



STALMA

STALMA Co. 20-822 Lublin, ul. Pulawska 38, e-mail:office@stalma.com.pl

INSPECTION CERTIFICATE

No. 02750/0

- 3.1 EN 10204
 2.2 EN 10204

Customer	OY KONTINO AB 01301 VANTAA, PL 27	Order No. / Confirmation No. 1113510
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Delivery address	OY KONTINO AB 33330 Tampere, Kolmihaarankatu 4	Weight [kg] 4980
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Product / Specifications	Dimensions	Quality / Finished condition	Prod. batch No.
Cold drawn bar, rd EN-10025 EN-10277 ; EN-10278	rd 40.00 h9 3000+100	S355J2C+C	W/ 691/2

I. CHEMICAL COMPOSITION

CEV: 0,42

Charge No.	C	Mn	Si	P	S	Cr	Ni	Cu	Mo	Al	Pb	N ₂
384658	0,15	1,32	0,22	0,013	0,024	0,12	0,10	0,16	0,02	0,029		0,008

II. MECHANICAL TESTS

Charge No.	R _e /R _{p0.2} * [Mpa]	R _m [Mpa]	A5* [%]	Hardness [HB]	Other tests*
384658	570	585	19,3	180	

* test is carried out under the agreement made when placing the order

III. CHARACTERISTICS AND PARAMETERS AGREED WHEN PLACING THE ORDER

Surface: class 2,
 Straightness: EN 10278
 Other tests: Residual magnetism max.20 Gauss
 NDT-Test

QUALITY CONTROL		DECLARATION OF CONFORMITY
Lublin	Date 2020.01.20	STALMA Co. declares that the product satisfies requirements of documents to in this Certificate. Applies to raw materials acc. to EN 10025 - 1,2; directive 93/68/EWG
Łukasz Plewik	Konrad Barżał	
Issued by	Approved by	

