



MANUFACTURER'S INSPECTION DOCUMENT

A02 Type of certificate according to ISO 10474/ EN 10204

A03 Document number

Page

Inspection certificate 3.1**MTC_8730360808_2307_S355MC_EN10149220_V2****1 / 2**

A01.1 Manufacturer's site address ArcelorMittal Mardycyk Grande-Synthe Rue de Spycker - Port 3801 59792 Grande-Synthe France	A01.2 Manufacturer ArcelorMittal France A01.3 @ eMail Sara.mateos@arcelormittal.com	A04 Mfr's mark MK	A06.3 Final consignee's address FEON OY Teollisuuskatu 33 00510 Helsinki FI
A06.1 Customer's address FEON OY Teollisuuskatu 33 00510 Helsinki FI	A06.2 Delivery address Feon OY Hepokarintie 9 23500 UUSIKAUPUNKI FI		

A07 Purchaser's order number 45437 000001	A08 Manufacturer's order number GH31FEO004 1	A10.1 Dispatch advice/note number 8730360808	A10.2 Dispatch date 17.07.2023	B04 Delivery condition Thermomechanical Rolling
A11 Manufacturer specification reference 000002744652 2	A12 Customer article number 2463360	A14 Qty MU 1	A15 Total net mass 17,880 Tons	A16 Total gross mass 17,904 Tons

B01 Product (Category/ Subcategory/ Form) Hot Rolled Hot rolled pickled coil		B02.1 Steel designation S355MC		B02.2 Steel standard EN10149-2/2013
B09 Thickness 8mm	B9.1 Thickness standard and tolerance 1/2 all in minus EN 10051:2010	B10 Width 1500mm	B10.1 Width standard and tolerance mill edge EN 10051:2010	
B11 Length	B11.1 Length standard and tolerance	B2.12 Pattern top	B2.13 Pattern bottom	

IDENTIFICATION AND MASS

Units							
B07 MU ID		29720800					
B08 Number of piece		1					
B13 Gross mass	Tons	17,904					
B14 Net mass	Tons	17,880					
B15 Segment N°		1					
B07 Heat N°		A033001940					

TENSILE TEST

Units		Min.	Max.	Specimen type: ISO 6892-1 - Direction: Longitudinal - Condition: As delivered - Re: ReH - T°C: 20°C			
C00 Sample ID							
C01.1 Pos. length				Tail			
C11 Re	MPa	355		425			
C12 Rm	MPa	430	550	511			
C13 A%	%	23		33			

We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract.

A05 Autor of the document - Manufacturer

Quality department

Z15 Responsible

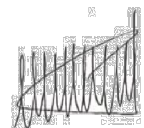
Mateos Riano Sara

Z17 Signature

Z16 Function

Quality Manager

Z02 Date

17.07.2023



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B07 MU ID	29720800
B15 Segment N°	1
B07 Heat N°	A033001940

CHEMICAL COMPOSITION

	Units	Min.	Max.	Casting composition
C71 C	%		0,12	0,07
C73 Si	%		0,50	0,01
C72 Mn	%		1,50	1,15
C74 P	%		0,025	0,011
C75 S	%		0,020	0,002
C80 Al	%	0,015		0,036
C85 Nb	%		0,09	0,03
C88 Ti	%		0,15	0,01
C89 V	%		0,20	0,00
				NB+TI+V
Value	%		0,22	0,04

Inspection of markings, surface, sizes : satisfactory

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Mateos Riano Sara

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