

Adress :Organize San. Bölgesi Toprakkale/ OSMAN YE
Tel :+90 326 656 28 90 PBX
Fax :+90 326 656 28 95
Web :www.toscelik.com.tr
E-mail :toscelik@toscelik.com.tr

MÜ TER ADI & ADRES
NAME & ADDRESS OF THE CUSTOMER
FEON OY
Teollisuuskatu 33, FI-00510 P.O. Bo FI-00511
Helsinki, Finland
F NLAND YA 358 40 801 0894

DESCRIPTION OF GOODS:
ERW HOLLOW SECTION

Ürün Bilgisi ve Mekanik Testler/Product Information and Mechanical Tests

SIRA ITEM	TIP TYPE	EBAT SIZE	PAKET NO PACK NO	DÖKÜM CAST NO	PPB	LOT NO	URT.NORM PRODUCT NORM	KAL TE STEEL GRADE	YS N/mm ²	TS N/mm ²	E %	IE 1 J	IE 2 J	IE 3 J	IE AV. J	TT °C	HT BAR	HT TIME Sec	VDC	FT	BD	EX	NDE	B
148	R	80X40X4,00X6000	MB05629774	2204037	50	PO 42285	EN 10219	S355J2H	440	574	26.6								G	G		G	G	
149	R	80X40X4,00X6000	MB05629776	2204037	50	PO 42285	EN 10219	S355J2H	440	574	26.6								G	G		G	G	
150	R	80X40X4,00X6000	MB05629777	2204037	50	PO 42285	EN 10219	S355J2H	440	574	26.6								G	G		G	G	
151	R	80X40X4,00X6000	MB05629781	2203786	50	PO 42285	EN 10219	S355J2H	405	533	31.0								G	G		G	G	
152	R	80X40X4,00X6000	MB05629783	2203786	50	PO 42285	EN 10219	S355J2H	405	533	31.0								G	G		G	G	
153	R	80X40X4,00X6000	MB05629785	2203786	50	PO 42285	EN 10219	S355J2H	405	533	31.0								G	G		G	G	
154	R	80X40X4,00X6000	MB05629787	2203786	50	PO 42285	EN 10219	S355J2H	405	533	31.0								G	G		G	G	

Kimyasal Testler / Chemical Tests

SIRA ITEM	DÖKÜM NO HEAT NO	C %	SI %	S %	MN %	P %	AL %	CR %	MO %	NI %	CU %	N %	TI %	V %	SN %	NB %	CEIIW %	CEPCM %
148	2204037	0.1303	0.1825	0.0099	1.1560	0.0121	0.0251	0.0937	0.0165	0.1044	0.4013	0.0078	0.0010	0.0072	0.0190		0.3802	0.2825
149	2204037	0.1303	0.1825	0.0099	1.1560	0.0121	0.0251	0.0937	0.0165	0.1044	0.4013	0.0078	0.0010	0.0072	0.0190		0.3802	0.2825
150	2204037	0.1303	0.1825	0.0099	1.1560	0.0121	0.0251	0.0937	0.0165	0.1044	0.4013	0.0078	0.0010	0.0072	0.0190		0.3802	0.2825
151	2203786	0.1242	0.1803	0.0067	0.8541	0.0091	0.0311	0.0848	0.0163	0.0927	0.4949	0.0047	0.0236	0.0068	0.0239		0.3273	0.2102
152	2203786	0.1242	0.1803	0.0067	0.8541	0.0091	0.0311	0.0848	0.0163	0.0927	0.4949	0.0047	0.0236	0.0068	0.0239		0.3273	0.2102
153	2203786	0.1242	0.1803	0.0067	0.8541	0.0091	0.0311	0.0848	0.0163	0.0927	0.4949	0.0047	0.0236	0.0068	0.0239		0.3273	0.2102
154	2203786	0.1242	0.1803	0.0067	0.8541	0.0091	0.0311	0.0848	0.0163	0.0927	0.4949	0.0047	0.0236	0.0068	0.0239		0.3273	0.2102

G : yi/Good
YS :Akma Muk./Yield Strength(N/mm²)
TS :Çekme Muk./Tensile Strength(N/mm²)
E :Uzama/Elongation (%)
NDE:Tahribatsız Test/Non Destructive Examination
B: Havsall/ Bevelled
VDC: Görsel Kontrol/ Visual&Dimensional Check
EX: Geni letme/ Expanding
HT: Hidrostatik Test/ Hydrostatic Text(Bar)
IE :Darbe Enerjisi/Impact Energy(Joule)
TT :Test Sıcaklı / Test Temp.for Impact Testing(C)
HT TIME: Saniye/ Second
FT: Yassılma/ Flattanning
BD: Bükme/Bending
PPB:Paket içi adet/Pieces per bundle

CHS:INDUSTRIAL PIPE
R:RECTANGULAR HOLLOW SECTION
S:SQUARE HOLLOW SECTION

CE marklaması EN 10219 kapsamında üretilen ürünler (LP, TP, ZP hariç) için geçerlidir.
CE marking applies to those products (except TP, LP, ZP) which produced in accordance with EN 10219.
EN 10219-1 CE Kapsamı/Scope:
10.0x0.60 - 339.7x13.00 / 10x10x0.60 - 250x250x13.00 / 20x10x0.60 - 300x200x13.00

ONAY / APPROVED BY
ERW Fabrikaları Kalite Müdürü / ERW Plants Quality Manager
Bülent SÖNMEZ
bulent.sonmez@toscelik.com.tr


TOSÇELİK Profil ve Sac
Tosçelik Profil ve Sac Endüstrisi A.Ş.
Organize Sanayi Bölgesi
80950 TOPRAKKALE/OSMANIYE TÜRKİYE
T +90 (328) 826 80 80 F +90 (328) 826 88 88
Asım Gündüz V.D. : 086 001 3021