



Inspection certificate 3.1

Cert No: 981415	According to: EN 10204:2004	Date of issue: 03/11/2023
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Customer: ALUMECO ApS	Order No: 1000023797/10	OrderDate: 25/10/2023
Alloy/Temper: EN AW-6082 / T6	Cust. Order No: 120645718/10 (1002034)	
Profile Code: 020029	Description: FLAT BAR 30x15	

The extruded products are in compliance with the requirements of the order. The stated values are representative for the profiles extruded and comply with the following European Standards:

i. Chemical composition and form of products according to:	EN 573-3:2019
ii. Technical conditions for inspection and delivery according to:	EN 755-1:2016
iii. Mechanical properties according to:	EN 755-2:2016
iv. Tolerances on dimensions and form according to:	EN 755-5:2008
v. Temper designation according to:	EN 515:2017

1. Chemical Composition

EN AW-6082	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other		Al
									Each	Total	
Should be within:	0,70-1,30	0,50	0,10	0,40-1,00	0,60-1,20	0,25	0,20	0,10	0,05	0,15	Rest
Charge No: 100224	1	0,21	0,008	0,41	0,7	0,002	0,008	0,021	0,05	0,15	Rest

The chemical composition test results are obtained by the aluminium billet supplier. Traceability procedures are being operated and the corresponding inspection documents can be provided.

2. Mechanical Properties

Inspection Date	Charge No	Bundle Nr	Profile	Alloy	Temper	Webster Hardness	Tensile Strength Rm (N/mm ²)	Yield Strength Rp 0,2 (N/mm ²)	Elongation A%
02/11/2023	100224	981415	020029	6082	T6	16	319	288	11,09

The material hardness is tested after the heat treatment procedures. Traceability procedures are being operated and the corresponding inspection documents can be provided.

Mechanical properties as 755-2 indicated, are derived from tensile tests as per EN 6892-1:2019 and the number of specimens comply with the regulations described in EN 755-1.

COSMOS Aluminium


Yannis Mamekas

Production Manager