

MÜ TER ADI & ADRES
NAME & ADDRESS OF THE CUSTOMER
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DESCRIPTION OF GOODS:
ERW HOLLOW SECTION

Ürün Bilgisi ve Mekanik Testler/Product Information and Mechanical Tests

SIRA ITEM	TIP TYPE	EBAT SIZE	PAKET NO PACK NO	DÖKÜM CAST NO	PPB	LOT NO	URT.NORM PRODUCT NORM	KAL TE STEEL GRADE	YS N/mm ²	TS N/mm ²	E %	IE 1 J	IE 2 J	IE 3 J	IE AV. J	TT °C	HT BAR	HT TIME Sec	VDC	FT	BD	EX	NDE	B
29	S	140X140X5,00X12000	LB04870111	2105080	2	37340	EN 10219	S355J2H	499	588	25.4									G	G		G	G
30	CHS	60,30X2,90X6000	LB04871623	2104777	61	37340	EN 10219	S235JRH	335	403	37.1									G	G		G	G
31	CHS	60,30X2,90X6000	LB04871624	2104777	61	37340	EN 10219	S235JRH	335	403	37.1									G	G		G	G
32	CHS	60,30X2,90X6000	LB04871736	2104777	61	37340	EN 10219	S235JRH	335	403	37.1									G	G		G	G
33	CHS	60,30X2,90X6000	LB04871737	2104777	10	37340	EN 10219	S235JRH	335	403	37.1									G	G		G	G
34	CHS	60,30X4,00X6000	LB04872073	2104315	49	37340	EN 10219	S355J2H	456	547	29.5									G	G		G	G
35	CHS	60,30X5,00X6000	LB04872185	2103295	37	37340	EN 10219	S355J2H	402	523	29.1									G	G		G	G

Kimyasal Testler / Chemical Tests

SIRA ITEM	DÖKÜM NO HEAT NO	C %	SI %	S %	MN %	P %	AL %	CR %	MO %	NI %	CU %	N %	TI %	V %	SN %	NB %	CEIIW %	CEPCM %
29	2105080	0.1103	0.1623	0.0094	1.1620	0.0122	0.0277	0.0931	0.0244	0.1280	0.3019	0.0030	0.0013	0.0010	0.0189	0.0076	0.3563	0.1979
30	2104777	0.0455	0.0153	0.0272	0.3053	0.0091	0.0409	0.0950	0.0050	0.1409	0.4097	0.0036	0.0010	0.0047	0.1200		0.1540	0.0972
31	2104777	0.0455	0.0153	0.0272	0.3053	0.0091	0.0409	0.0950	0.0050	0.1409	0.4097	0.0036	0.0010	0.0047	0.1200		0.1540	0.0972
32	2104777	0.0455	0.0153	0.0272	0.3053	0.0091	0.0409	0.0950	0.0050	0.1409	0.4097	0.0036	0.0010	0.0047	0.1200		0.1540	0.0972
33	2104777	0.0455	0.0153	0.0272	0.3053	0.0091	0.0409	0.0950	0.0050	0.1409	0.4097	0.0036	0.0010	0.0047	0.1200		0.1540	0.0972
34	2104315	0.1156	0.1841	0.0099	1.1000	0.0102	0.0314	0.0702	0.0193	0.0878	0.2950	0.0057	0.0010	0.0010	0.0151		0.3426	0.1983
35	2103295	0.0921	0.1828	0.0141	1.0620	0.0155	0.0367	0.0878	0.0050	0.0985	0.2586	0.0046	0.0051	0.0017	0.0027		0.3118	0.1713

G : yi/Good
YS :Akma Muk./Yield Strength(N/mm²)
TS :Çekme Muk./Tensile Strength(N/mm²)
E :Uzama/Elongation (%)
NDE:Tahribatsız Test/Non Destructive Examination
B: Havsallı/ Bevelled
VDC: Görsel Kontrol/ Visual&Dimensional Check
EX: Geni letme/ Expanding
HT: Hidrostatik Test/ Hydrostatic Text(Bar)
IE :Darbe Enerjisi/Impact Energy(Joule)
TT :Test Sıcaklı v/ Test Temp.for Impact Testing(C)
HT TIME: Saniye/ Second
FT: Yassılma/ Flattanning
BD: Bükme/Bending
PPB:Paket içi adet/Pieces per bundle

CHS:INDUSTRIAL PIPE
R:RECTANGULAR HOLLOW SECTION
S:SQUARE HOLLOW SECTION

CE marklaması EN 10219 kapsamında üretilen ürünler (LP, TP, ZP hariç) için geçerlidir.
CE marking applies to those products (except TP, LP, ZP) which produced in accordance with EN 10219.
EN 10219-1 CE Kapsam/Scope:
10x0x0.60 - 339.7x13.00 / 10x10x0.60 - 250x250x13.00 / 20x10x0.60 - 300x200x13.00

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