS WG S:01-2010. 1.00 G/M2/Side oiled. Mill edges. Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0.15/-0.15 mm). Country of Melt and Pour : Netherlands	
		C70 STEEL MAKING PROCESS: BO
		B09,B10,B11 Dimensions 1500 mm X 5 mm
		B13 Total Mass KG 32921
		B08 Total NR. 3
		A11 Dispatch Note 53392
		A10 Transport SYDBORG

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant'

C50

PROD-IDENT: 869836	MASS KG: 12149	NR: 1	CAST NR: W1070	B07,B08,B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	390	464	31.0	84

PROD-IDENT: 867191	MASS KG: 10381	NR: 1	CAST NR: W0751	B07,B08,B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	396	475	30.0	83

PROD-IDENT: 867190	MASS KG: 10391	NR: 1	CAST NR: W0751	B07,B08,B13			
TENSILE TEST				C10-29			
C01	C01/C02	C10	C03 Temp (°C)	C11 ReH (MPa)	C12 Rm (MPa)	C13 A (%)	C16 ReH/Rm (%)
Bottom Middle	Surface Longitudinal	Prismatical	+20	396	475	30.0	83

CHEMICAL COMPOSITION in %											
B07 CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
W1070	0.068	0.500	0.008	0.003	0.013	0.041	0.007	0.019	0.019	0.002	0.025
W0751	0.072	0.498	0.012	0.007	0.013	0.032	0.024	0.033	0.025	0.004	0.027
CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Sn	C87 Al_ZO	C88 C-eq1				
W1070	0.002	.0030	.0000	0.002	0.001	0.039	.158				
W0751	0.002	.0035	.0000	0.001	0.001	0.031	.166				

C-eq1: C + Mn/6 + (Cr + Mo + V) / 5 + (Ni + Cu) / 15

We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.

Tata Steel IJmuiden BV

Jeffrey Flemming
Manager Mechanical Testing
IJmuiden, 6 August 2021

Jeffrey Flemming