



Inspection certificate 3.1

According to: EN 10204:2004	Date of issue: 4/10/2019
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Customer: ALUMECO A/S	Order No: 50961	Order Date: 27/9/2019
Alloy/Temper: EN AW-6082 / T6	Cust. Order No: 120471644-1015800	
Profile Code: 050078	Description: ASYM. L50x30x4	

The extruded products are in compliance with the requirements of the order. The stated values are representative for the profiles extruded and comply with the following European Standards:

i. Chemical composition and form of products according to:	EN 573-3:2019
ii. Technical conditions for inspection and delivery according to:	EN 755-1:2016
iii. Mechanical properties according to:	EN 755-2:2016
iv.. Tolerances on dimensions and form according to:	EN 755-9:2016
v. Temper designation according to:	EN 515:2017

1. Chemical Composition

EN AW-6082	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Other		Al
									Each	Total	
Should be within:	0,70-1,30	0,50	0,10	0,40-1,00	0,60-1,20	0,25	0,20	0,10	0,05	0,15	Rest
Charge No: 44850	1,07	0,27	0,02	0,492	0,75	0,007	0,03	0,025	0,05	0,15	Rest

The chemical composition test results are obtained by the aluminium billet supplier. Traceability procedures are being operated and the corresponding inspection documents can be provided.

2. Mechanical Properties

Inspection Date	Charge No:	Bundle Nr.	Profile	Alloy	Temper	Webster Hardness	Brinell Hardness	Tensile Strength Rm (N/mm ²)	Yield Strength Rp 0.2 (N/mm ²)	Elongation A%
2/10/2019	44850	569389	050078	6082	T6	16	98	315	275	12,49

The material hardness is tested after the heat treatment procedures. Traceability procedures are being operated and the corresponding inspection documents can be provided.

Mechanical properties as 755-2 indicated, are derived from tensile tests as per EN 6892:2016 and the number of specimens comply with the regulations described in EN 755-1.

COSMOS Aluminium

Venetia Ziara
Quality Production Executive