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|--|---------|--|--------------------------|--|-----|-----------------|---------------|---|-----|---------------------------------------|-----|-------|-----|------------|-----|-----------------|---|-----------------|---------|-----------|
|  | | A01 | | ŚWIADCTWO ODBIORU 3.1 INSPECTION CERTIFICATE 3.1 ABNAHMEPRÜFZEUGNIS 3.1 PN-EN 10204 | | | | A02 | | | | | | | | | | | | |
| WALCOWNIE OSTROWIECKIE WOST Spółka Akcyjna ul. Centralnego Okręgu Przemysłowego 12A 27-400 Ostrowiec Świętokrzyski | | | | Nr. 002961 /2023 / WZ/W01/2023/00480 | | | | | | | | | | | | | | | | |
| Zamawiający Purchaser Besteller | | A06.1 | | Nr zamówienia klienta No. of the customer's order Nr. der Bestellung | | | | A07.1 | | | | | | | | | | | | |
| FEON OY 00511 HELSINKI TEOLLISUUSKATU 33 | | | | 46393 | | | | | | | | | | | | | | | | |
| Adres wysyłkowy Delivery address Lieferadresse | | A06.2 | | Nr zlecenia Order No Auftragsnummer | | | | A07.2 | | | | | | | | | | | | |
| FEON OY FI-13720 PAROLA ONNITIE /3 | | | | ZKZ/2023/0295 | | | | | | | | | | | | | | | | |
| Wyrób Product Erzeugnis | | B.01 | | Gatunek/Stan dostawy wyrobu Grade/Condition of the product delivery Güte/Lieferzustand | | | | B.02/B.04 | | | | | | | | | | | | |
| Kształtowniki gorącowalcowane - Kątowniki Hot rolled sections - Angles Warmgewalzte profilstahle - Winkel | | | | S235/S275JR+AR | | | | | | | | | | | | | | | | |
| Wykonano wg norm According to the standards Nach Normen gemacht | | | | | | B01 | | Cechowanie wyrobu Marking of the product Kennzeichnung des Erzeugnisses | | B06 | | | | | | | | | | |
| PN-EN10056-2, PN-EN10025-1, PN-EN10025-2 | | | | | | | | | | | | | | | | | | | | |
| Poz | Sztuki | B08 | Wymiary wyrobu | B09- | Kg | B13 | Wytop | B07 | | | | | | | | | | | | |
| Pos | Pieces | | Product dimensions | B11 | | | Melt | | | | | | | | | | | | | |
| Pos | Stücken | | Abmessungen des | | | | Schmelze | | | | | | | | | | | | | |
| 1 | 28 | | 90x60x8 L=12100 (0/+100) | 3004 | | | 10020 / EAF / | | | | | | | | | | | | | |
| Nr wytopu Melt No. Schmelze Nr | | B07 | | Skład chemiczny - Chemical composition – Chemische Zusammensetzung (%) | | | | | | C71-C92 | | | | | | | | | | |
| 10020 | | | | C | | Mn | | Si | | P | | S | | Cr | | Ni | | Al | | |
| | | | | 0,15 | | 0,79 | | 0,21 | | 0,009 | | 0,012 | | 0,03 | | 0,01 | | - | | |
| | | | | N2 | | Cu | | Mo | | Nb | | Sn | | V | | Ti | | CEV | | |
| | | | | 0,008 | | 0,01 | | 0,002 | | - | | - | | 0,002 | | - | | 0,29 | | |
| Nr wytopu / Nr próby Melt No. / Test No. Schmelze Nr / Versuchsnummer | | B07-C00 | | R _{p02} | C11 | R _{eH} | C11 | R _m | C12 | A | C13 | Z | C14 | Temp. | C03 | Udarność | | KV ₂ | | C40-C44 |
| 10020/222926 | | | | MPa | | MPa | | MPa | | % | | % | | Temperatur | | Impact strenght | | J | | |
| | | | | | | 297 | | 448 | | 36,3 | | | | | | 1 | 2 | 3 | Average | Thickness |
| | | | | | | | | | | | | | | | | | | | | |
| Producent deklaruje, że dostarczone wyroby są zgodne z warunkami zamówienia i obowiązującymi normami. The producer guarantees, that delivered goods are consistent with the order conditions and the current standards. Der Hersteller erklärt, dass die gelieferten Erzeugnisse den Bedingungen des Auftrages und den geltenden Normen entsprechen. | | | | | | Z01 | |  | | | | Z04 | | | | | | | | |
| Zatwierdził Approved hat genehmigt | | Kierownik Działu Kontroli Jakości  Adolf Jurytko | | Data Date Datum | | 2023-03-01 | | Z02 | | 16 1436-CPR-0048 ZETOM Katowice | | | | | | | | | | |