

EN 10204-3.1

 Date
25.10.2022

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 Buyer
TIBNOR OY 8387920

 Consignee
TIBNOR OY 8387920

 NIINISTÖNKATU 7
05800 HYVINKÄÄ FINLAND

 NIINISTÖNKATU 7
05800 HYVINKÄÄ FINLAND

 Confirmation of Order
615550

 Your Order
4501367164

Your Reference

 Consignment
615550-007 25.10.2022

MARKING

Mark of the Manufacturer Inspector's Stamp Steel Grade Cast No. Pipe No. Other Stamps


Product
COLD-FORMED WELDED STRUCTURAL HOLLOW SECTIONS

Steel Grade

 SSAB DOMEX TUBE DOUBLE GRADE P
S355J2H EN 10219-1 PICKLED
S420MH EN 10219-1 PICKLED

Technical Terms of Delivery

EN 10219-1,2:2006 CFRHS

Inspection

EDDY CURRENT TESTED EN 10893-2

SPECIFICATION

Cast Nr.	Test Nr.	Bundle No.	Pcs	m	kg	Bundle Pcs
Item 140	60 X 40	3.00 X 6000				
C001.A01188						
22559	9645510	10769520-10769521	10769523	10769526-10769529		
22559	9645520	10769514-10769520				
ITEM IN TOTAL			702	4212	17901	13
ITEMS IN TOTAL			702	4212	17901	13

We hereby certify that the products described above have been tested and comply with the terms of the Order contract.

SSAB Europe Oy
Hämeenlinna Tube Works
Quality Engineer

HEIDI FORELL

 www.ssab.com
SSAB Europe Oy

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Company name

SSAB Europe Oy

Harvialantie 420

FI-13300 HÄMEENLINNA

Registered Office

HÄMEENLINNA

Business ID

2389445-7

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Item	Cast No.	CEV	Cast analysis %															
			C	Si	Mn	P	S	Al	Nb	V	Cu	Cr	N	Ti	Mo	Ni	B	
140	22559	,33	,08	,16	1,39	,011	,007	,035	,014	,007	,017	0,05	,004	,015	,01	,05	,0003	

Item	Test Number	Tensile Test				Impact Test					
		P2	Rp0.2 N/mm2	Rm N/mm2	A %	P3	oC	1 J	2 J	3 J	AVG J
140	9645510	13	502	547	23						
140	9645520	13	496	537	22						

Visual inspection and dimensional control has been performed in compliance with the terms of the order contract- No objection.

SSAB Europe Oy
Hämeenlinna Tube Works
Quality Engineer

Heidi Forell
HEIDI FORELL