



TATA STEEL UK LIMITED A1
 Park Street
 Mothenwell, ML1 1PU
 Tel: +44 (0) 1698 266100
 Fax: +44 (0) 1698 266100 Ext. 227

INSPECTION CERTIFICATE A2

In Accordance with EN10204 3.1

Customer OY LEPPINEN STEEL LTD		A6 Management System		A8 Works Order/Item No.		A8	
TERASTIE 2 FIN-61400 YLISTARO FINLAND		Inspection OWN		Tata Steel Ref. No. 689690		A8	
Consignee OY LEPPINEN STEEL LTD		A11		Customers Order No. TL-408/11		A7	
TERASTIE 2 FIN-61400 YLISTARO FINLAND		All		Contract No. :- O/026		A7	
				Specification/Product RQT 701		BU/B2	
				STEEL PLATE 6.000m X 2.450m X 12.00mm Piece Weight 1.385Tonnes Quenched at +930C for 25 mins. Tempered at +600C for 34 mins.			
				PLATE REF 5181593			

ORDER MARKS :- PPU68969/TL-408/11/RQT701/Y LISTARO FINLAND

L=Longitudinal	B10 Quantity	B8 Cast/Heat No.	T=Transverse		Z=Through Thickness		S=Sub-Surface		M=Mid-Thickness		Q=Quarter-Thickness		TH=Third-Thickness		A=Supply Condition		N=Normalised		SR=Stress Relieved		SA=Strain Aged	
			B7 Piece No.	C00 Test Piece No.	C02 Test Condition	C11 Yield Stress Re	C12 Tensile Strength Rm	C14 Re Elong% A	C13 Elong% Lo	C18 Test Condition	B5 Charpy Impact	C40 10x10x2mmV	C41 Units	C42 Joules	C43 Av.	C40 Steelmaking Process	C40 B.O.S.	C40 Other Tests	C70 Continuously cast slab.	C50-C69		
1	F7/0366	880A593	Specification	Min Max	T A	796	841	30L	S A	-40C	85	91	95	90								
ANALYSIS %		C71-C92	C	Si	Mn	P	S	Cr	Mo	Ni	Tot		Al	Cu	Nb	B	Sn	Ti	N	V		CEV
Specification		Min Max																				
Cast/Heat		Min Max	.14	.41	1.38	.017	.002	.04	.007	.02	.031	.01	.033	.002	.033	.0058	.061					.39
Specification		Min Max																				

On behalf of Tata Steel UK Limited, the manufacturer.
 These results are certified by Tata Steel UK Limited and comply with the requirements of the Product Description.

R. J. Preston

R.J. Preston, Test House Manager, Scunthorpe

All original Inspection Certificates issued by Tata Steel UK Limited will contain either an embossed stamp, or be impregnated with a Tata Steel UK Limited watermarked logo, or a combination of both. Any recipient of a copy of a Tata Steel UK Limited Inspection Certificate without either the stamp or watermarking should ensure from the supplier that it is a true and accurate reproduction of the original. Company Registration Number 02280000.

A5