

MÜ TER ADI & ADRES
NAME & ADDRESS OF THE CUSTOMER
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DESCRIPTION OF GOODS:
ERW HOLLOW SECTIONS

Ürün Bilgisi ve Mekanik Testler/Product Information and Mechanical Tests

SIRA ITEM	TIP TYPE	EBAT SIZE	PAKET NO PACK NO	DÖKÜM CAST NO	PPB	LOT NO	URT.NORM PRODUCT NORM	KAL TE STEEL GRADE	YS N/mm ²	TS N/mm ²	E %	IE 1 J	IE 2 J	IE 3 J	IE AV. J	TT °C	HT BAR	HT TIME Sec	VDC	FT	BD	EX	NDE	B
120	S	30X30X3,00X6000	MB05579374	2203158	144	PO 42285	EN 10219	S355J2H	437	549	31.4								G	G		G	G	
121	S	30X30X3,00X6000	MB05579376	2203157	144	PO 42285	EN 10219	S355J2H	446	557	26.6								G	G		G	G	
122	S	30X30X3,00X6000	MB05579455	2203158	144	PO 42285	EN 10219	S355J2H	437	549	31.4								G	G		G	G	
123	S	30X30X3,00X6000	MB05579456	2203157	144	PO 42285	EN 10219	S355J2H	446	557	26.6								G	G		G	G	
124	S	30X30X3,00X6000	MB05579457	2203157	144	PO 42285	EN 10219	S355J2H	446	557	26.6								G	G		G	G	
125	S	30X30X3,00X6000	MB05579538	2203157	144	PO 42285	EN 10219	S355J2H	446	557	26.6								G	G		G	G	
126	S	30X30X3,00X6000	MB05579622	2203157	144	PO 42285	EN 10219	S355J2H	446	557	26.6								G	G		G	G	

Kimyasal Testler / Chemical Tests

SIRA ITEM	DÖKÜM NO HEAT NO	C %	SI %	S %	MN %	P %	AL %	CR %	MO %	NI %	CU %	N %	TI %	V %	SN %	NB %	CEIIV %	CEPCM %
120	2203158	0.1217	0.1928	0.0118	1.1250	0.0212	0.0454	0.1083	0.0207	0.1212	0.4809	0.0042	0.0017	0.0120	0.0235		0.3775	0.2259
121	2203157	0.1159	0.1668	0.0073	1.1640	0.0135	0.0357	0.0883	0.0174	0.1019	0.3954	0.0064	0.0010	0.0074	0.0237		0.3657	0.2109
122	2203158	0.1217	0.1928	0.0118	1.1250	0.0212	0.0454	0.1083	0.0207	0.1212	0.4809	0.0042	0.0017	0.0120	0.0235		0.3775	0.2259
123	2203157	0.1159	0.1668	0.0073	1.1640	0.0135	0.0357	0.0883	0.0174	0.1019	0.3954	0.0064	0.0010	0.0074	0.0237		0.3657	0.2109
124	2203157	0.1159	0.1668	0.0073	1.1640	0.0135	0.0357	0.0883	0.0174	0.1019	0.3954	0.0064	0.0010	0.0074	0.0237		0.3657	0.2109
125	2203157	0.1159	0.1668	0.0073	1.1640	0.0135	0.0357	0.0883	0.0174	0.1019	0.3954	0.0064	0.0010	0.0074	0.0237		0.3657	0.2109
126	2203157	0.1159	0.1668	0.0073	1.1640	0.0135	0.0357	0.0883	0.0174	0.1019	0.3954	0.0064	0.0010	0.0074	0.0237		0.3657	0.2109

G : yi/Good
YS :Akma Muk./Yield Strength(N/mm²)
TS :Çekme Muk./Tensile Strength(N/mm²)
E :Uzama/Elongation (%)
NDE:Tahribatsız Test/Non Destructive Examination
B: Havsall/ Bevelled
VDC: Görsel Kontrol/ Visual&Dimensional Check
EX: Geni letme/ Expanding
HT: Hidrostatik Test/ Hydrostatic Text(Bar)
IE :Darbe Enerjisi/Impact Energy(Joule)
TT :Test Sıcaklı / Test Temp.for Impact Testing(C)
HT TIME: Saniye/ Second
FT: Yassılma/ Flattanning
BD: Bükme/Bending
PPB:Paket içi adet/Pieces per bundle

CHS:INDUSTRIAL PIPE
R:RECTANGULAR HOLLOW SECTION
S:SQUARE HOLLOW SECTION

CE marklaması EN 10219 kapsamında üretilen ürünler (LP, TP, ZP hariç) için geçerlidir.
CE marking applies to those products (except TP, LP, ZP) which produced in accordance with EN 10219.
EN 10219-1 CE Kapsam/Scope:
10x0.60 - 339.7x13.00 / 10x10x0.60 - 250x250x13.00 / 20x10x0.60 - 300x200x13.00

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