



Address :Organize San. Bölgesi Toprakkale/ OSMANİYE
Tel :+90 326 656 28 90 PBX
Fax :+90 326 656 28 95
Web :www.toscelik.com.tr
E-mail :toscelik@toscelik.com.tr

TEST SERTİFİKASI MILL TEST CERTIFICATE



EN 10219 NO: 2195-CPR-1710101
UKCA NO: 0086-CPR-758242

SERTİFİKA NO/CERTIFICATE NO : 1000260633
SAYFA/PAGE NO : 9 / 9
SEVK TARİHİ/DATE OF DISPATCH : 01.11.2022
SERTİFİKA TARİHİ/CERT. DATE : 03.11.2022
SERTİFİKA NORMU/CERT. NORM. : EN 10204-3,1
SATIŞ BELGESİ : 10574019
SEFER NUMARASI : 10000032380
EN 10219 DOP : TPE.DOP.004
UKCA DOP : TPE.DOP.014

MÜŞTERİ ADI & ADRESİ
NAME & ADDRESS OF THE CUSTOMER
FEON OY
Teollisuuskatu 33, FI-00510 P.O. Bo FI-00511
Helsinki, Finland
FINLANDIYA 358 40 801 0894

DESCRIPTION OF GOODS:
ERW HOLLOW SECTIONS

Ürün Bilgisi ve Mekanik Testler/Product Information and Mechanical Tests

SIRA ITEM	TIP TYPE	EBAT SIZE	PAKET NO PACK NO	DÖKÜM CAST NO	PPB	LOT NO	URT.NORM PRODUCT NORM	KALİTE STEEL GRADE	YS N/mm ²	TS N/mm ²	E %	IE 1 J	IE 2 J	IE 3 J	IE AV. J	TT °C	HT BAR	HT TIME Sec	VDC	FT	BD	EX	NDE	B
57	CHS	60,30X3,00X12000	MU05905500	2203319	37	PO 44244	EN 10219	S355J2H	440	571	30.2								G	G		G	G	
58	CHS	60,30X3,00X12000	MU05905501	2203319	37	PO 44244	EN 10219	S355J2H	440	571	30.2								G	G		G	G	
59	CHS	60,30X3,00X12000	MU05905502	2203319	14	PO 44244	EN 10219	S355J2H	440	571	30.2								G	G		G	G	
60	R	80X40X5,00X12000	MU05994793	2228226440	18	PO 44244	EN 10219	S355J2H	419	566	26.5								G	G		G	G	

Kimyasal Testler / Chemical Tests

SIRA ITEM	DÖKÜM NO HEAT NO	C	SI	S	MN	P	AL	CR	MO	NI	CU	N	TI	V	SN	NB	CEIIV	CEPCM
57	2203319	0.1264	0.1884	0.0082	1.1340	0.0113	0.0351	0.1170	0.0236	0.0950	0.4301	0.0058	0.0011	0.0098	0.0217		0.3805	0.2254
58	2203319	0.1264	0.1884	0.0082	1.1340	0.0113	0.0351	0.1170	0.0236	0.0950	0.4301	0.0058	0.0011	0.0098	0.0217		0.3805	0.2254
59	2203319	0.1264	0.1884	0.0082	1.1340	0.0113	0.0351	0.1170	0.0236	0.0950	0.4301	0.0058	0.0011	0.0098	0.0217		0.3805	0.2254
60	2228226440	0.1471	0.1878	0.0095	1.1220	0.0140	0.0374	0.0446	0.0010	0.0010	0.0187	0.0043	0.0013	0.0028	0.0005	0.0040	0.3451	0.2135

G : İyi/Good
YS : Akma Muk./Yield Strength(N/mm²)
TS : Çekme Muk./Tensile Strength(N/mm²)
E : Uzama/Elongation (%)
NDE: Tahribatsız Test/Non Destructive Examination
B: Havsali/ Bevelled
VDC: Görsel Kontrol/ Visual&Dimensional Check
EX: Genişletme/ Expanding
HT: Hidrostatik Test/ Hydrostatic Test(Bar)
IE : Darbe Enerjisi/Impact Energy(Joule)
TT : Test Sıcaklığı/ Test Temp.for Impact Testing(°C)
HT TIME: Saniye/ Second
FT: Yassılma/ Flattanning
BD: Bükme/Bending
PPB:Paket içi adet/Pieces per bundle

CHS:INDUSTRIAL PIPE
R:RECTANGULAR HOLLOW SECTION
S:SQUARE HOLLOW SECTION

CE markalaması EN 10219 kapsamında üretilen ürünler (LP, TP, ZP hariç) için geçerlidir.
CE marking applies to those products (except TP, LP, ZP) which produced in accordance with EN 10219.
EN 10219-1 CE Kapsam/Scope;
10,0x0,60 - 339,7x13,00 / 10x10x0,60 - 250x250x13,00 / 20x10x0,60 - 300x200x13,00
UKCA Kapsam/Scope;
10,0x0,60 - 339,7x13,00 / 10x10x0,60 - 250x250x13,00 / 20x10x0,60 - 300x200x13,00

ONAY / APPROVED BY
ERW Fabrikaları Kalite Müdürü / ERW Plants Quality Manager
Bülent SÖNMEZ
bulent.sonmez@toscelik.com.tr

Tosçelik Profil ve Sac Endüstri A.Ş.
Organize Sanayi Bölgesi
80550 TOPRAKKALE/OSMANİYE TÜRKİYE
T : +90 (328) 826 60 80 F : +90 (328) 826 08 88
Aşım Gundüz M.D. : 066 001 302*