

MÜ TER ADI & ADRES
NAME & ADDRESS OF THE CUSTOMER
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DESCRIPTION OF GOODS:
ERW HOLLOW SECTIONS

Ürün Bilgisi ve Mekanik Testler/Product Information and Mechanical Tests

SIRA ITEM	TIP TYPE	EBAT SIZE	PAKET NO PACK NO	DÖKÜM CAST NO	PPB	LOT NO	URT.NORM PRODUCT NORM	KAL TE STEEL GRADE	YS N/mm ²	TS N/mm ²	E %	IE 1 J	IE 2 J	IE 3 J	IE AV. J	TT °C	HT BAR	HT TIME Sec	VDC	FT	BD	EX	NDE	B
1	CHS	60,30X5,00X6000	MB05585412	2203157	21	PO 41550	EN 10219	S355J2H	441	560	27.8									G	G		G	G
2	CHS	60,30X3,00X6000	MB05586764	2203454	61	PO 41550	EN 10219	S355J2H	452	585	27.6									G	G		G	G
3	S	50X50X3,00X6000	MB05586871	2203456	81	PO 41550	EN 10219	S355J2H	448	564	29.9									G	G		G	G
4	S	50X50X3,00X6000	MB05587436	2203455	81	PO 41550	EN 10219	S355J2H	443	575	29.9									G	G		G	G
5	S	60X60X5,00X12000	MB05604066	2203407	20	PO 41550	EN 10219	S355J2H	441	562	30.2									G	G		G	G
6	S	60X60X5,00X12000	MB05604089	2203407	20	PO 41550	EN 10219	S355J2H	441	562	30.2									G	G		G	G
7	S	60X60X5,00X12000	MB05604158	2203400	20	PO 41550	EN 10219	S355J2H	442	531	26.4									G	G		G	G

Kimyasal Testler / Chemical Tests

SIRA ITEM	DÖKÜM NO HEAT NO	C %	SI %	S %	MN %	P %	AL %	CR %	MO %	NI %	CU %	N %	TI %	V %	SN %	NB %	CEIIV %	CEPCM %
1	2203157	0.1159	0.1668	0.0073	1.1640	0.0135	0.0357	0.0883	0.0174	0.1019	0.3954	0.0064	0.0010	0.0074	0.0237		0.3657	0.2109
2	2203454	0.1356	0.1886	0.0107	1.1510	0.0143	0.0319	0.1017	0.0250	0.1000	0.4340	0.0040	0.0010	0.0104	0.0207		0.3905	0.2346
3	2203456	0.1118	0.1836	0.0114	1.1190	0.0147	0.0364	0.0709	0.0179	0.1058	0.4041	0.0049	0.0012	0.0069	0.0215		0.3514	0.2053
4	2203455	0.1353	0.2041	0.0096	1.1480	0.0125	0.0342	0.1019	0.0188	0.0914	0.4258	0.0040	0.0014	0.0085	0.0227		0.3870	0.2320
5	2203407	0.1376	0.1853	0.0114	1.1190	0.0126	0.0283	0.0909	0.0162	0.0860	0.4344	0.0037	0.0015	0.0078	0.0200		0.3818	0.2338
6	2203407	0.1376	0.1853	0.0114	1.1190	0.0126	0.0283	0.0909	0.0162	0.0860	0.4344	0.0037	0.0015	0.0078	0.0200		0.3818	0.2338
7	2203400	0.1306	0.1817	0.0106	1.0700	0.0118	0.0227	0.0869	0.0218	0.1127	0.4020	0.0081	0.0010	0.0088	0.0213		0.3667	0.2223

G : yi/Good
YS :Akma Muk./Yield Strength(N/mm²)
TS :Çekme Muk./Tensile Strength(N/mm²)
E :Uzama/Elongation (%)
NDE:Tahribatsız Test/Non Destructive Examination
B: Havsall/ Bevelled
VDC: Görsel Kontrol/ Visual&Dimensional Check
EX: Geni letme/ Expanding
HT: Hidrostatik Test/ Hydrostatic Text(Bar)
IE :Darbe Enerjisi/Impact Energy(Joule)
TT :Test Sıcaklı v Test Temp.for Impact Testing(C)
HT TIME: Saniye/ Second
FT: Yassılma/ Flattanning
BD: Bükme/Bending
PPB:Paket içi adet/Pieces per bundle

CHS:INDUSTRIAL PIPE
R:RECTANGULAR HOLLOW SECTION
S:SQUARE HOLLOW SECTION

CE marklaması EN 10219 kapsamında üretilen ürünler (LP, TP, ZP hariç) için geçerlidir.
CE marking applies to those products (except TP, LP, ZP) which produced in accordance with EN 10219.
EN 10219-1 CE Kapsam/Scope:
10x0.60 - 339.7x13.00 / 10x10x0.60 - 250x250x13.00 / 20x10x0.60 - 300x200x13.00

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