



AM France (AMAL)
Postfach
GRANDE SYNTHÉ
1 ROUTE DE SPYCKER
59760 GRANDE SYNTHÉ
Telefon
Telefax

A02
CERTIFICATE

A03 Page: 01 / 04
20210057537-00

Inspection certificate 3.1 EN 10204

A05 ORIGINATOR OF THE DOCUMENT
ArcelorMittal Bremen GmbH
Carl-Benz-Straße 30, 28237 Bremen
zeugnisse.bremen@arcelormittal.com
Telefon 0421/6482813

A09 DISPATCH NOTE
DATE

0000120033
25.08.2021

A08.1 MANUFACTURER'S ORDER NR
DATE
AGENCY'S ORDER NR.

2184570
21.01.2021
GH12FEH005002

A07 CUSTOMER'S ORDER NUMBER
1114796

A10 PART NUMBER
XR355108P

A06.1 CUSTOMER
FEON OY

**Teollisuuskatu 33
00510 Helsinki
Finland**

A06.2 CONSIGNEE
Feon OY

**HAKINTIE 6
01380 Vantaa
Finland**

PRODUCT: hot rolled pickled sheet

QUALITY: **AMSTRONG@355MC**
S355MC

STANDARD: **AM FCE**
EN 10149-2 (00-09-2013)

TERMS OF DELIVERY: **EN 10051 (2010)**

JITZ 1.79

AM France (AMAL), Postfach , GRANDE SYNTHÉ

FEON OY

Teollisuuskatu 33
00510 Helsinki
Finland



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JITZ 1.79

A08.2 ITEM	B09 THICKNES mm	B10 WIDTH mm	B11 LENGTH mm
2	10.00	1500.00	3000.00

A08.2 ITEM	B07.1 COILNO	B07.1 PART	B13 WEIGHT kg	B08 AMOUNT	B07.2 HEAT	CHEMICAL ANALYSIS																	
						C71	C73	C72	C74	C75	C81	C77	C76	C83	C84	C78	C82	C79	C80	C85	As	Sn	
						C %	Si %	Mn %	P %	S %	Cu %	Al %	N %	B %	V %	Ti %	Nb %	Cr %	Ni %	Mo %			
2	997468 3049002	00700	2146	6	997468	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997468 3049003	00800	2138	6	997468	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997468 3049004	00900	2146	6	997468	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997468 3049006	01000	2152	6	997468	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997468 3049007	01200	2142	6	997468	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997468 3049005	01300	2146	6	997468	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997468 3049009	01400	712	2	997468	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997473 3046411	00100	2144	6	997473	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997473 3046412	00200	2148	6	997473	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997473 3046413	00300	2140	6	997473	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	997473 3046414	00400	2154	6	997473	.0704	.0128	1.142	.0156	.0026	.0165	.0303	.0059	0000	.0008	.0149	.0260	.0297	.0162	.0020	0000	0000	
						0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000	0000
	11		22168																				
TOTAL	11		22168																				

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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A10 PART NUMBER
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S355MC
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JITZ 1.79

A08.2 ITEM	B09 THICKNESS mm	B10 WIDTH mm	B11 LENGTH mm
2	10.00	1500.00	3000.00

A08.2 ITEM	B07.1 COIL NO	B07.1 PART	B13 WEIGHT kg	B08 AMOUNT	B07.2 HEAT	TENSILE TEST						BEND TEST	SHOCK TEST						
						C02	C04	C03	C11	C12	C13	C50	C44	C02	C03	C42	C42	C42	C43
						PR °	MAZ	Temp °C	yield Re MPa	p. strength Rm MPa	A100mm %	Fa	S0 cm ²	PR °	Temp °C	KV2VP_1 J	KV2VP_2 J	KV2VP_3 J	KV2VP_m J
2	997468	00700	2146	6	997468	0	F	20	405	508	29	1	.8	0	-20	266	271	275	270
	3049002				997468														
	997468	00800	2138	6	997468	0	F	20	405	508	29	1	.8	0	-20	266	271	275	270
	3049003				997468														
	997468	00900	2146	6	997468	0	F	20	405	508	29	1	.8	0	-20	266	271	275	270
	3049004				997468														
	997468	01000	2152	6	997468	0	F	20	405	508	29	1	.8	0	-20	266	271	275	270
	3049006				997468														
	997468	01200	2142	6	997468	0	F	20	405	508	29	1	.8	0	-20	266	271	275	270
	3049007				997468														
	997468	01300	2146	6	997468	0	F	20	405	508	29	1	.8	0	-20	266	271	275	270
	3049005				997468														
	997468	01400	712	2	997468	0	F	20	405	508	29	1	.8	0	-20	266	271	275	270
	3049009				997468														
	997473	00100	2144	6	997473	0	F	20	412	518	28	1	.8	0	-20	266	271	275	270
	3046411				997473														
	997473	00200	2148	6	997473	0	F	20	412	518	28	1	.8	0	-20	266	271	275	270
	3046412				997473														
	997473	00300	2140	6	997473	0	F	20	412	518	28	1	.8	0	-20	266	271	275	270
	3046413				997473														
	997473	00400	2154	6	997473	0	F	20	412	518	28	1	.8	0	-20	266	271	275	270
	3046414				997473														
	11		22168																
TOTAL	11		22168																

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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JITZ 1.79

A08.2 ITEM	B09 THICKNES mm	B10 WIDTH mm	B11 LENGTH mm
2	10.00	1500.00	3000.00

We certify hereby that the delivery complies with the above mentioned specification.



BREMEN 26.08.2021

QUALITY DEPARTMENT
SITE EXPERT FOR INSPECTION
Witt

C02 test direction relating to rolling direction (0°= L; 90°= T)	C04 specimen condition V:aged F:fresh N:normalised	C50 bend test 1:good	C43 result in J related to specimensize (C44)
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