



**Tata Steel UK Limited**  
Corby Works  
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# INSPECTION CERTIFICATE EN10204 Type 3.1

Date 15/05/19  
Cert No. 120/1920/0614  
Del. Note CM / 0849

Page No. 1 of 1  
Works 15 3149  
Customer Order No. P/O: 1112858  
Product Description  
HYBOX 355 COLD FORMED WELDED STEEL RECTANGULAR HOLLOW SECTIONS TO EN 10219 : 2006 GRADE S355J2H INCLUDING OPTIONS 1.4 + 1.5. CARBON EQUIVALENT 0.43 MAX. MILL FINISH. MILL CUT ENDS.

Customer: OY KONTINO AB  
PL 27  
01301, VANTA  
FINLAND

Tata Steel Ref. No. GXC 394776  
Sales Works

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HYBOX 355 COLD FORMED WELDED STEEL RECTANGULAR HOLLOW SECTIONS TO EN 10219 : 2006 GRADE S355J2H INCLUDING OPTIONS 1.4 + 1.5. CARBON EQUIVALENT 0.43 MAX. MILL FINISH. MILL CUT ENDS.



Quality Management System  
Approved to ISO 9001

FPC CERTIFICATE NUMBER 0038/CPR/LRQ0840080/B  
DURABILITY: NO PERFORMANCE DETERMINED - SUBJECT TO FINAL COATING

MADE IN UK

Item No.	B08	Analysis %	C	Si	Mn	P	S	Cr	Mo	Ni	Al	B	Cu	N	Nb	Sn	Ti	V	CeV
19	60		0.15	0.20	1.410	0.18	0.0040	0.240	0.0030	0.19	0.0440	0.0001	0.015	0.004	0.001	0.002	0.002	0.003	0.39

Item No.	B07	Bundle no.	C01	C02	C10	Yield Stress Re (N/mm <sup>2</sup> )	C11	Tensile Strength Rim (N/mm <sup>2</sup> )	C12	Elong A (5.65%)	C13	C13 Elong	F=Full Section	KV=Charpy - V	HV=Hardness Vickers(10Kg Load)	HR=Hardness Rockwell B	C70

Code Numbers in accordance with EN 10168 (see overleaf).  
Alterations to this document or its use for other products shall be regarded as falsification of documents and be subject to criminal jurisdiction.  
Z01 The products covered by this inspection document are certified by Tata Steel UK Limited and comply with the requirements of the Order. Acknowledgement.

Compliance with European Directives - The CE mark shown in Corby Works inspection documents is in accordance with the Construction Products Regulation 305/2011/EU applicable to harmonized standards EN 10210, EN 10219 & EN 10255 only.  
Corby Works Quality System complies with the Pressure Equipment Directive (PED) 2014/68/EU Annex I Para. 4.3.  
Note for end users - only tubes in accordance with EN 10217 have a presumption of conformity with the PED.

S.M. Jeffrey  
Quality Manager  
This document has been prepared by a computer system and is valid without signature.  
30 Millbank London SW1P 4WY Company Reg.No.02280000.