

A01 Tata Steel IJmuiden BV Wenckebachstraat 1 1951 JZ Velsen Noord Postbus 10000 1970 CA IJmuiden The Netherlands Telephone: 0251-492110 Company Trade Register 34040331 E-mail: info.testing@tatasteel.eu.com	A03 Doc nr. 2021088407 00	A04 TATA STEEL
	A02 Inspection certificate 3.1, EN10204.	
A06 Customer/Consignee NAANTALI STEEL SERVICE CENTRE OY RAUTAKATU 5 21110 NAANTALI FINLAND	A07, A09 Reference 4500044249 11001475 00010	A08 Order nr. 54147 A
	B01,B02,B03,B04,B15 Hot rolled pickled, Coil, S355MC, YMPRESS WG S:01-2010, 1,00 G/M2/Side oiled, Mill edges, Tolerance EN 10051 : 2010 (E) (Width tolerance +20/-0 mm) Dev.Tol. (Thickness tolerance +0,15/-0,15 mm), Country of Melt and Pour : Netherlands	
		C70 STEEL MAKING PROCESS: BO
		B09,B10,B11 Dimensions 1500 mm X 5 mm
		B13 Total Mass KG 32921
		B08 Total NR. 3
		A11 Dispatch Note 53392
		A10 Transport SYDBORG

Buigproef/Bend test/Biegeversuch/Test de flexion : 'goed/good/gut/concluant' C50

PROD-IDENT: 869836 MASS KG: 12149 NR: 1 CAST NR: W1070 B07,B08,B13

TENSILE TEST C10-29							
C01	C01/C02	C10	C03	C11	C12	C13	C16
Bottom Middle	Surface Longitudinal	Prismatical	Temp (°C) +20	ReH (MPa) 390	Rm (MPa) 464	A (%) 31.0	ReH/Rm (%) 84

PROD-IDENT: 867191 MASS KG: 10381 NR: 1 CAST NR: W0751 B07,B08,B13

TENSILE TEST C10-29							
C01	C01/C02	C10	C03	C11	C12	C13	C16
Bottom Middle	Surface Longitudinal	Prismatical	Temp (°C) +20	ReH (MPa) 396	Rm (MPa) 475	A (%) 30.0	ReH/Rm (%) 83

PROD-IDENT: 867190 MASS KG: 10391 NR: 1 CAST NR: W0751 B07,B08,B13

TENSILE TEST C10-29							
C01	C01/C02	C10	C03	C11	C12	C13	C16
Bottom Middle	Surface Longitudinal	Prismatical	Temp (°C) +20	ReH (MPa) 396	Rm (MPa) 475	A (%) 30.0	ReH/Rm (%) 83

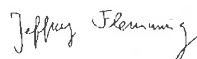
CHEMICAL COMPOSITION in %												
B07	CAST NR.	C71 C	C72 Mn	C73 P	C74 S	C75 Si	C76 Al	C77 Cu	C78 Cr	C79 Ni	C80 Mo	C81 Nb
	W1070	0.068	0.500	0.008	0.003	0.013	0.041	0.007	0.019	0.019	0.002	0.025
	W0751	0.072	0.498	0.012	0.007	0.013	0.032	0.024	0.033	0.025	0.004	0.027
	CAST NR.	C82 V	C83 N	C84 B	C85 Ti	C86 Sn	C87 Al_ZO	C88 C-eql				
	W1070	0.002	.0030	.0000	0.002	0.001	0.039	.158				
	W0751	0.002	.0035	.0000	0.001	0.001	0.031	.166				

C-eql: C + Mn/6 + (Cr + Mo + V)/5 + (Ni + Cu)/15

We hereby confirm that we comply to the terms of our order acknowledgement and any agreed concessions.

Tata Steel IJmuiden BV

Jeffrey Flemming
Manager Mechanical Testing



IJmuiden, 6 August 2021